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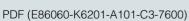


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# SIMATIC PCS 7 Process Control System

**Technology components** 

#### **SIMATIC PCS 7**



#### Catalog ST PCS 7 T · 2020

Supersedes: Catalog ST PCS 7 T · 2018

Refer to the Industry Mall for current updates of this catalog:

www.siemens.com/industrymall and as PDF at the following address: www.siemens.com/stpcs7t

The products contained in this catalog can also be found in the Interactive Catalog CA 01.

Article No.: E86060-D4001-A500-D9

Please contact your local Siemens branch.

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Migration products

**Appendix** 

APACS+/QUADLOG migration, Bailey INFI 90/NET 90 migration

1

2

3

5

6

8

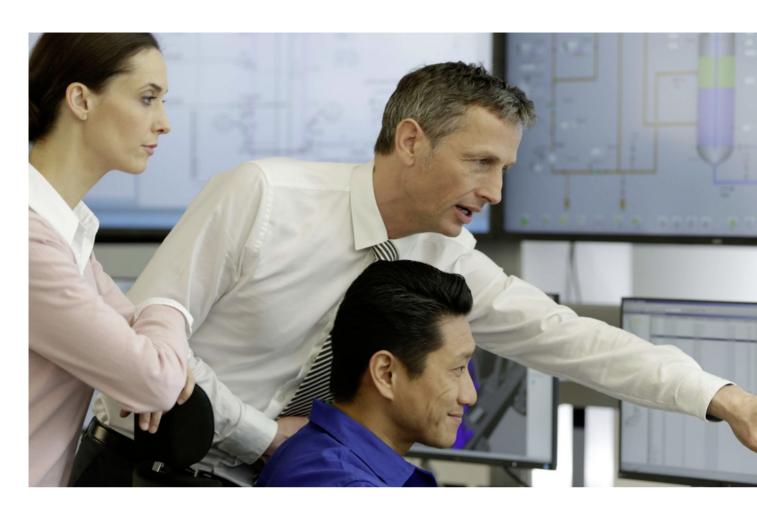
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11

**12** 



The products and systems described in this catalog are manufactured/distributed under application of a certified quality management system in accordance with DIN EN ISO 9001 (Certified Registration No. 000656 QM08). The certificate is recognized by all IQNet countries.



# SIMATIC PCS 7 Technology components

#### Positioning and definition

As an important component of Totally Integrated Automation (TIA), the SIMATIC PCS 7 process control system is integrated seamlessly in a comprehensive range of perfectly matched products, systems, and solutions for all hierarchy levels of industrial automation from the enterprise management level, to the control level, all the way down to the field level.

With the rugged, high-performance SIMATIC PCS 7 system components from Catalog ST PCS 7, you already have a versatile platform for cost-effective implementation and economical operation of your process control systems. Perfect interplay of these system components makes it possible for you to sustain high-quality production and to establish new products significantly faster on the market.

With SIMATIC PCS 7 technology components from Catalog ST PCS 7 T that can be seamlessly integrated into the process control system, you can expand the functional scope of the system components in a carefully targeted manner for specific automation tasks.

This covers a wide spectrum, for example:

- Telecontrol for monitoring and controlling remote units
- Automation technology for electrical low-voltage or medium-voltage switchgear
- Industry-specific automation systems for the cement and mining industries, as well as for laboratory and training facilities
- Graphical objects for task-oriented optimization of process visualization
- Editors and function blocks for the efficient configuration of small or medium-sized automation systems with simple parameter control and materials management

- Block libraries for technological functions, package unit and panel integration, monitoring and analyzing mechanical assets, as well as for building automation systems (heating, ventilation, air-conditioning – FMCS/HVAC)
- Process analytical technology for quality assurance through optimization of development and production processes based on up-to-date measurements, and critical quality and performance attributes
- Simulation system for testing and commissioning of plant-specific application software
- Flexible, high-performance Manufacturing Execution System (MES)
- System expansion for operator systems for the integration of thirdparty controllers, programmable logic controllers and package units
- Products for migration of the process control systems APACS+/QUADLOG or Bailey INFI 90/NET 90 with SIMATIC PCS 7





SIMATIC PCS 7 technology components have been released for all versions and service packs of SIMATIC PCS 7 system components. Development and testing of SIMATIC PCS 7 technology components is dependent on the corresponding SIMATIC PCS 7 system components, so versioning and release is normally performed asynchronously, that is following a delay of between 3 and 6 months.

#### Compatibility

A special Note at the end of each "Overview" section provides information about the relationship between the SIMATIC PCS 7 technology components and the versions and service packs of SIMATIC PCS 7 system components.

## Product lifecycle management, quality and service

The SIMATIC PCS 7 system and technology components designed for automation in the process industry are embedded in the SIMATIC product portfolio.

All the products of this portfolio, as well as the associated processes and services, are coordinated over their entire lifecycle, starting from planning and design, through product launch, operation, maintenance and modernization, as far as removal from the market by professional product lifecycle management. This means they are subject to uniform guidelines and processes

A certified quality management system provides the foundations for the high quality of SIMATIC products and services. The quality strategy that it supports is oriented towards customer requirements and has constant customer satisfaction as its goal.

SIMATIC PCS 7 system and technology components benefit from comprehensive global industry services and specific service programs, such as SIMATIC PCS 7 Life Cycle Services, over their entire life cycle. In the appendix to this catalog, you will find an overview of the complete offering as well as information about the scope of services.



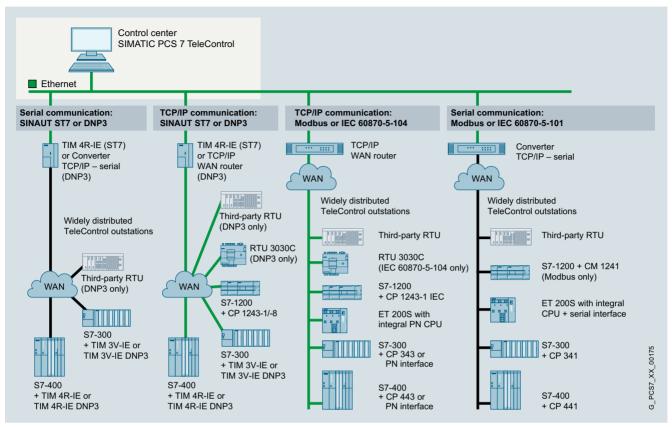
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#### PCS 7 TeleControl

PCS 7 TeleControl Engineering Station PCS 7 TeleControl Operator System

#### PCS 7 TeleControl

#### Overview



Integration and communication options with SIMATIC PCS 7 TeleControl

Plants are often scattered over very large grounds in the energy and transportation industries, and especially in the water & wastewater and oil & gas industries. In such cases it is necessary to integrate outstations for monitoring and controlling highly remote plant units (usually with a small or medium degree of automation) into the control system of the complete plant. This is carried out by means of telecontrol protocols over a WAN (Wide Area Network).

Conventional automation solutions for telecontrol systems use process control systems for the more complex central areas of the plant, and simpler Remote Terminal Units (RTUs) for the outstations, and then combine these separately configured plant units in a host network control system.

# **Telecontrol** PCS 7 TeleControl

#### Overview

#### Direct integration of the telecontrol center

However, it is far more efficient if the telecontrol center for the RTUs is directly integrated into the process control system. The network control system as the superimposed integration level can then be omitted.

The SIMATIC PCS 7 TeleControl products are suitable for integration of the telecontrol center into the process control and engineering of the SIMATIC PCS 7 process control system. They support the RTU linking in various ways (see graphic "Integration and communication options with SIMATIC PCS 7 TeleControl"

and table "Integratable remote stations – current range, communication options and features").

As far as the scope and performance of the automation functions are concerned, the requirements of the widely distributed plant sections are usually in the bottom to mid range, which means you can use automation stations of reduced dimensions for the outstations. SIMATIC PCS 7 TeleControl particularly supports the following outstations for distributed automation on site:

RTU type <sup>1)</sup>		RTU category	Possible telecontrol protocols
SHAPE STUDIES OF STUDI	Compact telecontrol station SIMATIC RTU3030C with independent energy supply, e.g. from batteries, recharge- able batteries, solar panels	Very small with up to 16 I/Os For very small applications	• DNP3 • IEC 60870-5-104
	Controller integrated in SIMATIC ET 200S	Small with 30 200 I/Os <sup>2)</sup> For small applications	Modbus RTU     IEC 60870-5-101     IEC 60870-5-104
	Controller SIMATIC S7-1200/S7-1200F	Small with 30 150 I/Os <sup>2)</sup> For small applications	DNP3     Modbus RTU     IEC 60870-5-104
ş. [5]	SIMATIC S7-300/S7-300F controller	<b>Medium with 100 2 000 I/Os<sup>2)</sup></b> For medium sized applications	• SINAUT ST7 • DNP3 • Modbus RTU • IEC 60870-5-101 • IEC 60870-5-104
	SIMATIC S7-400/S7-400F controller	Large with 500 5 000 I/Os <sup>2)</sup> For larger applications requiring higher performance	• SINAUT ST7 • DNP3 • Modbus RTU • IEC 60870-5-101 • IEC 60870-5-104
	SIMATIC S7-400H/S7-400FH controller		• DNP3 • IEC 60870-5-101 • IEC 60870-5-104

<sup>1)</sup> Also in version "SIPLUS extreme", e.g. for environments with temperatures from -25 °C to +70 °C, condensation or medial load

For more information about telecontrol protocols, possible operating modes, and special remote configurations, see:

- Catalog ST PCS 7 AO, Add-ons for the SIMATIC PCS 7
  Process Control System, section Telecontrol, Telecontrol with
  SIPLUS RIC (telecontrol protocols IEC 60870-5-101/104)
- Catalog IK PI, Industrial Communication SIMATIC NET, Industrial Remote Communication, TeleControl Professional for substations (substations for ST7 protocol, DNP3 protocol and IEC protocol)

#### Note:

SIMATIC PCS 7 TeleControl V9.0 can be operated in combination with the OS Engineering and OS Runtime software SIMATIC PCS 7 V9.0 and with PCS 7 PowerControl V9.0 (see section "Switchgear automation") and PCS 7 OPEN OS V9.0 (see section "Controller integration"). The SIMATIC PCS 7 software must be ordered from Catalog ST PCS 7.

<sup>&</sup>lt;sup>2)</sup> Dependent on CPU size, protocol type, and application

#### PCS 7 TeleControl

#### **Benefits**

- SIMATIC PCS 7 TeleControl cannot only integrate newly configured RTUs into SIMATIC PCS 7, but also migrate units which already exist in outdoor areas.
- As a result of its high level of integration, automation based on SIMATIC PCS 7 TeleControl offers decisive advantages compared to previous automation solutions with telecontrol engineering.
  - The uniform SIMATIC PCS 7 software platform allows high efficiency during operation, and results in low costs for training, configuration and servicing.
  - The homogeneous GUI for local and remote processes simplifies operation and simultaneously reduces the risk of an operator error.
- The Data Base Automation (DBA) software efficiently supports engineering and takes into account the conformity with SIMATIC PCS 7.
  - DBA considerably facilitates project-specific adaptation of the system and importing of existing configurations in the course of migration.
  - Extensions can be added during plant operation.

#### Application

Remote control and monitoring of distributed stations, as well as data recording and transmission, with the following focal points:

- Water industry
  - Well, pumping and slide valve stations in water supply networks and irrigation plants
  - Pumping and slide valve stations in water and wastewater pipelines
  - Storm-water tanks and siphon stations in wastewater networks
  - Storage units (elevated tanks)

- · Oil and gas industries
  - Compressor, pressure reduction, transfer, block valve, and metering stations in gas networks
- Pumping and slide valve stations in oil pipelines
- Automation on the wellhead of gas and oil wells
- Stations for the injection of water or CO<sub>2</sub> in gas or oil fields
- Energy management, environmental protection, and transportation
- Equipment for power generation and distribution
- District heating
- Traffic control systems
- Tunnels
- Railway stations
- Lighthouses
- Environmental monitoring equipment
- Weather stations

#### Design

The telecontrol center for the outstations (RTU) is integrated into the process control of the SIMATIC PCS 7 process control system in the form of an operator station in single station or server design (also redundant as option). No additional automation system for conditioning and connecting telecontrol-specific data need be planned in the SIMATIC PCS 7 system. With large quantity frameworks, a PCS 7 TeleControl operator station (single station/server) is preferably responsible only for the telecontrol mode (dedicated). With small quantity frameworks, a server or a single station can also control SIMATIC PCS 7 automation systems in central plant areas in addition to the RTUs (dual-channel mode).

To enable engineering of the PCS 7 TeleControl operator station (single station/server), the functions of the engineering station of the SIMATIC PCS 7 process control system are expanded by DBA technology (Data Base Automation) and the SIMATIC PCS 7 TeleControl block library.

For communication with the RTUs, SIMATIC PCS 7 TeleControl uses the telecontrol protocols SINAUT ST7, DNP3 and Modbus RTU (via serial as well as TCP/IP communication connections) and also IEC 60870-5-101 (serial) and IEC 60870-5-104 (Ethernet TCP/IP).

With serial RTU interfacing, the telecontrol connection can be implemented cost-effectively at the control center end (PCS 7 TeleControl OS as single station or server) using the following components:

- SINAUT TIM communication modules (SINAUT ST7 telecontrol protocol)
- TCP/IP serial converter
  - e. g. devices from the companies MOXA or Lantronix (telecontrol protocols DNP3, Modbus RTU, IEC 60870-5-101)

Remote stations can be connected either directly via Ethernet TCP/IP or via TCP/IP WAN routers to the SIMATIC PCS 7 plant bus (telecontrol protocols SINAUT ST7, DNP3, Modbus RTU, IEC 60870-5-104). When using the SINAUT ST7 telecontrol protocol, the SINAUT TIM communication module can be used in addition to the TCP/IP WAN router or as an alternative.

# **Telecontrol** PCS 7 TeleControl

## Design

The table "Integrable outstations" shows the current connection possibilities depending on the type of RTU and type of communication.

Telecontrol p	rotocol	SINAI	JT ST7	Mod	dbus	DI	NP3	IEC 60870-5-	IEC 60870-5-
relecontrol p	orotocoi	SINAC	) i 51 <i>1</i>	WOO	ibus	Di	VPS	101	104
Type of com	munication	Serial	Ethernet TCP/IP	Serial	Ethernet TCP/IP	Serial	Ethernet TCP/IP	Serial	Ethernet TCP/IP
Interface on PCS 7 TeleCo		TIM 4R-IE	TCP/IP WAN router or/and TIM 4R-IE	TCP/IP serial converter	TCP/IP WAN router	TCP/IP serial converter	TCP/IP WAN router	TCP/IP serial converter	TCP/IP WAN router
RTU/	RTU3010C	-	Integrated	-	-	-	Integrated	_	Integrated
interface	RTU3030C	-	UMTS integrated modem	-	-	-	UMTS integrated modem	_	UMTS integrated modem
	RTU3031C	_	UMTS integrated modem	_	-	-	UMTS integrated modem	-	UMTS integrated modem
	RTU3040C	-	LTE-M, NB-IoT modem integrated	-	-	-	LTE-M, NB-IoT modem integrated	-	LTE-M, NB-IoT modem integrated
	ET 200S with integrated CPU (corresponds to S7-314)	-	-	IM 151-7 CPU or IM 151-8 PN/DP CPU as well as 1 SI Modbus module	IM 151-8 PN/DP CPU + S7 Open- Modbus software/ TCP PN-CPU	-	-	IM 151-7 CPU or IM 151-8 PN/DP CPU as well as 1 SI module + SIPLUS RIC library	IM 151-8 PN/DP CPU + SIPLUS RIC library
	S7-1200/ S7-1200F	CP 1243-8 IRC	CP 1243-8 IRC	CM 1241 + SW library	CPU + SW library	-	CP 1243-1 DNP3	-	CP 1243-1 IEC
	\$7-300/ \$7-300F	TIM 3V-IE	TIM 3V-IE	CP 341 + SW library	CP 343 + SW library	TIM 3V-IE DNP3	TIM 3V-IE DNP3	CP 341 + SIPLUS RIC library	CP 343 + SIPLUS RIC library or integrated PN interface + SIPLUS RIC library
	\$7-400/ \$7-400F	TIM 4R-IE	TIM 4R-IE	CP 441 + SW library	CP 443 + SW library	TIM 4R-IE DNP3	TIM 4R-IE DNP3	CP 441 + SIPLUS RIC library	CP 443 + SIPLUS RIC library or integrated PN interface + SIPLUS RIC library
	S7-400H/ S7-400FH	TIM 4R-IE	TIM 4R-IE	ET 200M + 2 × CP 341 + SW library	CP 443 + SW library	TIM 4R-IE DNP3	TIM 4R-IE DNP3	ET 200M + 2 × CP 341 + SIPLUS RIC library	CP 443 + SIPLUS RIC library or integrated PN interface + SIPLUS RIC library
	Third-party station	-	-	Depends on	type of station	Depends on	type of station	Depends on	type of station
Dialup lines		•	-	-	-	-	-	-	-
Dedicated lin	nes and radio	•	•	•	•	•	•	•	•
Master/slave		•	•	•	•	•	•	•	•
Peer-to-peer		•	•	-	-	-	-	•	•
Mesh networ	ks	•	•	-	-	•	•	•	•
Time tagging	j in RTU	•	•	-	-	•	•	•	•
RTU time syr	nchronization	•	•	_	-	•	•	•	•
Data bufferin	ıg in RTU	•	•	_	_	•	•	•	•
S7 routing		•	•	-	-	-	•	-	•
International	standard	-	-	(many variants)	(many variants)	•	•	•	•

#### PCS 7 TeleControl

#### Mode of operation

The telecontrol protocols used by SIMATIC PCS 7 TeleControl for remote communication are matched to the conditions of the widely distributed communication infrastructure.

The WAN transmission media suitable for communication between the RTUs and the telecontrol center are diverse, e.g.

- · Private networks
  - Wireless
  - Dedicated line
  - WI AN
- · Public networks
  - GPRS
  - EGPRS - UMTS
  - DSI
  - LTE-M
  - NB-IoT

Based on the four basic topological forms (point-to-point, multipoint, star and ring), differently structured telecontrol networks can be implemented with these media versions, e.g. star over wireless, dedicated line or DSL. Through a combination of several basic topologies of the same or different media versions, it is also possible to design more complex network topologies, even with redundant communication paths. Optimum adaptation to the local conditions and the infrastructure which may already exist is possible in this manner.

#### Migration of existing telecontrol systems

#### SINAUT ST1 stations based on SIMATIC S5

For migration of existing plants, RTUs based on SIMATIC S5 can also be integrated via SIMATIC PCS 7 TeleControl into the process control system. In the process, the ST1 telecontrol protocol is converted into the ST7 protocol in the central TIM communication module.

#### Units with Modbus RTU communication

Existing plant sections that have a Modbus infrastructure, even those outdoors, can be integrated into SIMATIC PCS 7 using SIMATIC PCS 7 TeleControl. These sections can be integrated into SIMATIC PCS 7 using the Modbus RTU protocol via serial lines or TCP/IP connections.

Whereas RTUs with Modbus TCP/IP interface can be integrated directly, third-party RTUs require special interface converters for telecontrol communication.

#### Third-party stations with telecontrol protocols

In addition to the Modbus RTU telecontrol protocol, the DNP3 (serial and TCP/IP), IEC 60870-5-101 (serial) and IEC 60870-5-104 (TCP/IP) telecontrol protocols also support the control center interfacing of third-party RTUs for migration. A prerequisite is that the RTU supports the corresponding protocol and that the required interface converters are available.

#### Third-party stations with OPC

Third-party RTUs for which an OPC server exists can be integrated into the process control with the PCS 7 TeleControl operator system using additional engineering services on the basis of the DBA technology. SIMATIC PCS 7 TeleControl then supports data exchange between the operator system (OPC client) and the RTU (OPC server) per OPC DA.

#### SINAUT LSX systems

Existing SINAUT LSX systems can also be migrated with SIMATIC PCS 7 TeleControl. The SIMATIC S7 controllers with the EDC telecontrol protocol (Event Driven Communication) installed in the SINAUT LSX system are integrated into SIMATIC PCS 7 TeleControl with PCS 7 TeleControl S7 EDC drivers (for ordering data, refer to the following catalog section PCS 7 TeleControl operator system). Because the SINAUT LSX system can coexist at all levels next to the new system architecture as long as necessary, step-by-step modernization is possible without short-lived intermediate solutions.

#### Mode of operation

With SIMATIC PCS 7 TeleControl, the outstations can be integrated into SIMATIC PCS 7 so that the operator notices no difference between central or remote automation with regard to the operating philosophy and alarm response.

The OS clients of the client/server multi-user system are able to display data from RTUs and SIMATIC PCS 7 automation systems (AS) - which they receive from a server with dual-channel functionality or from two separate servers - together in one process image. Display is primarily on faceplates for process objects such as motors, valves etc., but also by means of trend curves and messages.

If the PCS 7 TeleControl OS server is of redundant design, the redundant pair of PCS 7 TeleControl OS servers matches all internally generated information, e.g. alarm states and results of calculations.

The communication mode between the control center and RTU depends on the type of WAN, the configuration of the telecontrol communication, and the support by the telecontrol protocol.

PCS 7 TeleControl

#### Function

Conditioning and display of data on the PCS 7 TeleControl OS (single stations/servers) are carried out by SIMATIC PCS 7 TeleControl blocks present in a library. These blocks support operator prompting in conformance with SIMATIC PCS 7 using symbols and faceplates, and also the hierarchy of the SIMATIC PCS 7 alarms.

Special blocks in combination with SINAUT ST7 and IEC 60870-5-104 enable integral use of the Industry Library in S7-300 as well as S7-400 RTUs.

In addition to blocks for processing of process data, the library also contains blocks for diagnostics and control of communication. If necessary, the supplied basic library can be extended using the DBA Type Editor by new script-based block types specific to the project.

Engineering can be automated efficiently and in conformance with SIMATIC PCS 7 using the DBA technology. DBA supports plant expansion during ongoing operation, and facilitates project-specific adaptation of the system as well as importing of existing configurations.

When linking RTUs by means of the SINAUT ST7, DNP3, IEC 60870-5-101 or IEC 60870-5-104 telecontrol protocol, the raw data in the remote stations is provided with a time tag and transmitted to the PCS 7 TeleControl OS (server/single station) acting as control center. Adaptation, further processing and archiving are carried out there. This procedure is appropriate for the event-based principle of operation of the telecontrol protocol as well as the subsequent chronological processing of data which was buffered in the remote station.

The time and date of the remote stations connected per SINAUT ST7, DNP3, IEC 60870-5-101 or IEC 60870-5-104 can be synchronized by the PCS 7 TeleControl OS (time master). Switchover between daylight-saving time and standard time is also taken into account.

In order to comply with guidelines, statutory directives and standards it may be necessary to provide special proof, e.g. proof of conformity with the ATV M260 guideline for sewage treatment plants. For this we recommend the ACRON software package equipped with even more functionality for long-term archiving and logging. ACRON is an add-on product in the Catalog ST PCS 7 AO (Add-ons for SIMATIC PCS 7).

#### More information

Additional information is available on the Internet at:

http://www.siemens.com/simatic-pcs7/telecontrol

PCS 7 TeleControl

#### **PCS 7 TeleControl Engineering Station**

#### Overview



The PCS 7 TeleControl OS Engineering software package is used to configure a SIMATIC PCS 7 industrial workstation of single station or server design as a SIMATIC PCS 7 TeleControl engineering station.

#### Design

#### PCS 7 TeleControl OS Engineering

The software product PCS 7 TeleControl OS Engineering contains the OS engineering package PCS 7 TeleControl OS DBA and the associated engineering license.

Ordering data for the SIMATIC PCS 7 Engineering Software and for further SIMATIC PCS 7 software components for the PCS 7 TeleControl engineering station can be found in the Catalog ST PCS 7, section "Engineering system", "ES software".

SIMATIC PCS 7 Industrial Workstations suitable as basic hardware for a SIMATIC PCS 7 TeleControl engineering station can be found in Catalog ST PCS 7, section "Industrial Workstation/PC".

#### PCS 7 TeleControl OS DBA

PCS 7 TeleControl OS DBA is an OS engineering package for expansion of the SIMATIC PCS 7 Engineering Software, comprising the OS Data Base Automation (DBA) software and a library with OS symbols, OS faceplates, and OS diagnostics displays for remote stations (RTUs) of a telecontrol system.

Using the DBA type editor it is possible to assign the frequently unstructured variables of an RTU once to a block type and to display the tag structured on the operator station via the block's faceplate (OS faceplate). Each block type contains at least one faceplate and one symbol.

The DBA automatically generates the OS runtime database with the display hierarchy, required tags, interrupts, alarm messages, and alarm priorities, as well as the specific faceplates and block symbols. The display hierarchy is the basis for navigation between the process displays, for alarm management, and for implementation of safety measures. PCS 7 TeleControl OS DBA automatically positions the type-specific block symbols, for example, measured value, counter value, motor or gate valve, in the OS process pictures. These symbols are linked to the corresponding function blocks and faceplates using the database. Manual configuration is mainly limited to the design and positioning of the static graphic elements, for example, tubes or tanks.

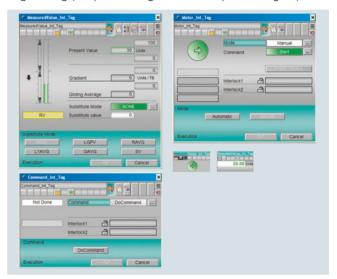
The PCS 7 TeleControl OS symbols, faceplates and diagnostics displays created in conformance with SIMATIC PCS 7 take into account the specific features of telecontrol applications. This is demonstrated, for example, by the example of the counter block which offers versatile conditioning options for information on transported or processed quantities and volumes.

#### Definition of new user blocks

New user blocks can also be defined using the DBA type editor, and are handled during database generation like the blocks from the basic library.

In addition to arrangement of information in a variable structure, these user blocks can also calculate derived values using Visual Basic scripts in the server. This results in numerous possibilities for extending the functionality and for adapting the system to individual customer requirements.

Type-specific OS faceplates and OS symbols for the user blocks can be created using the standard tools for SIMATIC PCS 7 OS engineering (Graphics Designer and Faceplate Designer).



Faceplates from the SIMATIC PCS 7 TeleControl library

#### Upgrade

Existing SIMATIC PCS 7 TeleControl OS Engineering software V8.x can be upgraded to V9.0 using the SIMATIC PCS 7 TeleControl Upgrade Package. This SIMATIC PCS 7 TeleControl Upgrade Package is also suitable for upgrading SIMATIC PCS 7 TeleControl OS Runtime software V8.x. The SIMATIC PCS 7 ES and OS software V8.x should be upgraded separately to V9.0 using the upgrade packages in Catalog ST PCS 7, sections "Upgrades for engineering system" and "Upgrades for operator system".

## Engineering of Remote Terminal Units (RTUs) based on S7-300

Using the technology blocks of the SIMATIC PCS 7 Industry Library (sublibrary "Industry Library for S7"), Remote Terminal Units (RTUs) based on S7-300 can also be configured in CFC in APL style system compatibility. Special routing blocks support integral use of the Industry Library and SINAUT ST7 as well as IEC 60870-5-104.

For information about the SIMATIC PCS 7 Industry Library and ordering data, refer to the Chapter "Technology libraries".

PCS 7 TeleControl

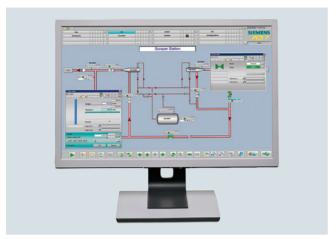
## PCS 7 TeleControl Engineering Station

Ordering data	Article No.		Article No.
Engineering software		Upgrade Package	
PCS 7 TeleControl OS Engineering V9.0 Software package without SIMATIC PCS 7 engineering software; for expanding a	6ES7658-7JX58-0YA5	SIMATIC PCS 7 TeleControl Upgrade Package V8.x to V9.0 Software package without SIMATIC PCS 7 ES/OS software V9.0	6ES7652-5GX58-0YE0
SIMATIC PCS 7 Engineering Station V9.0 for the PCS 7 TeleControl OS Engineering		Engineering and runtime software, 2 languages (German, English), software class A, operating systems	
Engineering software, 2 languages (German, English), software class A, operating systems according to SIMATIC PCS 7		according to SIMATIC PCS 7 Engineering Station V9.0 or SIMATIC PCS 7 Operator Station V9.0, single license for 1 installation	
Engineering Station V9.0, floating license for 1 user		Delivery form package (without SIMATIC PCS 7 Software	
Delivery form package (without SIMATIC PCS 7 Software Media Package):  • License key USB flash drive, certificate of license • Software and electronic		Media Package):  License key USB flash drive, certificate of license  Software and electronic documentation in 2 languages (German and English) on DVD	
documentation in 2 languages (German and English) on DVD		Note: SIMATIC PCS 7 ES and OS software V8.x should be upgraded to V9.0 using separate upgrade	
		packages (see Catalog ST PCS 7, Chapter "Update/Upgrade Packages").	

PCS 7 TeleControl

#### **PCS 7 TeleControl Operator System**

#### Overview



The PCS 7 TeleControl OS software packages offered for OS runtime mode are tailored to the architecture of the SIMATIC PCS 7 operator system. They support single station systems as well as multi-user systems based on a client-server architecture.

Uniform process control for central and remote units

#### Design

PCS 7 TeleControl OS servers and PCS 7 TeleControl OS single stations can integrate both local SIMATIC PCS 7 automation systems and widely distributed outstations (RTUs) of a telecontrol system into the process control.

Depending on the configuration of a PCS 7 TeleControl operator system as single station or client/server combination (single or redundant), the following software components are required:

Required software		SIMATIC PCS 7 architecture			
		OS single station	Client - server		
			Client	Server not redundant	Server redundant
PCS 7 OS Software Single Station	See Catalog ST PCS 7,	•	-	-	_
PCS 7 OS Software Server System", "OS software"  PCS 7 OS Software Server Redundancy  PCS 7 OS Software Client		-	-	•	-
		-	-	-	•
		-	•	-	_
PCS 7 TeleControl OS Runtime		•	-	•	(2 licenses)
PCS 7 TeleControl Driver (alternative)	SINAUT	•	-	•	(2 licenses)
	DNP3	•	-	•	(2 licenses)
	IEC 60870-5-101/-104	•	-	•	(2 licenses)
	Modbus RTU	•	-	•	(2 licenses)
	S7 EDC	•	-	•	(2 licenses)

Ordering data for SIMATIC PCS 7 OS Runtime licenses for expanding the OS Runtime POs (single station/server) and additional SIMATIC PCS 7 OS software components for PCS 7 TeleControl Operator Systems can be found in Catalog ST PCS 7, Chapter "Operator system", section "OS software".

SIMATIC PCS 7 Industrial Workstations suitable as basic hardware for configuration of an operator station as PCS 7 TeleControl OS single station, PCS 7 TeleControl OS server or PCS 7 TeleControl OS client can be found in Catalog ST PCS 7, section "Industrial Workstation/PC".

## PCS 7 TeleControl OS software for single station, server and redundant server

The software product PCS 7 TeleControl OS Runtime contains the PCS 7 TeleControl OS software including the object library with the PCS 7 TeleControl OS faceplates and symbols as well as the Runtime license for operation on an OS single station or OS server.

An additional PCS 7 TeleControl Driver license is required for each telecontrol protocol used (SINAUT, DNP3, IEC 60870-5-101/-104, Modbus RTU, S7 EDC) per PCS 7 TeleControl OS single station and per PCS 7 TeleControl OS server.

The SIMATIC PCS 7 OS software must be ordered separately. In the ST PCS 7 catalog, you can find the SIMATIC PCS 7 OS software for OS single station and OS server in section "Operator system", "OS software", and the SIMATIC PCS 7 OS software for a redundant OS server pair in the section "Operator system", "OS software".

#### Upgrade

Existing SIMATIC PCS 7 TeleControl OS Runtime software V8.x can be upgraded to V9.0 using the SIMATIC PCS 7 TeleControl Upgrade Package. This Upgrade Package is also suitable for upgrading the SIMATIC PCS 7 TeleControl OS Engineering software V8.x. The SIMATIC PCS 7 ES and OS software V8.x should be upgraded separately to V9.0 using the upgrade packages in Catalog ST PCS 7, sections "Upgrades for engineering system" and "Upgrades for operator system".

PCS 7 TeleControl

## PCS 7 TeleControl Operator System

Ordering data	Article No.		Article No.
Runtime software		PCS 7 TeleControl	6DL5101-8BX00-0XB0
PCS 7 TeleControl OS Runtime V9.0 Software package without SIMATIC PCS 7 OS software; for expanding a SIMATIC PCS 7 OS V9.0 (server/single station) for	6ES7658-7KX58-0YA0	Modbus RTU driver Runtime software, license for OS single station or OS server, software class A, single license for 1 installation Requirement: Software PCS 7	
PCS 7 TeleControl		TeleControl OS Runtime	
Runtime software, 2 languages (German, English), software class A, operating systems according to SIMATIC PCS 7 Operator Station V9.0, single license for 1 installation		Delivery form package (without SIMATIC PCS 7 Software Media Package): License key USB flash drive, certificate of license	
Delivery form package (without SIMATIC PCS 7 Software Media Package): • License key USB flash drive,		PCS 7 TeleControl S7 EDC driver Runtime software, license for OS single station or OS server, software class A, single license for 1 installation	6DL5101-8DX00-0XB0
certificate of license     Software and electronic documentation in 2 languages     (Cormer and English) on DVD		Requirement: Software PCS 7 TeleControl OS Runtime Delivery form package	
(German and English) on DVD  Telecontrol protocol driver		(without SIMATIC PCS 7 Software	
PCS 7 TeleControl SINAUT driver	6DL5101-8AX00-0XB0	Media Package): License key USB flash drive,	
Runtime software, license for OS single station or OS server,		certificate of license Upgrade Package	
software class A, single license for 1 installation		SIMATIC PCS 7 TeleControl	6ES7652-5GX58-0YE0
Requirement: Software PCS 7 TeleControl OS Runtime		Upgrade Package V8.x to V9.0 Software package without SIMATIC PCS 7 ES/OS software V9.0	
Delivery form package (without SIMATIC PCS 7 Software Media Package): License key USB flash drive, certificate of license		Engineering and runtime software, 2 languages (German, English), software class A, operating systems according to SIMATIC PCS 7 Engineering Station V9.0 or	
PCS 7 TeleControl DNP3 driver Runtime software, license for OS single station or OS server, software class A, single license for 1 installation	6DL5101-8EX00-0XB0	SIMATIC PCS 7 Operator Station V9.0, single license for 1 installation Delivery form package (without SIMATIC PCS 7 Software Media Package):	
Requirement: Software PCS 7 TeleControl OS Runtime		License key USB flash drive, certificate of license     Software and electronic	
Delivery form package (without SIMATIC PCS 7 Software Media Package): License key USB flash drive, certificate of license		documentation in 2 languages (German and English) on DVD  Note: SIMATIC PCS 7 ES and OS software V8.x should be upgraded to V9.0 using separate upgrade	
PCS 7 TeleControl IEC 60870-5-101/-104 driver Runtime software, license for OS single station or OS server, software class A, single license for 1 installation	6DL5101-8CX00-0XB0	packages (see Catalog ST PCS 7, Chapter "Update/Upgrade Packages").	
Requirement: Software PCS 7 TeleControl OS Runtime			
Delivery form package (without SIMATIC PCS 7 Software Media Package): License key USB flash drive, certificate of license			

Notes

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# 2

## Switchgear automation

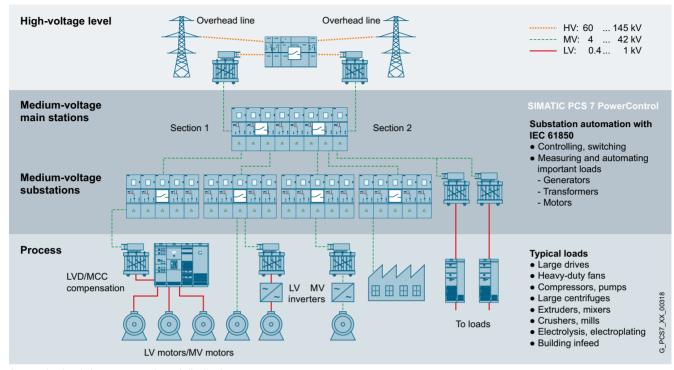


2/2 PCS 7 PowerControl

#### Switchgear automation

PCS 7 PowerControl

#### Overview



Automation levels in power supply and distribution

Electrical energy is distributed or transformed in electrical switchgear, whereby loads/consumers are bundled in load groups. With the help of switching devices, network nodes implemented as busbars connect incoming and outgoing cables, the so-called feeders.

When such a substation is dimensioned, account must also taken of changes to the network topology in the event of faults, as well as the isolation and grounding of equipment for maintenance work.

SIMATIC PCS 7 PowerControl puts an end to the strict separation between process automation and the automation of the electrical switchgear for power generation for the process. SIMATIC PCS 7 PowerControl now enables you to integrate switchgear automation devices into the SIMATIC PCS 7 process control system by means of Ethernet TCP/IP communication using the IEC 61850 transmission protocol, as well as via PROFIBUS DP and PROFINET.

The process automation and automation of electrical switchgear for medium-voltage in the range of 4 to 30 kV can therefore be combined in a single control system.

Intelligent electronic devices (IEDs) such as SIPROTEC protective devices or interoperable third-party devices are used for automating switchgears, that is, for protection, control, measuring and monitoring functions in electrical energy transmission and distribution. Connecting SIPROTEC IEDs via PROFINET enables the shared utilization of the benefits of a leading automation standard which has been tried and tested around the world for many years.

Conventional process control system integration of protection devices on PROFIBUS DP is specified, in particular, for:

- Repeated use of an existing PROFIBUS DP infrastructure
- · Partial modernization of existing plants
- Hybrid configurations comprising IEC 61850 and PROFIBUS DP integration in plant expansions

Operator control and monitoring of the protection devices based on technology objects is uniform from the viewpoint of the operator, i.e. regardless of the integration via IEC 61850 or PROFIBUS DP.

#### Note:

SIMATIC PCS 7 PowerControl V9.0 can be operated in combination with the OS Engineering software and OS Runtime software SIMATIC PCS 7 V9.0 as well as with SIMATIC PCS 7 TeleControl V9.0 (see section "Telecontrol") and SIMATIC PCS 7 OPEN OS V9.0 (see section "Controller integration"). The SIMATIC PCS 7 software must be ordered from Catalog ST PCS 7.

#### Switchgear automation

PCS 7 PowerControl

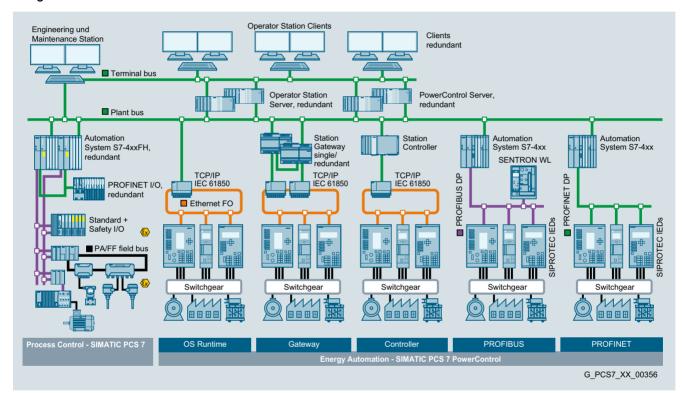
#### Benefits

Integration of switchgear automation with SIMATIC PCS 7 PowerControl provides substantial cost savings over the entire life cycle of the plant by means of, for example,

- Simpler plant structures with more transparency in the technological dependencies
- Further increase in the level of integration of the plant
- Uniform process control and further expansion of the operator's task area
- Long-term investment security thanks to globally valid standard IEC 61850

- Rational, integrated engineering and fast commissioning
- Lower administration, service and training costs resulting from a uniform holistic view
- Common PROFINET Infrastructure as leading standard for automation
- Cost-effective modernization of plants using an existing PROFIBUS DP infrastructure

#### Design



Merging of process control system and station control system

Using SIMATIC PCS 7 PowerControl, switchgear automation devices can be integrated into the SIMATIC PCS 7 process control system as follows:

- Via Ethernet TCP/IP communication with IEC 61850 transmission protocol
  - Protective devices directly on the plant bus
  - Protective devices via a station controller (PCS 7 AS RTX) on the plant bus
  - Protective devices via a station gateway (single or redundant) on the plant bus
- With the help of driver blocks from the PCS 7 PowerControl PROFINET Driver Library
  - SIPROTEC protection devices on PROFINET
- With the help of driver blocks of the PCS 7 PowerControl PROFIBUS Driver Library
  - SIPROTEC protection devices on PROFIBUS DP

#### PCS 7 PowerControl OS Engineering

The SIMATIC PCS 7 PowerControl OS Engineering software product expands a SIMATIC PCS 7 Engineering Station by the engineering functionality specific to PowerControl.

Ordering data for the SIMATIC PCS 7 Engineering Software (unlimited POs) and for further software components for SIMATIC PCS 7 engineering can be found in Chapter "Engineering system", Section "ES software" of Catalog ST PCS 7.

#### Switchgear automation

PCS 7 PowerControl

#### Design

#### PCS 7 PowerControl Library

The PCS 7 PowerControl Library can be ordered separately and supports connection of switchgear via a station controller, station gateway, PROFINET or PROFIBUS DP with AS blocks, symbols (small and large) and faceplates. It supplies technology blocks for electrical equipment, such as:

- Feeder
- · Motor, generator
- Transformer
- Synchronization unit
- Line
- Busbar

Supplementary products from Catalog ST PCS 7 AO, Section "Switchgear automation", provide specific device driver libraries in addition to this for plant configurations using station controller or station gateway interfaces.

A license for the PCS 7 PowerControl Library is only valid for one station controller or one automation system (plants with station gateway).

The symbols and faceplates of the PCS 7 PowerControl Library are comparable with the corresponding symbols and faceplates of the OS library for direct device coupling over the plant bus. Regardless of the mode of device interfacing, the visualization on the operator station is therefore always identical.

## PCS 7 PowerControl Driver Libraries for PROFINET and PROFIBUS DP

With the driver blocks of the PCS 7 PowerControl Driver Libraries for PROFINET and PROFIBUS DP, SIPROTEC protection devices connected to the fieldbus can also be integrated in SIMATIC PCS 7. The driver blocks establish a communication connection between the SIMATIC PCS 7 automation system and the lower-level protection devices on the fieldbus. During engineering, the protection devices are integrated via the driver blocks and linked into the CFC editor with technology blocks from the PCS 7 PowerControl Library. The correct symbols and faceplates are then available for process control.

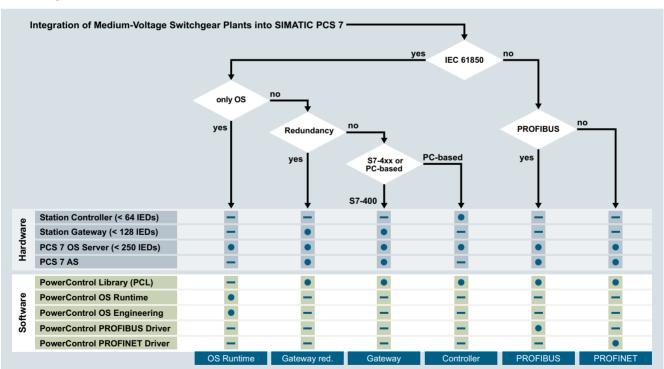
The libraries support a wide range of SIPROTEC protection devices, e.g. the 7SJ, 6MD, 7UM, 7UT, 7VE series.

#### PCS 7 PowerControl OS Runtime

For PowerControl-specific operator control and monitoring, you will need one PCS 7 PowerControl OS Runtime software product for each OS single station and OS server. A PCS 7 PowerControl IEC 61850 driver is already included.

The SIMATIC PCS 7 OS software must be ordered separately. You can find the SIMATIC PCS 7 OS software for the OS single station and OS server in the "Operator System", "OS software" section of the ST PCS 7 catalog. You can also find the SIMATIC PCS 7 OS software for a redundant OS server pair in the "Operator System", "OS redundancy" section of the catalog.

#### Selection guide for SIMATIC PCS 7 PowerControl



#### Upgrade

Existing SIMATIC PCS 7 PowerControl OS Engineering V8.x and SIMATIC PCS 7 PowerControl OS Runtime V8.x can be upgraded to V9.0 using the SIMATIC PCS 7 PowerControl Upgrade Package OS.

For upgrading the SIMATIC PCS 7 PowerControl Library from V8.x to V9.0, we also offer the SIMATIC PCS 7 PowerControl Upgrade Package Library.

The SIMATIC PCS 7 ES and OS software should be upgraded separately to V9.0 using the upgrade packages in Catalog ST PCS 7, (system components) sections "Upgrades for engineering system" and "Upgrades for operator system".

#### Function

## Specific functional and performance features of SIMATIC PCS 7 PowerControl

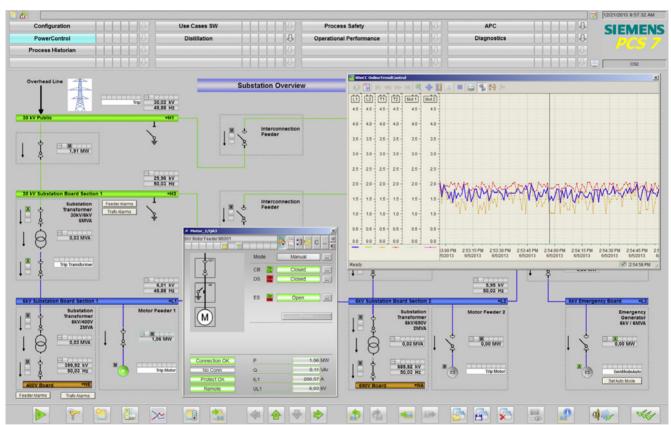
Engineering station and operator station functions (OS single station/OS server) of the SIMATIC PCS 7 process control system have been expanded by SIMATIC PCS 7 PowerControl.

## Functional and performance features for SIMATIC PCS 7 Engineering

- Object library with function blocks, symbols (small and large) and faceplates
- Object-oriented type-instance concept
- Automatic generation of the objects for the operator station
- Integration of new devices by importing their IEC 61850 Device Description (ICD)
- Additives library with technological blocks for electrical equipment such as feeders, machines, transformers, cables, bushars
- Use of the IED time stamp even for associated values from other sources

## Functional and performance features for SIMATIC PCS 7 process control

- Faceplates for SIPROTEC protective devices in the SIMATIC PCS 7 APL style (look&feel)
- Standardized behavior in the case of alarms, messages, and operator control and monitoring
- Diagnostics functionality for every IED
- Reading and storing IED fault records; analysis with external tools



Example of a plant display for medium-voltage switchgear with trend window and faceplate of a medium-voltage motor

#### More information

Additional information is available on the Internet at:

http://www.siemens.com/simatic-pcs7/powercontrol

# **Switchgear automation** PCS 7 PowerControl

Ordering data	Article No.		Article No.
PCS 7 PowerControl OS Engineering V9.0 Software package without SIMATIC PCS 7 engineering software; for expanding a SIMATIC PCS 7 Engineering Station V9.0 (unlimited POs) for PCS 7 PowerControl OS Engineering Engineering software, 2 languages (German, English), software class A, operating systems according to SIMATIC PCS 7 Engineering Station V9.0, floating license for 1 user Goods delivery (without SIMATIC PCS 7 Software Media Package):  License key USB flash drive, certificate of license  Software and electronic documentation in 2 languages (German and English) on DVD	6ES7658-7LX58-0YA5	PCS 7 PowerControl OS Runtime V9.0 PCS 7 PowerControl OS Runtime software including PCS 7 PowerControl IEC 61850 Driver Software package without SIMATIC PCS 7 OS software; for expanding a SIMATIC PCS 7 OS V9.0 (server/single station) for PCS 7 PowerControl Runtime software, 2 languages (German, English), software class A, operating systems according to SIMATIC PCS 7 Operator Station V9.0, single license for 1 installation Goods delivery (without SIMATIC PCS 7 Software Media Package): License key USB flash drive, certificate of license Software and electronic documentation in 2 languages (German and English) on DVD	6ES7658-7MX58-0YA0
PCS 7 PowerControl Library V9.0 AS blocks, symbols and faceplates for integrating electrical equipment via a station controller/station gateway Runtime software, software class A, 2 languages (German, English), operating systems according to SIMATIC PCS 7 Engineering Station V9.0, single license for 1 installation, valid for one AS or one station controller Goods delivery (without SIMATIC PCS 7 Software Media Package): • Certificate of License • Software and electronic documentation in 2 languages (German and English) on DVD  PCS 7 PowerControl P ROFIBUS Driver Library V9.0 AS driver blocks for integrating SIPROTEC protection devices on PROFIBUS DP Runtime software, software class A, 2 languages (German, English), operating systems according to SIMATIC PCS 7 Engineering	6ES7658-7NX58-2YA0	Upgrade packages  SIMATIC PCS 7 PowerControl Upgrade Package OS V8.x to V9.0 Software package without SIMATIC PCS 7 ES/OS software Engineering and runtime software, 2 languages (German, English), software class A, operating systems according to SIMATIC PCS 7 Engineering Station V9.0 or SIMATIC PCS 7 Operator Station V9.0, single license for 1 installation Goods delivery (without SIMATIC PCS 7 Software Media Package):  • License key USB flash drive, certificate of license • Software and electronic documentation in 2 languages (German and English) on DVD  Note: SIMATIC PCS 7 ES and OS software should be upgraded to V9.0 using separate upgrade packages (see Catalog ST PCS 7, Chapter "Update/Upgrade Packages").	6ES7652-5JX58-0YE0
Station V9.0, single license for 1 installation, valid for one AS Goods delivery (without SIMATIC PCS 7 Software Media Package):  • Certificate of License • Software and electronic documentation in 2 languages (German and English) on DVD  PCS 7 PowerControl PROFINET Driver Library V9.0  AS driver blocks for integrating SIPROTEC protection devices on PROFINET  Runtime software, software class A, 2 languages (German, English), operating systems according to SIMATIC PCS 7 Engineering Station V9.0, single license for 1 installation, valid for one AS Goods delivery (without SIMATIC PCS 7 Software Media Package):  • Certificate of License • Software and electronic documentation in 2 languages (German and English) on DVD	6ES7658-7RX58-2YA0	SIMATIC PCS 7 PowerControl Upgrade Package Library V8.x to V9.0 Software package without SIMATIC PCS 7 ES/OS software Engineering and runtime software, 2 languages (German, English), software class A, operating systems according to SIMATIC PCS 7 Engineering Station V9.0, single license for 1 installation Goods delivery (without SIMATIC PCS 7 Software Media Package): • Certificate of License • Software and electronic documentation in 2 languages (German and English) on DVD Note: SIMATIC PCS 7 ES and OS software should be upgraded to V9.0 using separate upgrade packages (see Catalog ST PCS 7, Chapter "Update/Upgrade Packages").	6ES7652-5JX58-2YE0



3/2	CEMAT:
	Cement plant automation

**CEMAT**: Cement plant automation

#### Overview



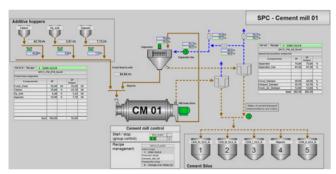
CEMAT is an enhancement of the SIMATIC PCS 7 process control system that was designed for the special requirements in the cement and mining industry and has proved successful in many years of use worldwide in the tough environmental conditions of cement works.

The current system platform for CEMAT is the SIMATIC PCS 7 process control system whose modern architecture offers the ideal basis for future-proof and economical solutions. CEMAT utilizes the basic functionality, open system interfaces, flexibility and scalability of SIMATIC PCS 7 and optimizes the operating philosophy as well as the diagnostic, signaling and interlocking concept with industry-specific software for the requirements in lime and cement works as well as in mining. This industry software was developed in close collaboration with cement manufacturers and mine operators and is the product of over 40 years of experience in the cement industry.

#### Note:

The current CEMAT V9.0 version uses SIMATIC PCS 7 V9.0 as the system platform. SIMATIC PCS 7 V9.0 is not supplied with CEMAT, but can be ordered separately (see Catalog ST PCS 7).

#### Function



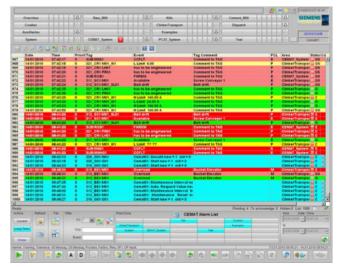
Example of a cement mill with CEMAT functionality SPC (Scalable Production Control) for easy recipe and material management

The functionality for the cement and mining industry supplied by CEMAT is integrated into the system structure of SIMATIC PCS 7 during installation, and can be classified as follows:

- · Software blocks for automation tasks typical at customers in the cement and mining industry
- Modules for controlling motors, valves, and flaps and for processing of analog and binary signals
- Modules for structuring and simplified operation of the plant in groups and paths
- Scalable Production Control (SPC) for recipe-based control strategies
- HMI components with:
  - Library for all control system objects with information, diagnostic, and multimedia dialogs
  - Message system with industry-specific service functions
  - Diagnostic system for fast recognition of faults and reduction of downtimes
  - Additional functions such as signal tracking and signal status information
  - APL-style design
- Web-compatible visualization of process displays and faceplates
- Management information: listing and statistics functions as well as long-term archiving

- · Maintenance function with:
  - Definition of maintenance intervals for analog and binary
  - Recording of maintenance actions
- Comprehensive multimedia support, e.g. from:
  - Video sequences for operating and service personnel

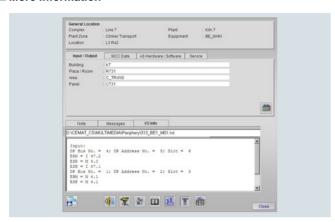
  - Showing of pictures in process pictures
     Integration of AutoCAD drawings (DXF format)
  - Integration of plant plans
  - Context-sensitive provision of information depending on place and time



Message display with sector-specific information and message selection area

CEMAT: Cement plant automation

#### More information

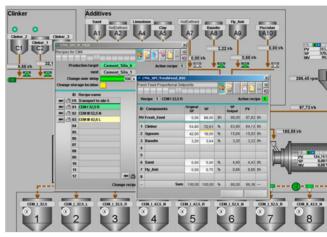


Object-based information area with I/O information

#### Scalable Production Control (SPC)

SPC modules can be used in the automation system to save, import and export parameters for recipe-based control strategies. There are various SPC block types for the various data types of the parameters. These block types can be freely interconnected depending on the scale and requirements. Recipes can therefore be structured from verified CEMAT modules depending on the requirements of the plant and the configuration limits. Symbols and faceplates are available for the visualization.

The operator can also use one of these standard faceplates to switch between recipes. This enables an automated type change, taking into account the configurable boundary conditions, such as delay time, etc. The SPC Material Manager, which also supports online operation via WinCC, enables flexible assignment of materials to storage locations.



Scalable Production Control with SPC Manager and SPC Material Manager

#### Note on the upgrade

Existing installations in CEMAT V6.1 and higher can be upgraded to CEMAT V9.0 with the CEMAT upgrade package V9.0. One CEMAT upgrade package is required for each existing CEMAT engineering, server or single station installation.

#### More information

Siemens AG Process Industries and Drives Process Automation Automation and Engineering Erlangen

E-mail: cemat.industry@siemens.com

Additional information is available on the Internet at:

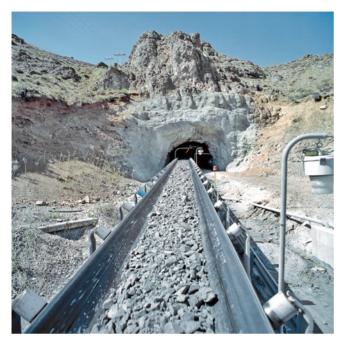
htttp://www.siemens.com/cemat

Industry-specific systems
CEMAT: Cement plant automation

Ordering data	Article No.		Article No.
MINERALS AUTOMATION STANDARD CEMAT V9.0		CEMAT Server Redundancy V9.0 (6 AS)	6DL5433-8AB58-0XA0
CEMAT Engineering V9.0 Engineering software, software class A, 2 languages (English, German), operating systems according to SIMATIC PCS 7 Engineering Station V9.0, single license for 1 installation Goods delivery package: Software and documentation in	6DL5436-8AX58-0XA0	OS software Runtime for redundant server pair including Runtime licenses for 6 AS (PLC), software class A, 2 languages (English, German), operating systems according to SIMATIC PCS 7 OS Server V9.0, single license for 2 installations Goods delivery package: Software and documentation in 2-languages (English and German) on DVD, 2 license key USB sticks, certificate of license	
2 languages (English and German) on DVD, license key USB stick, certificate of license  CEMAT ES/OS Software for Single Station including AS Runtime licenses (PLC)  CEMAT Single Station V9.0 (3 AS) OS software Single Station Runtime including 3 Runtime licenses for AS (PLC), software class A, 2 languages (English, German), operating systems according to SIMATIC PCS 7 ES/OS Single Station V9.0, single license for 1 installation	6DL5434-8AA58-0XA0	CEMAT Server Redundancy V9.0 (9 AS) OS software Runtime for redundant server pair including Runtime licenses for 9 AS (PLC), software class A, 2 languages (English, German), operating systems according to SIMATIC PCS 7 OS Server V9.0, single license for 2 installations Goods delivery package: Software and documentation in 2-languages (English and German) on DVD, 2 license key USB sticks, certificate of license	6DL5433-8AC58-0XA0
Goods delivery package: Software and documentation in 2 languages (English and German) on DVD, license key USB stick, certificate of license  CEMAT Single Station V9.0 (1 AS) OS software Single Station Runtime including 1 Runtime license for AS (PLC), software class A, 2 languages (English, German), operating systems according to SIMATIC PCS 7 ES/OS	6DL5438-8AA58-0XA0	CEMAT Server Redundancy V9.0 (unlimited AS) OS software Runtime for redundant server pair including Runtime licenses for unlimited AS (PLC), software class A, 2 languages (English, German), operating systems according to SIMATIC PCS 7 OS Server V9.0, single license for 2 installations Goods delivery package: Software and documentation in	6DL5433-8AD58-0XA0
Single Station V9.0, single license for 1 installation Goods delivery package: Software and documentation in 2 languages (English and German) on DVD, license key USB stick, certificate of license  CEMAT OS software for client		2-languages (English and German) on DVD, 2 license key USB sticks, certificate of license  CEMAT OS PowerPacks for redundant server pair  CEMAT Server Redundancy PowerPack V9.0  For expansion of the AS runtime	
CEMAT Client V9.0 OS software Client Runtime, software class A, 2 languages (English, German), operating systems according to SIMATIC PCS 7 OS Client V9.0, single license for 1 installation Goods delivery package: Software and documentation in 2 languages (English and German) on DVD, license key USB stick, certificate of license	6DL5435-8AX58-0XA0	licenses of a redundant server pair Software class A, 2 languages (German, English), single license for 2 installations Goods delivery package: 2 license key USB sticks, certificate of license • For expansion from 3 to 6 AS • For expansion from 6 to 9 AS • For expansion from 9 to unlimited AS	6DL5433-8AB58-0XD0 6DL5433-8AC58-0XD0 6DL5433-8AD58-0XD0
CEMAT OS software for redundant server pair including AS runtime licenses (PLC)  CEMAT Server Redundancy V9.0 (3 AS)  OS software Runtime for redundant server pair including Runtime licenses for 3 AS (PLC), software class A, 2 languages (English, German), operating systems according to SIMATIC PCS 7 OS Server V9.0, single license for 2 installations  Goods delivery package: Software and documentation in 2-languages (English and German) on DVD, 2 license key USB sticks, certificate of license	6DL5433-8AA58-0XA0	CEMAT upgrade package V9.0 For upgrading existing CEMAT engineering, server or single station installations, V6.1 and higher. Engineering and Runtime software, software class A, 2 languages (English, German), operating systems according to corresponding SIMATIC PCS 7 V9.0 system (ES/OS), single license for 1 installation Goods delivery package: Software and documentation in 2 languages (English and German) on DVD, license key USB stick for WinCC User Archive Upgrade, certificate of license Can only be used together with a	6DL5430-8AX58-0XE0

# Industry-specific systems MINERALS AUTOMATION STANDARD

#### Overview



MINERALS AUTOMATION STANDARD is the process control system based on CEMAT that is tailored to the special requirements of the mining industry. It combines the functionality for automating cement plants with the automation functions typically required in mining.

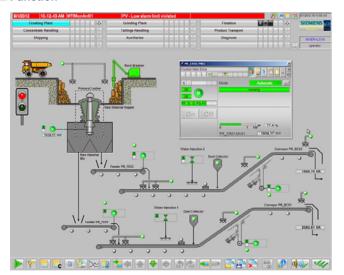
CEMAT is an enhancement of the SIMATIC PCS 7 process control system that was designed for the special requirements in the cement and mining industry and has proved successful in many years of use worldwide in the tough environmental conditions of cement works.

The current system platform for CEMAT is the SIMATIC PCS 7 process control system whose modern architecture offers the ideal basis for future-proof and economical solutions. CEMAT utilizes the basic functionality, open system interfaces, flexibility and scalability of SIMATIC PCS 7 and optimizes the operating philosophy as well as the diagnostic, signaling and interlocking concept with industry-specific software for the requirements in lime and cement works as well as in mining. This industry software was developed in close collaboration with cement manufacturers and mine operators and is the product of over 40 years of experience in the cement industry.

#### Note:

The latest MINERALS AUTOMATION STANDARD V9.0 is based on CEMAT V9.0. CEMAT V9.0 uses SIMATIC PCS 7 V9.0 as the system platform. SIMATIC PCS 7 V9.0 is not supplied with CEMAT, but can be ordered separately (see Catalog ST PCS 7).

#### Function



Drive faceplate

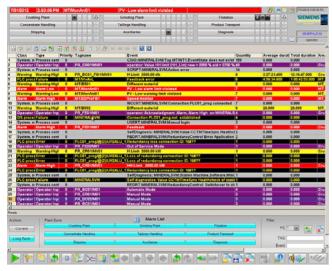
The functionality for the mining industry supplied in the form of the MINERALS AUTOMATION STANDARD is integrated into the system structure of SIMATIC PCS 7 during the installation, and can be classified as follows:

- Software blocks for automation tasks typical at customers in the cement and mining industry
- Modules for controlling motors, valves, and flaps and for processing of analog and binary signals
- Modules for structuring and simplified operation of the plant in groups and paths
- Scalable Production Control (SPC) for recipe-based control strategies

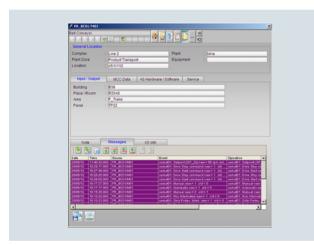
- HMI components with:
  - Library for all control system objects with information, diagnostic, and multimedia dialogs
  - Message system with industry-specific service functions
  - Diagnostic system for fast recognition of faults and reduction of downtimes
  - Additional functions such as signal tracking and signal status information
  - APL-style design
- Web-compatible visualization of process displays and faceplates
- Management information: listing and statistics functions as well as long-term archiving
- Maintenance function with:
- Definition of maintenance intervals for analog and binary
- Recording of maintenance actions
- Comprehensive multimedia support, e.g. from:
- Video sequences for operating and service personnel
- Showing of pictures in process pictures
- Integration of AutoCAD drawings (DXF format)
- Integration of plant plans
- Context-sensitive provision of information depending on place and time

## Industry-specific systems MINERALS AUTOMATION STANDARD

#### Function



Message display with sector-specific information and message selection area

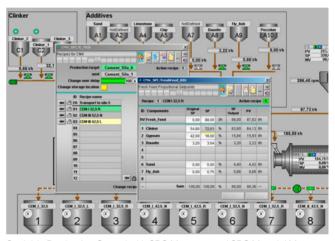


Object-based information area with I/O information

#### Scalable Production Control (SPC)

SPC modules can be used in the automation system to save, import and export parameters for recipe-based control strategies. There are various SPC block types for the various data types of the parameters. These block types can be freely interconnected depending on the scale and requirements. Recipes can therefore be structured from verified CEMAT modules depending on the requirements of the plant and the configuration limits. Symbols and faceplates are available for the visualization.

The operator can also use one of these standard faceplates to switch between recipes. This enables an automated type change, taking into account the configurable boundary conditions, such as delay time, etc. The SPC Material Manager, which also supports online operation via WinCC, enables flexible assignment of materials to storage locations.



Scalable Production Control with SPC Manager and SPC Material Manager

#### Note on the upgrade

Existing installations in CEMAT V6.1 and higher can be upgraded to CEMAT V9.0 with the CEMAT upgrade package V9.0. One CEMAT upgrade package is required for each existing CEMAT engineering, server or single station installation.

#### More information

Siemens AG Process Industries and Drives Process Automation Automation and Engineering Erlangen

E-mail: cemat.industry@siemens.com

Additional information is available on the Internet at: http://www.siemens.com/MinAS

# Industry-specific systems MINERALS AUTOMATION STANDARD

Ordering data	Article No.		Article No.
MINERALS AUTOMATION STANDARD CEMAT V9.0		CEMAT Server Redundancy V9.0 (6 AS)	6DL5433-8AB58-0XA0
CEMAT Engineering Software		OS software Runtime for redundant server pair including Runtime	
CEMAT Engineering V9.0 Engineering software, software class A, 2 languages (English, German), operating systems according to SIMATIC PCS 7 Engineering	6DL5436-8AX58-0XA0	licenses for 6 AS (PLC), software class A, 2 languages (English, German), operating systems according to SIMATIC PCS 7 OS Server V9.0, single license for 2 installations	
Station V9.0, single license for 1 installation Goods delivery package: Software and documentation in 2 languages (English and German) on DVD, license key USB stick,		Goods delivery package: Software and documentation in 2-languages (English and German) on DVD, 2 license key USB sticks, certificate of license	
certificate of license  CEMAT ES/OS Software for		CEMAT Server Redundancy V9.0 (9 AS) OS software Runtime for redundant	6DL5433-8AC58-0XA0
Single Station including AS Runtime licenses (PLC)		server pair including Runtime licenses for 9 AS (PLC),	
CEMAT Single Station V9.0 (3 AS) OS software Single Station Runtime including 3 Runtime licenses for AS (PLC), software class A, 2 languages (English, German),	6DL5434-8AA58-0XA0	software class A, 2 languages (English, German), operating systems according to SIMATIC PCS 7 OS Server V9.0, single license for 2 installations Goods delivery package:	
operating systems according to SIMATIC PCS 7 ES/OS Single Station V9.0, single license for 1 installation Goods delivery package:		Software and documentation in 2-languages (English and German) on DVD, 2 license key USB sticks, certificate of license	
Software and documentation in 2 languages (English and German) on DVD, license key USB stick, certificate of license		CEMAT Server Redundancy V9.0 (unlimited AS) OS software Runtime for redundant server pair including Runtime licenses for unlimited AS (PLC),	6DL5433-8AD58-0XA0
CEMAT Single Station V9.0 (1 AS) OS software Single Station Runtime including 1 Runtime license for AS (PLC), software class A, 2 languages (English, German), operating systems according	6DL5438-8AA58-0XA0	software class A, 2 languages (English, German), operating systems according to SIMATIC PCS 7 OS Server V9.0, single license for 2 installations	
to SIMATIC PCS 7 ES/OS Single Station V9.0, single license for 1 installation Goods delivery package:		Goods delivery package: Software and documentation in 2-languages (English and German) on DVD, 2 license key USB sticks, certificate of license	
Software and documentation in 2 languages (English and German) on DVD, license key USB stick, certificate of license		CEMAT OS PowerPacks for redundant server pair	
CEMAT OS software for client		CEMAT Server Redundancy PowerPack V9.0	
CEMAT Client V9.0	6DL5435-8AX58-0XA0	For expansion of the AS runtime licenses of a redundant server pair	
OS software Client Runtime, software class A, 2 languages (English, German), operating systems according to SIMATIC PCS 7 OS Client V9.0,		Software class A, 2 languages (German, English), single license for 2 installations	
single license for 1 installation  Goods delivery package: Software and documentation in		Goods delivery package: 2 license key USB sticks, certificate of license • For expansion from 3 to 6 AS	6DL5433-8AB58-0XD0
2 languages (English and German) on DVD, license key USB stick, certificate of license		<ul> <li>For expansion from 6 to 9 AS</li> <li>For expansion from 9 to unlimited AS</li> </ul>	6DL5433-8AC58-0XD0 6DL5433-8AD58-0XD0
CEMAT OS software for redundant server pair including AS runtime licenses (PLC)		<b>CEMAT upgrade package V9.0</b> For upgrading existing CEMAT engineering, server or single station installations, V6.1 and higher.	6DL5430-8AX58-0XE0
CEMAT Server Redundancy V9.0 (3 AS) OS software Runtime for redundant server pair including Runtime licenses for 3 AS (PLC), software class A, 2 languages (English, German), operating systems according to SIMATIC PCS 7 OS Server V9.0, single license for 2 installations	6DL5433-8AA58-0XA0	Installations, V6.1 and nigner.  Engineering and Runtime software, software class A, 2 languages (English, German), operating systems according to corresponding SIMATIC PCS 7 V9.0 system (ES/OS), single license for 1 installation Goods delivery package: Software and documentation in	
Goods delivery package: Software and documentation in 2-languages (English and German) on DVD, 2 license key USB sticks, certificate of license		2 languages (English and German) on DVD, license key USB stick for WinCC User Archive Upgrade, certificate of license Can only be used together with a	
		valid CEMAT license.	

Notes

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# 4

## **Efficient process control**



4/2	Digital Assistant SIMATIC eaSie
4/4	PCS 7 Advanced Process Graphics

4/6 Process control keyboard

#### Efficient process control

Digital Assistant SIMATIC eaSie

#### Overview



#### Digitalization

SIMATIC eaSie is a digital assistant that has been specially developed for the process industry and supports plant managers, operators and service technicians in accessing information. This assistance systems opens new pathways to existing data from various systems by adding modern interactions such as chat, QR codes and voice input to extend today's existing human-machine interfaces. This creates the basis for highly efficient handling of large volumes of data.

The core element is a chatbot, which acts as a dialog guide between the user and the various systems at the enterprise, manufacturing and control levels. The SIMATIC eaSie Core Application can be used with a mobile device – cell phone or tablet under the Android, iOS and Windows operating systems – and an OPC UA server on systems from various manufacturers. An integrated interface can be realized for use in a SIMATIC PCS 7 process control system in combination with the SIMATIC eaSie PCS 7 Skill Application.

#### Note:

SIMATIC eaSie can be used in combination with the SIMATIC eaSie PCS 7 Skill Application in SIMATIC PCS 7 V9.0. A PCS 7/OPEN OS V9.0 license is required to use the notification function. It is not included in the scope of delivery and must be ordered separately.

#### Benefits

SIMATIC eaSie is a digital assistant for automation and process control technology in the Siemens automation concept, "Totally Integrated Automation":

- Based on rugged SIMATIC hardware and software components complying with industry standards
- Modern, IoT-oriented distributed system architecture
- Intuitive interfaces and design according to current standards for optimum user experience
- Simple and quick expansions and optimization during operation

SIMATIC eaSie offers you the following advantages:

- Simplified, location-independent access to relevant information and documents
- More time for actual tasks thanks to assistant support
- More safety for man and machine thanks to information advantage
- Optimized work and operating processes, efficiency increase or cost reduction in the operation of your plant

#### Application



SIMATIC eaSIE

The SIMATIC eaSie Core Application can be used in combination with a mobile device – cell phone or tablet under Android, iOS and Windows – and the SIMATIC eaSie PCS 7 Skill Package with PCS 7 systems in a wide variety of process industries and non-safety-related as well as non-critical plants / plant components.

#### Design

It is recommended to install the SIMATIC eaSie Core Application and the SIMATIC eaSie PCS 7 Skill Application on a PCS 7 OS Client or a PCS 7 OS Single Station.

#### Function

## Multimodal, device-independent, location-independent and flexible system interaction

The SIMATIC eaSie PCS 7 Skill Package was developed as an add-on for your existing PCS 7 installation. The idea is to enable users such as plant management, plant operators or service technicians to optimize workflows using additional input methods and to call up information via mobile devices through SIMATIC eaSie.

The functionality supplied with the SIMATIC eaSie PCS 7 Skill Package is integrated into the system structure of SIMATIC PCS 7 during installation:

- Location-independent access to relevant information and documents
- Flexible selection of the most efficient input method according to the situation at hand
- Simplified location of relevant information and optimized information flow
- Display of real-time process data
- Execution of simple industrial processes by commands via chat, QR codes or voice input
- Creation of personalized notifications based on tags and variables
- · User and role management for individual requirements
- Secure communication via WiFi

#### **Efficient process control**

Digital Assistant SIMATIC eaSie

#### Ordering data

#### Article No.

#### More information

#### SIMATIC eaSie V20.05 Core Package DL

Software, Core Package V20.05, floating license for 3 users / 3 sessions, E+R SW, with documentation, software class A, 2 languages (English, German), runs with Windows 10 Enterprise 2015 LTSB 64-bit, Windows 10 Professional 64-bit, Windows Server 2016 64-bit For more information, see SIMATIC eaSie V20.05 Readme, reference HW: PC/PG

#### 6DL54240AA50-0AH5

If you are interested in SIMATIC eaSie and would like to receive additional information, please contact:

Siemens AG Digital Industries Process Automation Östliche Rheinbrückenstraße 50 76187 Karlsruhe, Germany

Email: https://intranet.entry.siemens.com

# Note: Email address required! SIMATIC eaSie V20.05 PCS 7 Skill Pack DL

Software, V20.05, PCS 7 V9.0 Skill Package, single license for 1 installation, E+R SW, with documentation, software class A, 2 languages (English, German), runs with Windows 10 Enterprise 2015 LTSB 64-bit, Windows Server 2016 64-bit, Windows Server 2012 R2 For more information, see SIMATIC eaSie V20.05 PCS 7 Readme, reference HW: PC/PG, use only in conjunction with SIMATIC eaSie Core Package Note: Email address required!

#### 6DL5424-0BA50-0AH0

#### SIMATIC eaSie SUS Core Package DL

Core Package, Software Update Service, under this contract you receive all current software versions for a period of one year. The contract is automatically extended for one more year unless it is canceled three months before expiration. Period of delivery and service: 1 year from date of invoice, condition for contract: current version of the software, download product

#### 6DL5424-0AX00-0AV8

## Note: Email address required! SIMATIC eaSie SUS PCS 7

Skill Package DL PCS 7 Skill Package, Software Update Service, as part of this contract you receive all current

Update Service, as part of this contract you receive all current software versions for a period of one year. The contract is automatically extended for one more year unless it is canceled three months before expiration. Period of delivery and service: 1 year from date of invoice, condition for contract: current version of the software, download product

Note: Email address required!

#### 6DL5424-0BX00-0AV8

Siemens ST PCS 7 T · 2020

#### Efficient process control

#### PCS 7 Advanced Process Graphics

#### Overview



Process visualization with graphic objects of the PCS 7 Advanced Process Graphics

PCS 7 Advanced Process Graphics (APG) provide graphical objects for optimizing the process visualization of overview displays that correspond to levels 1 and 2 of the topology-oriented and task-oriented plant hierarchy. They allow the operator to detect trends in the process and to respond to them before an alarm is triggered

PCS 7 Advanced Process Graphics is optimized for interoperation with the PCS 7 Advanced Process Library (APL). In combination with the PCS 7 Advanced Process Library, harmonized overall solutions can be generated. The APG graphic objects are oriented to the design and the operating philosophy of the PCS 7 Advanced Process Library. APL objects adapted to the appearance of APG objects optimize the interplay.

#### Note:

PCS 7 Advanced Process Graphics V9.0 can be used in combination with SIMATIC PCS 7 V9.0 (including PCS 7 Advanced Process Library V9.0).

#### Benefits

In comparison to technology-oriented presentation of the process, the task-oriented presentation using graphics objects from the spectrum of PCS 7 Advanced Process Graphics offers a number of benefits, such as:

- More compact, simplified presentation in overview displays
- · Quick acquisition of the current plant situation
- Situation-specific and task-specific process views for supporting operating tasks
- Attention management for faster reaction times
- Recognition of schematic plant situations
- Improved understanding of the process
- Development of the mental and cognitive capabilities of the operator

#### Application

PCS 7 Advanced Process Graphics handles the visualization of subsystems in overview displays in accordance with levels 1 and 2 of the topology-oriented and task-oriented plant hierarchy. Possible applications for PCS 7 Advanced Process Graphics exist in a number of sectors, e.g.:

- · Chemical industry
- · Pharmaceutical industry
- · Water and wastewater
- Glass and solar industry
- Oil & gas
- Food and beverage industry
- Mining

# **Efficient process control**

# PCS 7 Advanced Process Graphics

# Function

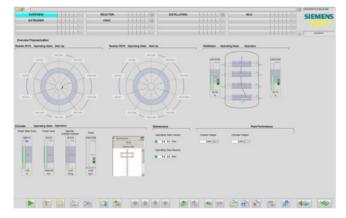
Process visualization with APG objects focuses the attention of the operator on the most important points and supports decision-making in accordance with the plant situation. It is based on data collected by the APG Connector block in the automation system. The APG objects can be connected to a process tag using the dynamic wizard.

The following functions are implemented in PCS 7 Advanced Process Graphics:

- Hybrid display with bar graph and process tag status information
- Spider chart with variable number of value axes
- Trend charts displayed in one screen, can be combined with bar graph
- "Loop in Tag" function for fast, targeted navigation
- "Group View" function for combination of process tags in a group view
- "Normalize" for normalizing a group of bar graphs or a spider chart to a single working point



Example for a group view of selected process tags



# Ordering data

#### Article No.

#### PCS 7 Advanced Process Graphics V9.0

Engineering and runtime software with engineering and runtime licenses, valid for all ESes, ASes and OSes of a SIMATIC PCS 7 project

2 languages (German, English), software class A, operating systems according to SIMATIC PCS 7 Engineering System V9.0

No SIMATIC PCS 7 Software Media Package

 Physical delivery certificate of license; software and electronic documentation in 2 languages (English, German) on DVD

#### PCS 7 Advanced Process Graphics Upgrade Package V8.x to V9.0

Engineering and runtime software with engineering and runtime licenses, valid for all ESes, ASes and OSes of a SIMATIC PCS 7 project

2 languages (German, English), software class A, operating systems according to SIMATIC PCS 7 Engineering System V9.0

No SIMATIC PCS 7 Software Media Package • Physical delivery

 Physical delivery certificate of license; software and electronic documentation in 2 languages (English, German) on DVD

# 6DL5410-8BX58-0YA0

# 6DL5410-8BX58-0YE0

# Efficient process control

Process control keyboard

# Overview



Process control keyboard for SIMATIC PCS 7

The process control keyboard enables customized operation and control of your particular production process. Fast access to key functions by means of configurable settings is often a requirement for optimizing process management.

Typical application examples include:

- Selection of specific process descriptions
- Selection of and feedback from interrupts and messages
- · Rising and falling control variables
- Seguential control

Functions can be instantly called up with a single keystroke, avoiding time-consuming navigation through the menu. This is all made possible with the process control keyboard for SIMATIC PCS 7, which combines a standard PC keyboard with 90 function keys.

# Design

With the process control keyboard, you can use a SIMATIC PCS 7 control station to operate and control an ongoing production process that is automated with the SIMATIC PCS 7.

The process control keyboard is connected to the SIMATIC PCS 7 Operator Station via a USB port; in the delivery state it can be used as a standard keyboard. It is possible to configure the keys for many different operations by installing driver software on the SIMATIC PCS 7 Engineering Station (ES) and the operator station (client). The functions of certain runtime operator controls can then be executed using the additional keys on the process control keyboard. The symbols on the additional keys are based on the symbols for runtime operator controls.

The process control keyboard allows for various installation options:

- Installation as a keyboard only
- Installation as a keyboard and USB hub for connecting another USB device
- Installation as a keyboard and for connecting speakers
- Complete installation with mouse and speakers
- Installation of the keyboard into a work surface/operator panel

# Technical specifications

Droppes control keyboard for SIMATIC DCC 7

Process control keyboard for SIMAT	IC PCS 7
Layout	Membrane keyboard with 104 standard keys and 90 programmable function keys with LEDs
Speakers	2 built into the keyboard housing
Interfaces • USB 2.0 (cable length: typically 2 m, max. 5 m)	1 × USB for connecting to SIMATIC PCS 7 station
• Audio	$1\times$ USB for mouse/trackball (can be switched off) $1\times$ audio output (can be switched off), 3.5 mm cinch, 60 mW/16 $\Omega$
Power supply (for operating internal speakers or USB extension cable)	12 24 V DC
Max. current consumption	400 mA (all LEDs in operation)
Dimensions (L x W x H) in mm	604 × 230 × 44
Weight, approx.	2.4 kg
Ambient temperature  Operation Storage/transport	0 50 °C -20 +80 °C
Humidity	20 80 % at 25 °C, no condensation
Degree of protection • Freely positionable on the desktop • Built into a console	IP40 IP65
Theft protection	Connection for Kensington lock
Standards, approvals, certificates	CE mark Additional certifications available upon request

# Ordering data

# Process control keyboard for SIMATIC PCS 7

with USB connection, featuring 104 standard keys and 90 programmable function keys with LEDs

including a USB cable for connecting to a SIMATIC PCS 7 station and connector for power supply cable

# Article No.

# 9AE4270-1AA00

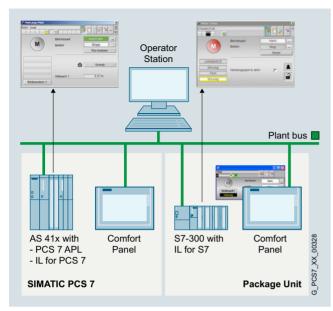


5/2 SIMATIC PCS 7 Industry Library (IL)

5/5 SIMATIC PCS 7 Condition Monitoring Library

SIMATIC PCS 7 Industry Library (IL)

# Overview



The SIMATIC PCS 7 Industry Library (IL) expands the concentrated standard functionality of the SIMATIC PCS 7 process control system in the SIMATIC PCS 7 Advanced Process Library (APL) to include technological blocks and faceplates in APL design. It thereby supports the implementation of a wide variety of technological and industry-specific functions, operator control and monitoring via SIMATIC HMI Comfort Panels on site as well as the integration of SIMATIC S7 package units into SIMATIC PCS 7 applications.

The foundation of the SIMATIC PCS 7 Industry Library is formed by tried-and-tested industry libraries, for example, from areas such as water/wastewater and building automation.

The core functions of the SIMATIC PCS 7 Industry Library are:

- Integration of SIMATIC S7-300 controllers (Package Units, Remote Terminal Units)
- Integration of SIMATIC HMI Comfort Panels (SIMATIC PCS 7 and SIMATIC S7-300)
- Functions for building automation (SIMATIC PCS 7 and SIMATIC S7-300)
- Connection of external Advanced Process Control (APC) applications (SIMATIC PCS 7)
- Multiple control room design (hierarchical structure) for SIMATIC PCS 7
- Communication between controllers (S7-400 Standard and redundant or S7-300)
- Energy management for SIMATIC PCS 7

#### Note:

The SIMATIC PCS 7 Industry Library V9.0 can be used together with SIMATIC PCS 7 V9.0. The SIMATIC PCS 7 Industry Library V9.0 supports all operating systems approved for the SIMATIC PCS 7 Engineering System V9.0.

# Application

Together with the SIMATIC PCS 7 Advanced Process Library, the SIMATIC PCS 7 Industry Library enables harmonized overall solutions with a uniform look and feel for specific control system tasks in many different industries, e.g.:

- Chemical industry
- Pharmaceutical industry
- Water and wastewater
- Electronics (semiconductors, solar, LED, LCD)
- · Food and beverages

It helps accelerate the engineering process, simplifies process control and reduces the time-to-market.

#### Design

The SIMATIC PCS 7 Industry Library functionality is distributed across two sublibraries which can be installed separately:

- Industry Library for PCS 7
- Industry Library for S7

The product structure, however, is geared toward the operational environment in the SIMATIC PCS 7 process control system. As a result, the SIMATIC PCS 7 Industry Library is available in the form of an engineering component and a runtime component (separately or combined in one product):

- SIMATIC PCS 7 Industry Library Engineering: Engineering software with engineering license for one engineering station
- SIMATIC PCS 7 Industry Library Runtime: Runtime license for one automation system (SIMATIC PCS 7 automation systems of all designs and SIMATIC S7-300 controllers)

The SIMATIC PCS 7 Industry Library Engineering product component enables you to carry out configuration work on a SIMATIC PCS 7 engineering station with both sublibraries.

The SIMATIC PCS 7 Industry Library Runtime product component also allows you to execute blocks from both sublibraries on one automation system.

Keep in mind that SIMATIC PCS 7 process objects (Runtime POs) are booked for the technological blocks of the SIMATIC PCS 7 Industry Library. You can determine the required number of SIMATIC PCS 7 Runtime POs per block instance in the manual.

SIMATIC PCS 7 Industry Library (IL)

# Function

# Overview of technological blocks

Block types and functions	IL for PCS 7	IL for S7
Operator control blocks		
<ul> <li>Aggregate switchover of 8/16 aggregates</li> </ul>		
<ul> <li>Blocks for handling smaller numbers of parameters and parameter sets</li> </ul>	•	-
<ul> <li>Jump distributor for up to 5 jump destinations</li> <li>User administration for managing operating rights from 8 levels</li> </ul>	•	•
Operator control of an analog measured value	_	•
Operator control of a binary measured value	-	•
Building automation blocks		
<ul> <li>Calculation of thermal power and emitted energy</li> </ul>		
<ul> <li>Calculation of enthalpy, absolute humidity and humidity at saturation according to Molier</li> </ul>	•	•
<ul> <li>Optimization of operating time depending on outdoor temperature</li> </ul>	•	-
Conversion of unit of temperature from °C to °F or vice versa	•	•
Conversion of humidity from absolute to relative or vice versa	•	•
Calculation of setpoints for temperature and humidity controller of a ventilation system managed by an Hx diagram	•	-
Communication blocks		
<ul> <li>For connections between controllers (S7-400 Standard or redundant and S7-300)</li> </ul>	•	•
<ul> <li>For connections between controllers (S7-400 Standard or redundant and S7-1500)</li> </ul>	•	•
For connections between controllers (S7-400 Standard and S7-400 redundant)	•	•
Logic blocks  Selectors for String, Real, Boolean, Integer, Byte, Word,		
DWord, DInteger and Char values		_
<ul> <li>Selector for Real, Boolean and Integer values</li> <li>Monitoring of up to 8 analog process values to increase</li> </ul>	-	_
security or availability  • Monitoring of up to 8 digital process values to increase	•	_
security or availability		
Mathematical blocks  • Measured value / accumulation with specific factor,	•	•
e.g. specific heat     Formation of the mean/minimum/maximum value with place in the mean and the specific	-	•
plausibility check  Motor and valve blocks		
Path diverter for up to 9/8 paths	•	-
Double seat valve		-
Valve control	-	
Single-stage motor	-	
Reversing motor	-	
Two-stage motor	-	•
Frequency-controlled motor	-	
3-point final controlling element	-	
Motor valve control	-	•
Panel blocks For visualization of plant units on site	•	•

Block types and functions	IL for	IL for
block types and functions	PCS 7	S7
Control blocks		
Polyline with up to 8 interpolation points		-
Polyline with variable number of curve points		-
Setpoint encoder with a variable number of setpoints     Time a with a with 0 switch in swell as		_
<ul><li>Time switch with 8 switching values</li><li>Signal splitter (SplitRange) for the output signal of a PID</li></ul>		
controller		
Continuous PID controller	_	
Retrieval of manipulated variable for the controller	-	•
System blocks		
Output of CPU time in BCD format	•	
Monitoring blocks		
<ul> <li>Measured value monitoring for 8 limits</li> </ul>		
<ul> <li>Measured value monitoring for 4 analog and binary limits</li> </ul>	•	•
Measured value monitoring	-	
<ul> <li>Measured value monitoring with gradient function</li> </ul>	-	
Monitoring of a binary process tag	-	•
Monitoring of 8 binary process tags		•
Interlocking blocks		
• Interlocking with 8 input signals and 4x3 logic		-
Interlocking with 16 input signals and 8×4 logic		
APC connection of higher-level controller	•	
Energy management blocks		
<ul> <li>Load management for coordination of maximum 8 consumers</li> </ul>		_
Acquisition and calculation of energy consumption values	•	-
Acquisition and extrapolation of consumption peaks	•	_
at the plant power feed		
<ul> <li>Pulse converters for processing the pulse output of a totalizer</li> </ul>	•	_
Maintenance blocks		
Simulation block for analog values		-
Simulation block for digital values		_

# Package units and RTUs based on S7-300

The function blocks and faceplates of the Industry Library for S7 sublibrary integrate package units, RTUs and distributed systems into a SIMATIC PCS 7 project based on a uniform concept. They represent technology blocks, such as motor, valve, measured value monitoring or closed-loop control, with message, acknowledgment and time-stamp functions that are compatible with SIMATIC PCS 7. The function blocks are configured in CFC.

# Operator control and monitoring via SIMATIC HMI Comfort Panel

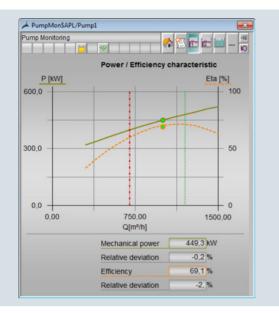
Operator control and monitoring on a SIMATIC HMI Comfort Panel can be configured with the panel blocks of the "Industry Library for PCS 7" and "Industry Library for S7" sub libraries. Configuration takes place in the CFC parallel to the technological block (e.g. a motor). Taking operating rights and hierarchical operating concepts (multi-control room operation) into consideration, the technological function can then be operated both from an operator station and from a SIMATIC HMI Comfort Panel.

**Technology libraries**SIMATIC PCS 7 Industry Library (IL)

Ordering data	Article No.		Article No.
SIMATIC PCS 7 Industry Library Engineering and Runtime		SIMATIC PCS 7 Industry Library Upgrade	
SIMATIC PCS 7 Industry Library Engineering V9.0 Block library for SIMATIC PCS 7 and SIMATIC S7 with function blocks and faceplates as well as electronic documentation		SIMATIC PCS 7 Industry Library Upgrade Package V8.x to V9.0 Block library for SIMATIC PCS 7 and SIMATIC S7 with upgrade license for all engineering and runtime licenses of a project	6DL5410-8AA58-0YE0
Engineering and runtime software, software class A, 2 languages (German, English), operating systems according to SIMATIC PCS 7 Engineering System V9.0, single license for 1 installation		Engineering and runtime software, software class A, 2 languages (German, English), operating systems according to SIMATIC PCS 7 Engineering System V9.0, single license for 1 installation	
Engineering license for one engineering station Delivery form package (without SIMATIC PCS 7 Software Media Package):     Certificate of license     Software and electronic documentation in 2 languages (German and English) on DVD	6DL5410-8AX58-0YA0	Delivery form package (without SIMATIC PCS 7 Software Media Package): • Certificate of license • Software and electronic documentation in 2 languages (German and English) on DVD	
Engineering license for one engineering station combined with runtime license for one automation system Delivery form package (without SIMATIC PCS 7 Software Media Package):     Certificate of license     Software and electronic documentation in 2 languages (German and English) on DVD	6DL5410-8AA58-0YA0		
SIMATIC PCS 7 Industry Library Runtime V9.0 Language-neutral, single license			
Delivery form package (without SIMATIC PCS 7 Software Media Package): Certificate of license • Runtime license for 1 automation	6DL5410-8AA58-0XL1		
<ul><li>Runtime licenses for 30 automation systems</li></ul>	6DL5410-8AB58-0XL1		

# SIMATIC PCS 7 Condition Monitoring Library

# Overview



Power and efficiency characteristic of a pump

The SIMATIC PCS 7 Condition Monitoring Library (CML) expands the functionality of the SIMATIC PCS 7 Advanced Process Library (APL) with blocks for monitoring and analyzing mechanical assets (plant components such as pumps, valves, etc.). The CML blocks serve to increase the efficiency and availability of mechanical assets and to detect any damage at an early stage. They are designed in the APL style and therefore fit perfectly into APL-based process pictures.

The SIMATIC PCS 7 Condition Monitoring Library includes the following blocks:

- PumpMon for monitoring of centrifugal pumps
- PrDrpMon for monitoring pressure loss/pressure drop, e.g. in filters
- VIvMon for monitoring of control valves
- SteadyState for detection of stationary states in a dynamic process
- PST for valve test during operation

#### Notes:

- The installation software of the SIMATIC PCS 7 Condition Monitoring Library V9.0 is available as a download file: https://support.industry.siemens.com/cs/ww/en/view/109751047
- The SIMATIC PCS 7 Condition Monitoring Library V9.0 can be used in combination with SIMATIC PCS 7 V9.0 (incl. SIMATIC PCS 7 Advanced Process Library). SIMATIC PCS 7 V9.0 (including SIMATIC PCS 7 Advanced Process Library) must be installed before the SIMATIC PCS 7 Condition Monitoring Library V9.0.
- To implement a Partial Stroke Test application, S7 F systems V6.1+SP2 must be installed before the PST block.

# Function

# PumpMon block

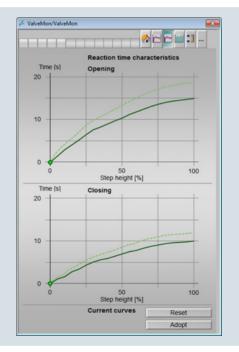
The PumpMon block suitable for electric centrifugal pumps with both constant and variable speeds provides the following functions:

- Visualization of the current operating point of the pump in relation to the pump characteristic curve
- Early detection of imminent pump damage and warning in the event of unfavorable operating states
- Optimization of pump design through statistical evaluation of operating data

# PrDrpMon block

Based on the flow resistance, the PrDrpMon block monitors the pressure loss or pressure drop in plant components depending on the flow rate. Such monitoring makes sense for all plant components whose flow resistance can change in an unwanted manner during operation due to buildup or blockage, for example, in filters, separators, heat exchangers or pipelines.

#### VIvMon block



Response monitoring of the valve: continuous setpoint and dashed actual-value characteristic

The VIvMon block that can be used for continuously adjustable valves with position feedback features the following functions:

- Detection and monitoring of wear-related movement data (added movement distance, number of direction changes)
- Early detection of imminent valve damage (e.g. deposits or caking, wear) through monitoring of reaction times and flow characteristic curves
- Warning of valve damage when approaching wear limits or unfavorable operating states, for example, continuous operation without valve standstill, permanent standstill, exceeding the maximum number of strokes or the maximum number of direction changes
- Long-term optimization of valve dimensioning by means of statistical analysis of the operational data (frequency distribution of the valve positions)

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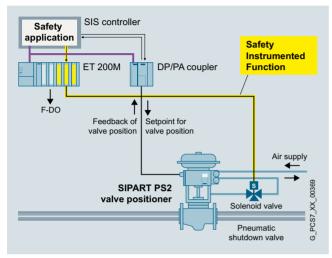
# SIMATIC PCS 7 Condition Monitoring Library

# Function

# SteadyState block

The SteadyState block is used for the detection of stationary states in a dynamic process or steady state of a signal. It analyzes the input signal and decides online (without delay) whether this signal is steady or not.

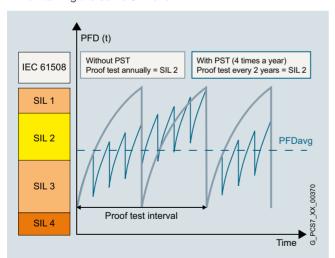
#### PST block



Configuration example of the Partial Stroke Test (PST)

The PST block for the partial stroke test is used for:

- Testing the movement of the valve by partial closure during normal operation
- Increasing the diagnostic level for actuators, e.g. safety cut-off valves
- Extension of the intervals between the required full proof tests maintaining the same SIL level



Partial Stroke Test extends the test interval for the Full Stroke Test from 1 to 2 years

The scope of supply includes the following in addition to the PST block and its faceplate:

- Add-on functions for partial stroke test application
- PST engineering templates
- Pre-configured PST reports

#### License information

The SIMATIC PCS 7 Condition Monitoring Library is available free of charge. Depending on the block type used, the following number of process objects (PO) for "SIMATIC PCS 7 AS Runtime" and "SIMATIC PCS 7 OS Runtime" apply per block instance:

PumpMon: 20 POsPrDrpMon: 10 POsVIvMon: 10 POsSteadyState: 2 POsPST: 30 POs

#### Ordering data

# SIMATIC PCS 7 Free download at

V9.0
Engineering and runtime software with electronic documentation (Readme file, manual and online help); 2 languages (English and German)

**Condition Monitoring Library** 

#### Article No.

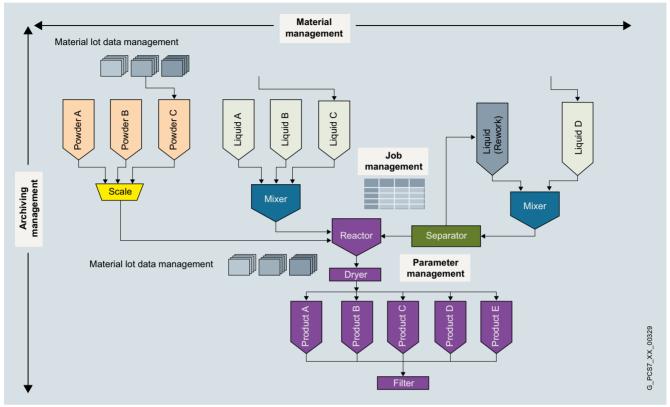
http://support.automation.siemens.com/WW/view/en/



Advanced Process Functions (APF)

Advanced Process Functions (APF)

# Overview



The PCS 7 Advanced Process Functions (APF) specially developed for the chemical and food & beverages industries expand the functional scope of the SIMATIC PCS 7 system components.

They rationalize the configuration and operation of small and medium-sized automation systems with easier material processing which is characterized by dosing, mixing and agitating processes.

The APFs comprise modules for:

- · Material management
- · Parameter management
- · Storage location management
- Order management
- Archive management

They support automation of the production process which starts with the raw materials intake and ends with release for filling and packing.

Batch processes can be automated using simple recipe structures (lists or parameter recipes) by means of the APF editors and function blocks. Clear information about materials and storage locations make a valuable contribution towards production optimization.

The function blocks that can be connected in CFC diagrams represent items such as materials, parameter records or subsystem-specific tasks. When coupled with so-called user archives, they allow master data to be managed and results data to be archived and evaluated via predefined OS displays on the SIMATIC PCS 7 operator station.

#### Notes:

- The PCS 7 Advanced Process Functions (APF) V2.1 require SIMATIC PCS 7 V8.2 OS engineering and OS runtime software. An update package is required for operation with SIMATIC PCS 7 V9.0; it is available for download in the Industry Online Support (see section "More information"). SIMATIC PCS 7 system components are not supplied with the APF products, but must be ordered separately (see ST PCS 7 catalog).
- A prerequisite for delivery of the APF products is successful completion of an APF training course. Please contact your local sales representative for further information.

# Benefits

- Significant cost savings over the entire lifecycle of the plant.
- Long-term investment security
- · Logical, system-wide engineering
- Fast commissioning
- Broad-based implementation spectrum throughout the -production area
- High degree of application reliability based on tested software modules
- SIMATIC BATCH integration, automatic material comparison
- Simple design of operating screens with APF faceplates and SIMATIC BATCH OCX controls
- Vertical integration for simple requirements, creation of batches in SIMATIC BATCH via runtime interface

Advanced Process Functions (APF)

# Design

#### APF modules

#### Material management

The material management module combines management of material master data and material batches.

Material master data management supplies the material properties for the automation system (AS) and operator stations (OS). An OS editor is available for creating, editing and deleting material master data. Material master data can be loaded and compared manually or automatically over an integrated interface.

The material batch properties are available to the AS and OS. An OS editor supports creating, editing and deleting material master data. Material batches can, however, also be created or deleted by the automation system. Material batch data can be compared or loaded either automatically or manually.

# Parameter management

The parameter management module supplies the parameter data for the AS and OS. It has an OS editor for editing the parameter records, as well as an interface for loading and comparing data. The current parameter record can be displayed in a special faceplate. The parameters can be normalized or recalculated in the faceplate.

# Order management

The elementary task of this module is to manage the orders (order data records) in an order list. The orders use the previously defined parameter sets in the form of a recipe. The orders can be created and controlled via defined interfaces using the OS or AS. The creation and control of orders from the IT level can be implemented on a project-specific basis.

## Integration in SIMATIC BATCH

For mores sophisticated recipe control, APF can be used together with SIMATIC BATCH instead of with parameter control. APF automatically matches the materials (including material classes/types) with the material master data of SIMATIC BATCH. For further processing in SIMATIC BATCH, the orders can be separated into individual batches in an "Order Creation Dialog". Using the SIMATIC BATCH OCX controls, is it easy create OS images for batch operation.



Order Creation Dialog

# Vertical integration

With the APF runtime interface, batches with parameters can be created, released and started in SIMATIC BATCH by means of scripting. These actions can also be triggered by process interrupts or by external systems.

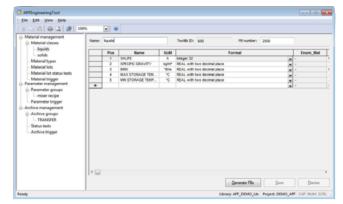
#### Storage location management

The "Storage location management" APF module coordinates the plant storage locations. This includes tasks such as:

- Comparison of required and actual values for the storage locations
- Posting and clearing materials and material lots (including partial quantities)
- Rapid identification of storage locations in accordance with various selection criteria

# Archive management (for material, parameter and order management)

In the archive management module, archive data records are created, updated or deleted using function blocks in the AS. The archive data records can be automatically exported and saved, e.g. time-controlled.



APF Engineering Tool

# APF Engineering Tool

The APF engineering tool is used to define project-specific data set structures for the APF modules for material management, parameter management, order management and archive management which are then saved in user archives, for example:

- Material classes and their properties
- Material types
- Material lot characteristics
- Parameter set properties

Access from the automation system to the user archive is supported by AS function blocks generated and interconnected by the user specifically for this purpose. Preconfigured display objects (process displays and faceplates) allow the configured data to be operated and monitored during process control.

Advanced Process Functions (APF)

Ordering data	Article No.		Article No.
Advanced Process Functions Engineering Package		PCS 7 APF Runtime Package Upgrade V2.0 to V2.1 <sup>1)</sup>	6DL5423-8BX12-0YE0
PCS 7 APF Engineering	6DL5423-8AX12-0YA0	Software package without SIMATIC PCS 7 OS Software V8.2	
Basic Package V2.1 <sup>17</sup> For expansion of an engineering station based on SIMATIC PCS 7 V8.2 Engineering software, software class A, 2 languages (English, German), runs under SIMATIC PCS 7 AS/OS Engineering Software V8.2; on operating system Windows 7 Ultimate SP1 64-bit incl. MUI, Windows Server 2008 R2 SP1 64-bit incl. MUI, Windows Server 2012 R2 Update Standard Edition		Runtime software, software class A, 2 languages (English, German), runs under SIMATIC PCS 7 OS Software Single Station/Server V8.2; on operating system Windows 7 Ultimate SP1 64-bit incl. MUI, Windows Server 2008 R2 SP1 64-bit incl. MUI, Windows Server 2012 R2 Update Standard Edition 64-bit, Windows 10 Enterprise 2015 LTSB 64-bit with OS client; floating license for 1 user	
64-bit, floating license for 1 user Delivery form package (without SIMATIC PCS 7 Software Media Package): Software and documentation in 2 languages (English and German) on DVD, license key USB stick, certificate of license		Delivery form package (without SIMATIC PCS 7 Software Media Package): Software and documentation in 2 languages (English and German) on DVD, license key USB stick, certificate of license  PCS 7 APF Engineering Basic	6DL5423-8CX12-0YE0
Advanced Process Functions Runtime Package		Package Upgrade V1.4 to V2.1 <sup>1)</sup> Software package without SIMATIC PCS 7 ES Software V8.2	
PCS 7 APF Runtime Package V2.1 <sup>1</sup> ) For expansion of an operator station based on SIMATIC PCS 7 V8.2 (OS single station or OS server) Runtime software, software class A, 2 languages (English, German), runs under SIMATIC PCS 7 OS Software Single Station/Server V8.2; on operating system Windows 7 Ultimate SP1 64-bit incl. MUI, Windows Server 2008 R2 SP1 64-bit, Windows Server 2012 R2 Update Standard Edition 64-bit, Windows 10 Enterprise 2015 LTSB 64-bit with OS client; floating license for 1 user	6DL5423-8BX12-0YA0	Engineering software, software class A, 2 languages (English, German), runs under SIMATIC PCS 7 AS/OS Engineering Software V8.2; on operating system Windows 7 Ultimate SP1 64-bit incl. MUI, Windows Server 2008 R2 SP1 64-bit incl. MUI, Windows Server 2012 R2 Update Standard Edition 64-bit; floating license for 1 user Delivery form package (without SIMATIC PCS 7 Software Media Package): Software and documentation in 2 languages (English and German) on DVD, license key USB stick,	
Delivery form package (without SIMATIC PCS 7 Software Media Package): Software and documentation in 2 languages (English and German) on DVD, license key USB stick, certificate of license		certificate of license  PCS 7 APF Runtime Package Upgrade V1.4 to V2.1 Software package without SIMATIC PCS 7 OS Software V8.2 Runtime software, software class A,	6DL5423-8DX12-0YE0
Advanced Process Functions Upgrade Packages		2 languages (English, German), runs under SIMATIC PCS 7 OS Software Single Station/Server	
PCS 7 APF Engineering Basic Package Upgrade V2.0 to V2.1 <sup>1</sup> ) Software package without SIMATIC PCS 7 ES Software V8.2 Engineering software, software class A, 2 languages (English, German), runs under SIMATIC PCS 7 AS/OS Engineering Software V8.2; on operating system Windows 7 Ultimate SP1 64-bit incl. MUI, Windows Server 2008 R2 SP1 64-bit incl. MUI, Windows Server 2012 R2 Update Standard Edition 64-bit; floating license for 1 user Delivery form package (without SIMATIC PCS 7 Software Media Package): Software and documentation in 2 languages	6DL5423-8AX12-0YE0	V8.2; on operating system Windows 7 Ultimate SP1 64-bit incl. MUI, Windows Server 2008 R2 SP1 64-bit incl. MUI, Windows Server 2012 R2 Update Standard Edition 64-bit, Windows 10 Enterprise 2015 LTSB 64-bit with OS client; floating license for 1 user Delivery form package (without SIMATIC PCS 7 Software Media Package): Software and documentation in 2 languages (English and German) on DVD, license key USB stick, certificate of license	operation with SIMATIC PCS 7 V9.0.
(English and German) on DVD, license key USB stick, certificate of license			

Advanced Process Functions (APF)

# More information

# Operation with SIMATIC PCS 7 V9.0

APF V2.1 Update 1 is required for operation with SIMATIC PCS 7 V9.0.

Software requirements for this update:

- Operating system
  - Windows 7 Ultimate 64-bit incl. MUI
  - Windows Server 2012 R2 Update Standard Edition, 64-bit
  - Windows 10 Enterprise 2015 LTSB (64-bit) as ES/OS client
- WinCC option "WinCC/User Archives" V7.4 SP1 Upd1
- When using OS Web option: on the OS Web server only Windows Server 2012 R2 Update Standard Edition 64-bit

APF V2.1 Update 1 is available for download in the Industry Online Support:

https://support.industry.siemens.com/cs/ww/en/view/109749534

# Operation with SIMATIC PCS 7 V9.0 SP2

APF V2.1 Update 2 is required for operation with SIMATIC PCS 7 V9.0 SP2.

Software requirements for this update:

- Operating system
  - Windows-7 Ultimate 64-bit including MUI
  - Windows Server 2012 R2 Update Standard Edition, 64-bit
  - Windows 10 Enterprise 2015 LTSB 64-bit as ES/OS client
  - Windows Server 2016 Standard Edition 64-bit
- WinCC Option "WinCC/User Archives" V7.4 SP1 Upd4
- When using OS Web option: on the OS Web server, only Windows Server 2012 R2 Update Standard Edition 64-bit or Windows Server 2016 Standard Edition 64-bit

APF V2.1 Update 2 is available for download in the Industry Online Support:

https://support.industry.siemens.com/cs/document/109765887

Notes

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# **Process Analytical Technology**

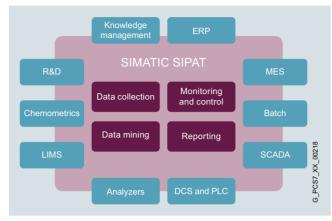


SIMATIC SIPAT: Optimization of product development and production

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SIMATIC SIPAT: Optimization of product development and production

# Overview



SIMATIC SIPAT, overview

Process Analytical Technology (PAT) was initiated by the U.S. Food and Drug Administration (FDA). With this technology, development and production processes can be designed, analyzed, optimized and controlled so that the right product quality is delivered right from the start and continuously ensured. The basis is up-to-date measurements of critical quality and performance attributes of raw materials, process materials and procedures.

However, in order to implement PAT in a targeted manner in the process industry and to be able to intelligently interpret and link the data of these tools, a special solution is needed. This is exactly what the SIMATIC SIPAT software, developed by Siemens, offers

It can be used in conjunction with many analyzers to collect process analysis data in production operations as well as for process development. Open industry standards are used for reliable data acquisition and to feed the calculated results back into the process control system. SIMATIC SIPAT takes into account quality parameters measured offline and online, or those stored in the LIMS system that were entered manually into SCADA or directly into SIPAT. Data from different sources – even from different systems – can be consolidated for better data mining.

Important features of SIMATIC SIPAT:

- Modular, scalable architecture with uniform interfaces for process analyzers and data mining applications
- Can be integrated into existing or new infrastructures
- recording of product and process data using standard analyzers
- data evaluation and determination of relevant quality parameters, for example, through modeling and validation with multivariate data analysis (MVDA)
- Real-time prediction of quality parameters
- Continuous monitoring and control of product quality
- Online visualization, report functions, and analysis of historical data
- Support for simple and fast process validation
- · Audit functionality for compliance with statutory directives
- Conformity with the directives defined in 21 CFR Part 11 with regard to version management, saving of raw data, and access privileges

#### Note:

The latest software version, SIMATIC SIPAT V5.1 can be used in combination with SIMATIC PCS 7 V9.0.

SIMATIC SIPAT: Optimization of product development and production

# Benefits

Application of Process Analytical Technology (PAT) with SIMATIC SIPAT allows you to considerably increase the effectiveness and profitability of processes in the laboratory and during production.

The numerous advantages that you gain by using SIMATIC SIPAT are categorized as follows:

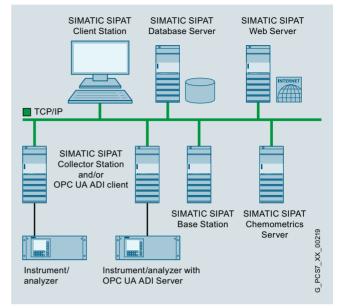
- Considerable cost reductions
- Avoidance of rejects/reworking
- Reduced stocks of raw materials, intermediate products and end products
- Reduction in offline laboratory costs
- Flexible adaptation of production quantities depending on demand
- Better quality and overall performance
  - Product approval in real-time
  - Right-first-time quality
  - Guaranteed, uniformly high product quality
  - Higher product yield
  - Reduced risk of recalls
  - Minimized danger of contamination
- Shorter development and product launch times
- Improvement in efficiency through operative excellence
- Simpler compliance with statutory directives through optimization of validation
- Easier and faster process scalability
- Easier and faster transfer from one system to another
- Strengthening and improving the competitive position
  - Winning of market shares through faster product development and launching
  - Process patenting as a head start over the competition
- Image upgrading
  - Innovative product/production technologies
  - Compliance with legislation
  - Impressive process knowledge
  - Minimization of risk of recalls, warning notifications or declarations of consent

# Application

SIMATIC SIPAT is recommended primarily for use in the following industries:

- Pharmaceutical industry
- Fine chemicals
- · Food, beverages and tobacco industries
- · Paper and cellulose industries

# Design



Example of a distributed SIMATIC SIPAT architecture

The software supplied on the SIMATIC SIPAT DVD is structured as follows:

# SIMATIC SIPAT Central Database

Central relational database which contains both configuration and runtime data

## SIMATIC SIPAT Station Service

Windows service for execution of methods (data collection, update, calculation)

#### SIMATIC SIPAT Runtime Information Service

Windows service for communication between distributed SIMATIC SIPAT Base Stations and the central SIMATIC SIPAT database

#### SIMATIC SIPAT Analyzer

Uniform interface for integration of analyzers in SIMATIC SIPAT. In combination with the device manufacturer's software, allows parameterization, calibration, and control of these devices in addition to data acquisition

# SIMATIC SIPAT Watchdog Service

Windows service for monitoring the availability of individual SIMATIC SIPAT stations

## SIMATIC SIPAT Data Logger Service

Windows service for saving runtime data (writing in central SIMATIC SIPAT database, buffering in event of power failure)

# SIMATIC SIPAT Workflow Service

Windows service for online execution of workflows for parameterization/calibration of analyzers and for preparation of SIMATIC SIPAT methods

SIMATIC SIPAT: Optimization of product development and production

# Design

# SIMATIC SIPAT Umetrics Server

Windows service for online execution of models of the following Umetrics software products:

- Umetrics SIMCA QP+
- Umetrics SIMCA P+
- Umetrics SBOL

# SIMATIC SIPAT CAMO Server

Windows service for online execution of models of the following CAMO software products:

- Camo Unscrambler OLUP
- Camo Unscrambler OLUC

#### SIMATIC SIPAT Matlab Server

Windows service for online execution of the Matlab models

#### SIMATIC SIPAT Client

SIMATIC SIPAT user interface for access to data of the SIMATIC SIPAT database. It supports the following functions:

- Configuring SIMATIC SIPAT methods and creating the required chemometric models
- · Controlling and visualizing execution of the methods

# SIMATIC SIPAT OPC Services (Automation Service, Writer Service, Alarm Service)

Windows services for OPC data exchange with SCADA/process control systems (DCS), e.g. SIMATIC PCS 7

# SIMATIC SIPAT Archiver Service

Windows service for long-term archiving of SIPAT runtime data in an XML file. This allows archived data to be removed from the "SIMATIC SIPAT Central Database" runtime database.

This distributed software structure can be flexibly mapped on different PC-based hardware configurations (e.g. SIMATIC Industrial PC) depending on the process size and customer requirements.

All software components can be executed on a SIMATIC Industrial PC (IPC). For reasons of improved performance, however, distributed IPC architectures are characteristic of SIMATIC SIPAT (see graphic: "Example of a distributed SIMATIC SIPAT architecture").

The following table shows the hardware assignment of the software components for the recommended SIMATIC SIPAT architecture:

Hardware component (IPC) - functional name	SIMATIC SIPAT software component	Comments
SIMATIC SIPAT Database Server	SIMATIC SIPAT Central Database	Microsoft SQL is supported.
SIMATIC SIPAT Base Station	SIMATIC SIPAT Station Service	For up to four methods
	SIMATIC SIPAT Analyzer	
	SIMATIC SIPAT Watchdog Service	
	SIMATIC SIPAT Data Logger Service	
	SIMATIC SIPAT Workflow Service	
	SIMATIC SIPAT Umetrics Server	Can also be installed on a separate Chemometrics server.
	SIMATIC SIPAT CAMO Server	One SIMATIC SIPAT Umetrics/Camo/Matlab server per basic
	SIMATIC SIPAT Matlab Server	—— operation is preferred.
SIMATIC SIPAT Collector Station	TIC SIPAT Collector Station SIMATIC SIPAT Analyzer	
	SIMATIC SIPAT Watchdog Service	
	SIMATIC SIPAT Workflow Service	
SIMATIC SIPAT Client Station	SIMATIC SIPAT Client	
SIMATIC SIPAT OPC Server	SIMATIC SIPAT OPC Services	Known DCOM properties can be avoided if the SIMATIC SIPAT OPC Services are installed on the OPC server. They can also be installed on an existing OPC server.
SIMATIC SIPAT Archive Server	SIMATIC SIPAT Archiver Service	Can also be installed on an existing archive server.
SIMATIC SIPAT Chemometrics Server	SIMATIC SIPAT Umetrics Server, SIMATIC SIPAT CAMO Server or SIMATIC SIPAT Matlab Server	Alternative, customer-specific

SIMATIC SIPAT: Optimization of product development and production

# Design

#### SIMATIC SIPAT license model

Other possibilities for flexible adaptation to the technological process result from the license model which is fixed in the product range of SIMATIC SIPAT. It is defined as follows:

# SIMATIC SIPAT Basic Package (1 method)

The SIMATIC SIPAT Basic Package is the basic package for a SIMATIC SIPAT installation and includes a SIMATIC SIPAT Base Station license, with one license each for SIMATIC SIPAT Concurrent Method (1 method), SIMATIC SIPAT Data Miner and SIMATIC SIPAT Analyzer.

A SIMATIC SIPAT Base Station is the PAT application for a production unit. It uses the data from one or more analyzers together with the data in the environment of existing systems (DCS, SCADA, MES, ERP, LIMS, or Historian) for the determination of "Qualitative Process Fingerprints" or the prediction of "Critical-to-Quality" parameters. To this end it collects run-time data from the various sources using configurable methods, matches these with each other, and carries out complex calculations.

All recorded production, configuration and Audit Trail data is saved together with user-specific context information in the SIMATIC SIPAT Central Database. The data can be used to improve understanding of the process and to optimize the process.

# SIMATIC SIPAT Base Station (w/o methods)

SIMATIC SIPAT Base Station expands an existing system to include another SIMATIC SIPAT Base Station.

#### SIMATIC SIPAT Concurrent Method (1 method)

The SIMATIC SIPAT Concurrent Method expands a SIMATIC SIPAT Base Station or a SIMATIC SIPAT Basic Package by one method in each case, to up to four simultaneously executed methods.

#### SIMATIC SIPAT Data Miner

The SIMATIC SIPAT Data Miner is typically used offline to process historical data and to transfer it to chemometric software.

# SIMATIC SIPAT Analyzer

The SIMATIC SIPAT Analyzer package integrates analyzers into SIMATIC SIPAT via uniform interfaces, so-called instrument collectors. The instrument collectors are used for bidirectional data exchange with analyzers. They use device software and interfaces of the device manufacturers (manufacturer's software license required).

Each instrument collector serves as a driver for the individual instruments. Instrument collectors for the following types of device are currently available:

- ABB Bomem
- Bruker OPUS
- Thermo Fisher Antaris
- Kaiser Optics
- Expo ePAT601
- Carl Zeiss 500/600
- Mettler Toledo MonARC
- Mettler Toledo FBRM
- Mettler Toledo ReactIR

#### SIMATIC SIPAT Demo Environment

The SIMATIC SIPAT Demo Environment license limits the usage period for SIMATIC SIPAT to 60 days. The SIMATIC SIPAT Demo Environment includes:

- 1 × SIMATIC SIPAT Base Station (4 methods)
- 4 × SIMATIC SIPAT Analyzer
- 1 × SIMATIC SIPAT Data Miner

#### SIMATIC SIPAT Test Environment

SIMATIC SIPAT Test Environment allows you to design a test system (mapping of a production plant) for new SIMATIC SIPAT versions or new customer developments. The SIMATIC SIPAT Test Environment includes:

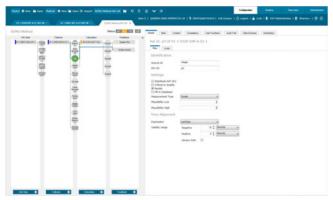
- 1 × SIMATIC SIPAT Base Station (4 methods)
- 4 × SIMATIC SIPAT Analyzer
- 1 × SIMATIC SIPAT Data Miner

SIMATIC SIPAT: Optimization of product development and production

#### Function

Below is information about the key features of SIMATIC SIPAT:

#### Data acquisition



## Recording of process analysis data

SIMATIC SIPAT can be used together with various analyzers to record product and process data. Depending on the device-specific functions and the software support provided by the manufacturer, SIMATIC SIPAT can not only be used for data acquisition, but also for configuration of analyzers, including calibration and system performance tests.

# Receipt/reading of data and data distribution

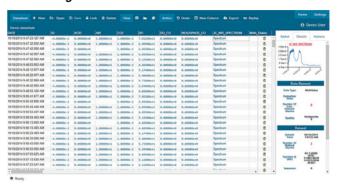
SIMATIC SIPAT uses open technologies based on industrial standards for data exchange with external systems, for example, with the SIMATIC PCS 7 process control system. SIMATIC SIPAT can read in process parameters such as temperature, pressure or pH value for application in a PAT procedure via an OPC interface. OPC communication can also provide information about the start or end of a batch, procedure, or phase.

In addition to the online data of analyzers and the SIMATIC PCS 7 process control system, SIMATIC SIPAT can also use quality parameters from ERP systems, LIMS systems, such as SIMATIC IT Unilab, or MES systems, such as SIMATIC IT Production Suite, for example, the results of a raw material analysis.

#### Device calibration and system performance test

The performance of analyzers is usually checked before they are put into use. SIMATIC SIPAT takes this workflow into account, and triggers a calibration or a system performance test on the basis of internal or external standards. For tracking purposes, SIMATIC SIPAT saves the results as well as other data recorded with this device.

#### Data mining



SIMATIC SIPAT, data sheet

The Data Miner is used to preprocess the product and process data recorded with SIMATIC SIPAT. It can be used to evaluate data and to design and validate models.

SIMATIC SIPAT records data during runtime, preprocesses it and, if necessary, can use models in the background to provide predictions. The results can be visualized and/or distributed with SIMATIC SIPAT. SIMATIC SIPAT can work together with different types of data mining or MVDA software packages. Chemometric functions from Umetrics are already integrated as standard in SIMATIC SIPAT.

The models are saved with version and status data in the SIMATIC SIPAT archive. It is unnecessary to combine all predictions for a specific PAT procedure in one single model. A procedure can contain several models which can be arranged hierarchically or in parallel. The data required for this purpose can be used repeatedly.

In contrast to other PAT systems which are usually limited to one model of an analyzer or perhaps to an additional model of a single procedure, a general process model can be developed with SIMATIC SIPAT that allows prediction of the end product quality parameters.

#### Model types

# • Model of a single analyzer

Model on the basis of the recorded data of a particular analyzer, for example, through creation of a near infrared procedure (NIR), the prediction of specific parameters, principal component analysis (PCA) or a partial least squares procedure (PLS)

# Model of a single procedure

Model on the basis of the recorded data of a particular single procedure (data from sensors, analyzers etc.), for example, a combination of pH value, temperature, pressure, dissolved oxygen and NIR data during operation of a single bioreactor

#### · Host process/product (range) model

Model on the basis of the recorded data of various single procedures of the total process range from the raw materials up to the end product. This model is a special feature of SIMATIC SIPAT.

SIMATIC SIPAT: Optimization of product development and production

# Function

#### Monitoring and open-loop control



#### Integration in the batch

The model of a single procedure or of the process is used as the basis for development of a model for process control (feedback and feedforward control/correction).

SIMATIC SIPAT is responsible for the quality aspects of the process, and provides the corresponding information for the SCADA/process control system. The SCADA/process control system implements the control measures required to guarantee the quality. To implement the feedforward/feedback control, the two systems are connected in real-time via an OPC interface.

The close connection to a system for batch process automation permits synchronization of recipe-based procedures with SIMATIC SIPAT. SIMATIC SIPAT can then define the end conditions for a particular procedure or phase, for example.

## Visualization of data

The graphic user interface (GUI) of SIMATIC SIPAT permits you to record data interactively, to create new PAT procedures, or to view additional information on current or historical production batches. All critical quality parameters can be monitored online.

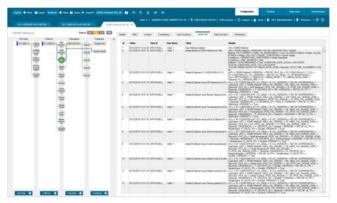
The process can be monitored by comparing plotter parameters with the golden batch series. Visualization takes place either using the SCADA/process control system or the graphic user interface of SIMATIC SIPAT.

# Feedback for SCADA/process control system

SIMATIC SIPAT can be configured so that predicted parameters critical to the quality can be returned to the SCADA/process control system. These can then be used by the SCADA/process control system for control using traditional PID controllers or Advanced Process Control (APC) technologies.

SIMATIC SIPAT can send prediction values or principal components online to the SCADA/process control system and to any OPC servers. ERP and MES systems can also be integrated as outputs. A typical application example is the transfer of information concerning one or more critical quality parameters to an MES or ERP system to approve a batch following a particular single procedure.

## Logging



SIMATIC SIPAT saves all data measured and calculated during the operative execution of a PAT procedure together with the available batch information in a database. This data is available for evaluation using any logging tools.

SIMATIC SIPAT supports logging with:

- Predefined or user-specific reports
- Logging module for creation of CSV files using universal database queries

The logs present in CSV format can be imported into statistics programs or Microsoft Office applications.

#### Audit functionality

SIMATIC SIPAT is provided with a comprehensive audit functionality which supports quality assurance of the production sequences in accordance with the guidelines for Good Manufacturing Practice (GMP) in the pharmaceutical industry and in the food and fodder industry. This guideline conforms with the corresponding statutory directives, in particular the Food and Drug Administration (FDA) guidelines anchored in 21 CFR Part 11. The most important audit function blocks include:

- · System security and authorization checks
- Electronic signatures
- Recording of all changes to data sets (including information on who, what, and why)
- Storage of documents and repeatability in the online database as well as in the archived data
- Version check for objects such as PAT procedures, models, device settings, etc.

## User-specific adaptations

The standard functionality provided with SIMATIC SIPAT for design, analysis, optimization and control of product development and production on the basis of up-to-date measurements of critical quality and performance attributes of raw materials, process materials and procedures is extremely comprehensive and versatile. It can be easily configured by trained users via the SIMATIC SIPAT graphic user interface (GUI).

The sequences which can be implemented with the SIMATIC SIPAT standard functions can be adapted and expanded by means of user-specific functions and workflows.

**Process Analytical Technology**SIMATIC SIPAT: Optimization of product development and production

Ordering data	Article No.		Article No.
SIMATIC SIPAT V5.1		SIMATIC SIPAT Data Miner V5.1	
software and licenses		for one simultaneous user per SIMATIC SIPAT database	
SIMATIC SIPAT Basic Package (1 method) V5.1 for simultaneous use of one SIMATIC SIPAT method on a distributed SIMATIC SIPAT Base Station Engineering and runtime software, 1 language (English), software class A, runs with Windows 7 Enterprise SP1 32-bit, Windows 10 Enterprise 64-bit or		Engineering software, 1 language (English), software class A, runs with Windows 7 Enterprise SP1 32-bit, Windows 10 Enterprise 64-bit or Windows Server 2016 Standard Edition 64-bit, floating license for 1 user Requirement: 1 × SIMATIC SIPAT Basic Package (1 method)	
Windows Server 2016 Standard Edition 64-bit, floating license for 1 user Including 1 × SIMATIC SIPAT Analyzer and 1 × SIMATIC SIPAT		Type of delivery:  • Goods delivery License key on USB flash drive, Certificate of License and product information	6DL5422-1CA15-0BB5
Data Miner Electronic documentation, 1 language (English),		Online delivery     Software download	6DL5422-1CA15-0BH5
on DVD "SIMATIC SIPAT"  Requirement: available only with a SIMATIC SIPAT support contract.		SIMATIC SIPAT Analyzer V5.1 for the installation of one additional analyzer runtime software, 1 language (English), software class A. runs with	
Type of delivery:  • Goods delivery License key on USB flash drive, Certificate of License, product information and DVD "SIMATIC SIPAT"	6DL5422-8XA15-0BA5	Windows 7 Enterprise SP1 32-bit, Windows 10 Enterprise 64-bit or Windows Server 2016 Standard Edition 64-bit, floating license for 1 user	
Online delivery     Software download	6DL5422-8XA15-0BH5	Requirement: 1 × SIMATIC SIPAT Basic Package (1 method)	
SIMATIC SIPAT Base Station (w/o methods) V5.1 for use with one additional Base Station Runtime software, 1 language (English), software class A, runs with Windows 7 Enterprise SP1 32-bit, Windows 10 Enterprise 64-bit or Windows Server 2016 Standard		Type of delivery:  • Goods delivery License key on USB flash drive, Certificate of License and product information  • Online delivery Software download  SIMATIC SIPAT Demo	6DL5422-1DA15-1BB5 6DL5422-1DA15-1BH5
Edition 64-bit, floating license for 1 user Requirement: 1 × SIMATIC SIPAT Basic Package (1 method)		Environment V5.1 Engineering and runtime software, 1 language (English), software class A, runs with Windows 7 Enterprise SP1 32-bit,	
Type of delivery:  • Goods delivery License key on USB flash drive, Certificate of License and product information	6DL5422-1AX15-0BA5	Windows 10 Enterprise 64-bit or Windows Server 2016 Standard Edition 64-bit, demo license for 60 days Including:	
Online delivery Software download	6DL5422-1AX15-0BH5	<ul> <li>1 × SIMATIC SIPAT Base Station (4 methods)</li> <li>4 × SIMATIC SIPAT Analyzer</li> </ul>	
SIMATIC SIPAT Concurrent Method (1 method) V5.1 for simultaneous use of one SIMATIC SIPAT method		<ul> <li>1 x SIMATIC SIPAT Data Miner</li> <li>Electronic documentation on DVD "SIMATIC SIPAT",</li> <li>1 language (English)</li> </ul>	
Runtime software, 1 language (English), software class A, runs with Windows 7 Enterprise SP1 32-bit, Windows 10 Enterprise 64-bit or Windows Server 2016 Standard Edition 64-bit,		Type of delivery:  • Goods delivery License key on USB flash drive, Certificate of License, product information and DVD "SIMATIC SIPAT"	6DL5422-8XD15-0BT7
floating license for 1 user  Requirement: 1 × SIMATIC SIPAT  Basic Package (1 method)  Note: available only with a  SIMATIC SIPAT support contract.		Online delivery Software download	6DL5422-8XD15-0BH7
Type of delivery:  • Goods delivery License key on USB flash drive, Certificate of License and product	6DL5422-1BA15-0BB5		
information • Online delivery Software download	6DL5422-1BA15-0BH5		

**Process Analytical Technology**SIMATIC SIPAT: Optimization of product development and production

Ordering data	Article No.	M
SIMATIC SIPAT Test Environment V5.1		Me ht
Engineering and runtime software, 1 language (English), software class A, runs with Windows 7 Enterprise SP1 32-bit, Windows 10 Enterprise 64-bit or Windows Server 2016 Standard Edition 64-bit, floating license for 1 user		
Including: • 1 × SIMATIC SIPAT Base Station (4 methods) • 4 × SIMATIC SIPAT Analyzer • 1 × SIMATIC SIPAT Data Miner		
Electronic documentation on DVD "SIMATIC SIPAT", 1 language (English)		
Type of delivery:  • Goods delivery License key on USB flash drive, Certificate of License, product information and DVD "SIMATIC SIPAT"	6DL5422-8XC15-0BA5	
Online delivery     Software download	6DL5422-8XC15-0BH5	
SIMATIC SIPAT Support Contracts		
SIMATIC SIPAT Concurrent Method Support incl. SUS 5 days/week (Monday to Friday) in the corresponding time period:		
8 am to 5 pm CET  Must be ordered 1 × per SIMATIC  SIPAT Concurrent Method and always for all SIMATIC SIPAT  Concurrent Methods		
Including SIPAT Software Update Service (SUS)		
Type of delivery: • SIPAT SUS contract, product information	6DL5422-1BA00-0BL8	
Online delivery Software download	6DL5422-1BA00-0BV8	

# Nore information

More information can be found on the Internet at: ttp://www.siemens.com/sipat

Notes

# 8

# **Simulation and Training Systems**

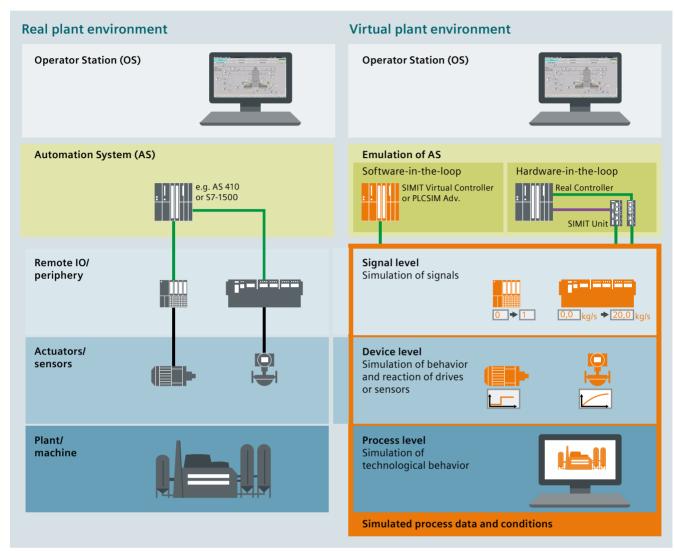


8/2 SIMIT simulation
8/2 SIMIT Simulation Platform
8/8 SIMIT Unit
8/11 Virtual Controller

SIMIT simulation

# **SIMIT Simulation Platform**

# Overview



SIMIT Simulation

Bringing products to the market faster and with consistently high quality requires an optimized engineering workflow in the automation and the shortest possible assembly and commissioning times for new production lines. The SIMIT simulation software permits real-time simulation and emulation for comprehensive examination of automation solutions.

# SIMIT simulates what SIMATIC automates

SIMIT is based on a uniform simulation platform that enables not only the virtual commissioning of the automation engineering of systems, machines and processes, but also realistic training environments for plant operators. This can be easily done directly at the workplace, even without requiring equipment or the need for in-depth knowledge of simulation. Either a real or virtual automation system is used for the control, for example, the SIMIT Virtual Controller.

SIMIT Virtual Controller instances can emulate the SIMATIC S7-300/S7-400 automation systems from the SIMATIC S7 and SIMATIC PCS 7 product range used in an automation project.

Many efficient tests for detection and elimination of potential faults can already be carried out before the real plant is even available, e.g.:

- Application of correct identifications
- Testing of interconnection or interlocking logic

In this manner it is possible to optimize the quality of the configuration process without a risk for the real plant.

#### Note:

SIMIT V10.2 can be used in combination with the following products:

- SIMATIC PCS 7
- SIMATIC PCS neo
- TIA Portal
- STEP 7

Notice: Please observe compatibility.

SIMIT simulation

# **SIMIT Simulation Platform**

# Benefits

- Testing and training environments without real hardware
- Virtual controllers for emulation of automation systems
- Flexible simulation and emulation environment for projects of any size
- Synchronized simulation and emulation in real-time or virtual time
- · Testing of original automation project
- · Higher quality for automation engineering configuration
- Reduced commissioning time and risk due to pretesting
- No simulation configuration in the automation project

#### Design

SIMIT runs on the latest notebooks or desktop computers with the Microsoft Windows operating system as well as on virtual systems (VMware ESXi Server V6.7). Flexible application is possible and integration is possible via open interfaces into the factory automation with SIMATIC S7 and SIMATIC WinCC or into the process automation with SIMATIC PCS 7 or SIMATIC PCS neo.

Since the models can be calculated in real time, SIMIT can be linked to the actual automation engineering ("hardware-in-the-loop"), using the SIMIT unit for connection via the PROFINET or PROFIBUS interfaces. A "software-in-the-loop" test is also possible through virtualization of the automation system using the S7-PLCSIM or S7-PLCSIM Advanced emulation software, or the integrated SIMIT Virtual Controller.

Interfacing to the real automation system is usually made via PROFIBUS DP or PROFINET IO, with interfaces (SIMIT units) which simulate the devices on PROFIBUS DP/PROFINET IO. A PRODAVE coupling can also be used for the MPI/DP or IE interface of the automation system for process data traffic with SIMIT (requirement: PRODAVE driver V6.1; not included in the product package).

Additional simulation models can be coupled to SIMIT:

- Data exchange via standardized interfaces such as OPC DA, OPC UA and shared memory
- Data exchange via one freely programmable external coupling (by the user)
- Synchronization via the remote control interface

In the case of coupling via the remote control interface, SIMIT can be either the master or client (slave) for other simulations. Using virtual time management, simulations can also be implemented faster or slower than in real-time.

#### SIMIT Simulation Platform

SIMIT can be perfectly adapted to individual requirements with four different software packages to suit the project size:

SIMIT Engineering S	2 500 simulation tags
SIMIT Engineering M	15 000 simulation tags
SIMIT Engineering L	200 000 simulation tags
SIMIT Engineering XL	1 000 000 simulation tags

# SIMIT Engineering S - XL functional scope

- Portal view with workflow management for creation of simulation project
- Standard component library
- 3D viewer based on VRML (Virtual Reality Modeling Language)
- Interfaces for PROFIBUS DP. PROFINET IO and PRODAVE
- Interface for SIMIT Virtual Controller and OPC
- Trends and messages (TME)
- Scripting environment
- Editor for creating macro components (MCE)
- Editor for creating dynamic graphics and animations (DGE)
- Automatic Control Interface (ACI)
- Automatic generation of signal lists from SIMATIC Manager data
- Runtime for components developed with the Component Type Editor
- S7-PLCSIM, S7-PLCSIM Advanced, OPC and Remote Control interfaces
- Modification of simulation model during runtime
- · Simulation in virtual time
- Engineering efficiency for SIMATIC PCS 7 (SMD)
- Automatic model generation based on templates
- · Bulk engineering
- · Shared memory interface for high-performance coupling
- XML interface for automatic generation of models and connections

#### SIMIT extension libraries

The following extension libraries make available specific technological components:

- SIMIT FLOWNET Library Library for simulation of flow networks with homogeneous media (water/gases) including pressures, temperatures and flow rates.
- SIMIT CONTEC Library Library for 2D simulation of material handling equipment.
- SIMIT CHEM BASIC Library
  For simplified creation of simulations in the chemical and pharmaceutical industries. By connecting components of these libraries, a SIMIT model of a pipeline network (so-called flow network) is created and can be used to simulate the thermodynamic processes in pipeline networks. The flow networks then connect components with storage characteristics, e.g. containers. The CHEM BASIC library enables use of a special solution method in SIMIT that calculates the flow rates, pressures and specific enthalpies during simulation of pipeline networks.

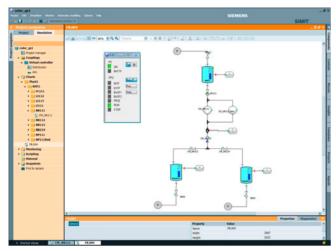
#### SIMIT Component Type Editor

For creating library components according to your own requirements and functional expectations.

SIMIT simulation

#### **SIMIT Simulation Platform**

# Function



SIMIT, Graphical User Interface (GUI)

Component-based, signal flow oriented modeling of the plant is performed through the graphical user interface of SIMIT supported by expandable base libraries. For this, pre-defined components are selected from the library, placed on the graphic interface, connected with one another, and parameters are set. Beyond this, the simulation model can be generated with an export of the engineering data from COMOS. Special simulation skills are not required.

The efficient simulation is based on the abstraction at three different levels: Signals, devices (e.g. actuators and sensors) and technological response. Here, the technological response is represented mathematically and logically or by additive libraries.

Physical plant	Simulation with SIMIT	
Field equipment  PROFIBUS DP	Signals	Import (e.g. symbol table)
ET 200M	Devices	Base library for • DRIVES • SENSORS
Technological plant/unit	Technological response	Additive libraries • FLOWNET • CHEM BASIC
Production technology		• CONTEC

Abstraction levels of the simulation

The signal couplings can be created easily by importing the symbol table or a list of signal names. Files of the import/export wizard, control module (CM) files (SIMATIC PCS 7), or suitable Microsoft Excel files (SIMATIC S7) can be used together with simulation templates from the base library to simulate the devices.

Additive libraries support the simulation of the technological response and round off the SIMIT offer:

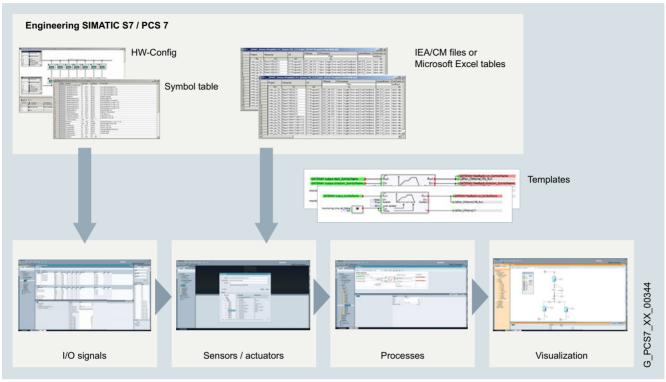
- FLOWNET can be used for rapid and simple simulation of the dynamic processes of pressures, flows and temperature distributions of water in pipeline networks.
- CONTEC can be used for simulation of material handling equipment.
- With CHEM BASIC you can simulate models of pipeline networks in the chemical and pharmaceutical industries quickly and easily. Using CHEM BASIC, the models from COMOS P&ID can be automatically generated via the generic import.

The user can also create custom components and templates that enable effective customer-specific modeling.

SIMIT simulation

SIMIT Simulation Platform

# Function



Workflow to create a simulation

SIMIT supports two types of virtual commissioning:

#### Software in the loop: Pretesting without a physical plant

When SIMIT is used in conjunction with the Virtual Controller or coupled to the S7-PLCSIM or S7-PLCSIM Advanced emulation software, the automation function can be tested in advance in the engineering office without the physical hardware – from the sensor through the automation system and back down to the actuator.

The user program is loaded in SIMATIC Manager into the automation system emulated by the SIMIT Virtual Controller, S7-PLCSIM or S7-PLCSIM Advanced without modifications and started. It obtains the simulated I/O signals via the coupling of the emulated automation system from SIMIT.

# Hardware in the loop: Factory Acceptance Test (FAT)

The physical automation systems are loaded with the user program for the Factory Acceptance Test (FAT). SIMIT simulates the I/O signals, instrumentation and field devices. The simulation values are sent as message frames to the automation systems via the hardware interfaces (simulation unit). When SIMIT also simulates the technological response of the plant, the FAT becomes a plant test. Commissioning can be performed on the virtual process in an early phase of the project.

# SIMIT project handling

You or your customers require a simulation solution based on SIMIT and the automation (SIMATIC S7, SIMATIC PCS 7 and SPPA-T3000) with specific properties for Hardware-in-the-Loop or Software-in-the-Loop. We execute the projects for you and achieve the best results possible based on our decades of experience with simulation projects. We offer:

- Complete simulators and process models for virtual commissioning and training simulators
- High-precision process simulators for various industries
- Customer-specific simulation libraries

#### SIMIT consulting and training courses

You or your customers require support or training for a simulation project based on SIMIT and the automation (SIMATIC S7/PCS 7) with specific properties for Hardware-in-the-Loop or Software-in-the-Loop. To help you complete your task optimally, we can support and advise you during the corresponding phases of the automation project using our decades of experience in simulation projects. You can also have our experts support you with your simulation from the planning phase to project setup right up to automation testing. We offer:

- Predefined consulting packages
- Specific packages, depending on customer requirements
- Customer-specific trainings

SIMIT simulation

# **SIMIT Simulation Platform**

# Function

# SIMIT Rental components

The option of renting portfolio elements from the range of SIMIT products reduces the costs for a simulation environment. If these components are required for validation or testing of the automation for only a limited time, it is often more economical to rent them. The rental components are always supplied with the latest hardware and software versions. We offer:

- Rental licenses for SIMIT and SIMIT Virtual Controller
- Rental of SIMIT UNIT

If you are interested in this offer and would like to receive additional information, please contact:

Siemens AG Process Industries and Drives Process Automation Automation and Engineering PD PA AE SO SIM Horst Jäckisch Werner-von-Siemens-Str. 60 91052 Erlangen, Germany

Tel.: +49 172 8442167 Fax.: +49 9131 7-44060

E-mail: horst.jaeckisch@siemens.com

Ordering data	Article No.
SIMIT software packages	
Note: Use only in conjunction with valid license/dongle V10.0	
SIMIT Simulation Platform Engineering S V10.2	6DL8913-0AK20-0AB5
SIMIT Simulation Platform Software Engineering M V10.2	6DL8913-0BK20-0AB5
SIMIT Simulation Platform Software Engineering L V10.2	6DL8913-0CK20-0AB5
SIMIT Simulation Platform Software Engineering XL V10.2	6DL8913-0DK20-0AB5
SIMIT Simulation Platform Software Engineering S DL V10.2	6DL8913-0AK20-0AH5
SIMIT Simulation Platform Software Engineering M DL V10.2	6DL8913-0BK20-0AH5
SIMIT Simulation Platform Software Engineering L DL V10.2	6DL8913-0CK20-0AH5
SIMIT Simulation Platform Software Engineering XL DL V10.2	6DL8913-0DK20-0AH5
Upgrades	
SIMIT Simulation Platform Software Engineering S Upgrade V10.1 -> V10.2	6DL8913-0AK20-0AE5
SIMIT Simulation Platform Software Engineering M Upgrade V10.1 -> V10.2	6DL8913-0BK20-0AE5
SIMIT Simulation Platform Software Engineering L Upgrade V10.1 -> V10.2	6DL8913-0CK20-0AE5
SIMIT Simulation Platform Software Engineering XL Upgrade V10.1 -> V10.2	6DL8913-0DK20-0AE5
SIMIT Simulation Platform Software Engineering Conversion Pack S -> M V10.2	6DL8913-0BK20-0AD5
SIMIT Simulation Platform Software Engineering Conversion Pack M -> L V10.2	6DL8913-0CK20-0AD5
SIMIT Simulation Platform Software Engineering Conversion Pack L -> XL V10.2	6DL8913-0DK20-0AD5
SIMIT Simulation Platform Software Engineering S Upgrade V10.1 -> V10.2 DL	6DL8913-0AK20-0AK5
SIMIT Simulation Platform Software Engineering M Upgrade V10.1 -> V10.2 DL	6DL8913-0BK20-0AK5
SIMIT Simulation Platform Software Engineering L Upgrade V10.1 -> V10.2 DL	6DL8913-0CK20-0AK5
SIMIT Simulation Platform Software Engineering XL Upgrade V10.1 -> V10.2 DL	6DL8913-0DK20-0AK5
SIMIT Simulation Platform Software Engineering Conversion Pack S -> M DL V10.2	6DL8913-0BK20-0AJ5
SIMIT Simulation Platform Software Engineering Conversion Pack M -> L DL V10.2	6DL8913-0CK20-0AJ5
SIMIT Simulation Platform Software Engineering Conversion Pack L -> XL DL V10.2	6DL8913-0DK20-0AJ5

SIMIT simulation

# **SIMIT Simulation Platform**

Ordering data	Article No.
Extension libraries	
SIMIT Simulation Platform Software Component Type Editor	6DL8913-0EK20-0AB5
SIMIT Simulation Platform Software FLOWNET Library	6DL8913-0FK20-0AB5
SIMIT Simulation Platform Software CONTEC Library	6DL8913-0GK20-0AB5
SIMIT Simulation Platform Software CHEM BASE Library	6DL8913-0HK20-0AB5
SIMIT Simulation Platform Software Component Type Editor DL	6DL8913-0EK20-0AH5
SIMIT Simulation Platform Software FLOWNET Library DL	6DL8913-0FK20-0AH5
SIMIT Simulation Platform Software CONTEC Library DL	6DL8913-0GK20-0AH5
SIMIT Simulation Platform Software CHEM BASE Library DL	6DL8913-0HK20-0AH5
Note: Under this contract, you receive all current software versions for a period of 1 year. The contract is automatically extended by a further year unless canceled three months prior to expiration. Period of delivery and service: 1 year from date of invoice	
SIMIT Simulation Software Engineering S	6DL8913-0AX00-0AL8
Software Update Service for Simulation Software Engineering S; subscription contract for 1 year with automatic renewal; requirement: current software version	
SIMIT Simulation Software Engineering M	6DL8913-0BX00-0AL8
Software Update Service for Simulation Software Engineering M; subscription contract for 1 year with automatic renewal; requirement: current software version	
SIMIT Simulation Software Engineering L	6DL8913-0CX00-0AL8
Software Update Service for Simulation Software Engineering L; subscription contract for 1 year with automatic renewal; requirement: current software version	
SIMIT Simulation Software Engineering XL	6DL8913-0DX00-0AL8
Software Update Service for Simulation Software Engineering XL; subscription contract for 1 year with automatic renewal; requirement: current software version	

	Article No.
SIMIT Simulation Software Engineering S DL	6DL8913-0AX00-0AV8
SIMIT Simulation Software Engineering M DL	6DL8913-0BX00-0AV8
SIMIT Simulation Software Engineering L DL	6DL8913-0CX00-0AV8
SIMIT Simulation Software Engineering XL DL	6DL8913-0DX00-0AV8
Demonstration software	
Note: Limited functionality (see Product Information); no liability or warranty	
SIMIT Demo Version V10.2	Download in the Siemens Industry Online Support Portal
Consulting and training offers	
SIMIT consulting Consultation on analysis, design, project setup and test operation on a daily basis	9AP1471-2AD00
Customer-specific training: Software-in-the-loop simulation platform, hardware-in-the-loop simulation platform and SIMIT VC interfaces	
Delivery form: Written contract	

# More information

For additional information, refer to the Internet at http://www.siemens.com/simit.

SIMIT simulation

# **SIMIT Unit**

# Overview

Bringing products to the market faster and with consistently high quality requires an optimized engineering workflow in the automation and the shortest possible assembly and commissioning times for new production lines. The SIMIT simulation software permits real-time simulation and emulation for comprehensive examination of automation solutions.

# SIMIT simulates what SIMATIC automates

SIMIT is based on a uniform simulation platform that enables not only the virtual commissioning of the automation engineering of systems, machines and processes, but also realistic training environments for plant operators. This can be easily done directly at the workplace, even without requiring equipment or the need for in-depth knowledge of simulation. Either a real or virtual automation system can be used for the control.

Many efficient tests for detection and elimination of potential faults can already be carried out before the real plant is even available, e.g.:

- · Application of correct identifications
- Testing of interconnection or interlocking logic

In this manner it is possible to optimize the quality of the configuration process without a risk for the real plant.

# Benefits

- Testing and training environments with real hardware (CPU)
- Flexible simulation and emulation environment for projects of any size
- Synchronized simulation and emulation in real-time or virtual time
- Testing of original automation project
- Higher quality for automation engineering configuration
- Reduced commissioning time and risk due to pretesting
- No simulation configuration in the automation project

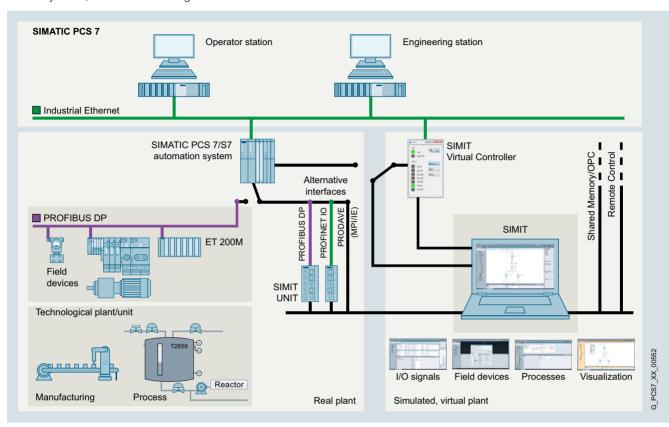
SIMIT simulation

**SIMIT Unit** 

# Design

Since the models can be calculated in real time, SIMIT can be linked to the actual automation engineering ("hardware-in-the-loop"), using the SIMIT unit for connection via the PROFINET or PROFIBUS interfaces. The SIMIT units simulate the devices on PROFIBUS DP/PROFINET IO while the simulation values, influenced by SIMIT, are sent as message frames to the automation

systems via the hardware interfaces (simulation unit). When SIMIT also simulates the technological response of the system it becomes possible to carry out a full system test, making it possible to perform commissioning on the virtual model in an early phase of the project.



SIMIT Simulation Platform for PCS 7

# Function

Coupling with SIMIT allows an efficient engineering workflow for hardware-in-the-loop simulation. The execution of load and safety tests prior to actual commissioning adds greater protection for personnel and machines/plants and a time/cost reduction through early error detection.

The following products are offered for simulating PROFINET and PROFIBUS:

- SIMIT UNIT PB 2
- SIMIT UNIT PN 128
- SIMIT UNIT PN 256

# PROFIBUS simulation

Using the SIMIT UNIT PB hardware interface, you can simulate the complete behavior of up to 125 PROFIBUS slaves on the field bus, reaction-free and in real time.

# PROFINET simulation

Using the SIMIT UNIT PN hardware interface, you can simulate the complete behavior of up to 256 PROFINET I/O devices on the field bus, reaction-free and in real time.

SIMIT simulation

# SIMIT Unit

Ordering data	Article No.
SIMIT software packages	
Note: Use only in conjunction with valid license/dongle V10.2	
SIMIT UNIT PB 2 2-channel interface for SIMIT for simulation of PROFIBUS DP slaves in a DP master system; maximum of 125 DP slaves per channel	9AE4122-2AA00
SIMIT UNIT PN 128 1-channel interface for SIMIT for simulation of 128 PROFINET I/O devices	9AE4120-2AA00
SIMIT UNIT PN 256 1-channel interface for SIMIT for simulation of 256 PROFINET I/O devices	9AE4120-2AB00
Demonstration software	
Note: Limited functionality (see Product Information); no liability or warranty	
SIMIT Demo Version V10.2	Download in the Siemens Industry Online Support Portal

# More information

For additional information, refer to the Internet at http://www.siemens.com/simit.

SIMIT simulation

Virtual Controller

# Overview

Bringing products to the market faster and with consistently high quality requires an optimized engineering workflow in the automation and the shortest possible assembly and commissioning times for new production lines. The SIMIT simulation software permits real-time simulation and emulation for comprehensive examination of automation solutions.

#### SIMIT simulates what SIMATIC automates

SIMIT is based on a uniform simulation platform that enables not only the virtual commissioning of the automation engineering of systems, machines and processes, but also realistic training environments for plant operators. This can be easily done directly at the workplace, even without requiring equipment or the need for in-depth knowledge of simulation.

Either a real or virtual automation system is used for the control, for example, the SIMIT Virtual Controller.

SIMIT Virtual Controller instances can emulate the SIMATIC S7-300/S7-400 automation systems from the SIMATIC S7 and SIMATIC PCS 7 product range used in an automation project.

Many efficient tests for detection and elimination of potential faults can already be carried out before the real plant is even available, e.g.:

- · Application of correct identifications
- Testing of interconnection or interlocking logic

In this manner it is possible to optimize the quality of the configuration process without a risk for the real plant.

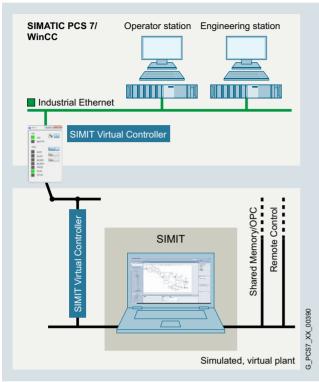
# Benefits

- Testing and training environments without real hardware
- Virtual controllers for emulation of automation systems
- Flexible simulation and emulation environment for projects of any size
- Synchronized simulation and emulation in real-time or virtual time
- Testing of original automation project
- Higher quality for automation engineering configuration
- Reduced commissioning time and risk due to pretesting
- No simulation configuration in the automation project

SIMIT simulation

# Virtual Controller

#### Design



SIMIT Virtual Controller

You can use SIMIT Virtual Controllers to implement testing and training systems of any size without physical hardware. This means you can test the original automation programs completely before commissioning and train operators in the practical work with the configured automation functions.

To do so, the SIMIT Engineering S–XL software package are extended with cumulative SIMIT Virtual Controller instances. SIMIT Virtual Controller instances emulate the SIMATIC S7-300, S7-400 and S7-410 automation systems used in a SIMATIC S7 or SIMATIC PCS 7 automation project on the latest notebooks or desktop computers with the Microsoft Windows operating system, or in a virtual environment (ESXi Server V6.7).

The following products are offered for emulation:

- SIMIT Virtual Controller software for 1 controller
- SIMIT Virtual Controller software for 5 controllers

# Specification/Configuration

- Almost unlimited number of SIMIT Virtual Controllers, distributed over multiple computers (max. 32 virtual controllers per SIMIT Engineering)
- One SIMIT Engineering S–XL is required for each simulation system (not included in the SIMIT Virtual Controller scope of supply)

# Function

When SIMIT is used in conjunction with the Virtual Controller, the automation function can be tested in advance in the engineering office without the physical hardware – from the sensor through the automation system and back down to the actuator.

The user program is loaded in SIMATIC Manager into the automation system emulated by the SIMIT Virtual Controller without modifications and started. It obtains the simulated I/O signals via the coupling of the emulated automation system from SIMIT.

#### SIMIT Virtual Controller

SIMIT Virtual Controllers are high-performance emulation systems for the SIMATIC S7-300, S7-400 and S7-410 automation systems which are integrated in SIMIT.

#### Special features

- High degree of reusability of the information from the engineering system
- SIMIT Virtual Controller are synchronized with each other
- The automation system is loaded by means of the engineering system as in the actual automation system
- Runtime is independent of the engineering system
- Automation programs can run in virtual time (faster or slower than in real-time)
- Current states of the SIMIT Virtual Controller and the SIMIT simulation model can be saved in the shared snapshot

#### System and communication functions

For detailed information on supported SIMATIC S7/SIMATIC PCS 7 system and communication functions as well as communication services, see the SIMIT V10.2 manual: (manual not yet available)

#### Note

The SIMIT Virtual Controller does not support, among others:

- BRAUMAT Classic
- Data record communication
- Named Connections via RFC1006
- Communication blocks TSEND, TRECV

# **Simulation and Training Systems**

SIMIT simulation

Virtual Controller

Ordering data	Article No.		Article No.
SIMIT software packages		SIMIT Virtual Controller Software	6DL8913-0QK20-0AE5
Note: Use only in conjunction with valid license/dongle V10.0		Entry / SIS (1 controller) Upgrade V10.1 > V10.2	
SIMIT Virtual Controller Software Full V10.2 (1 controller)	6DL8913-0JK20-0AB5	SIMIT Virtual Controller Software Entry / SIS (1 controller) Upgrade V10.1 > V10.2 DL	6DL8913-0QK20-0AK5
SIMIT Virtual Controller Software Full V10.2 (1 controller) DL	6DL8913-0JK20-0AH5	SIMIT Virtual Controller Software Entry / SIS (1 controller) Upgrade	6DL8913-0RK20-0AE5
SIMIT Virtual Controller Software Full V10.2 (5 controllers)	6DL8913-0KK20-0AB5	V10.1 > V10.2  SIMIT Virtual Controller Software	6DL8913-0RK20-0AK5
SIMIT Virtual Controller Software Full V10.2 (5 controllers) DL	6DL8913-0KK20-0AH5	Entry / SIS (1 controller) Upgrade V10.1 > V10.2 DL	ODEO913-UNIZO-OARS
SIMIT Virtual Controller Software 300 V10.2 (1 controller)	6DL8913-0NK20-0AB5	Software Update Service (SUS) Note: Under this contract, you	
SIMIT Virtual Controller Software 300 V10.2 (1 controller) DL	6DL8913-0NK20-0AH5	receive all current software versions for a period of 1 year. The contract	
SIMIT Virtual Controller Software 300 V10.2 (5 controllers)	6DL8913-0PK20-0AB5	is automatically extended by a further year unless canceled three months prior to expiration.	
SIMIT Virtual Controller Software 300 V10.2 (5 controller) DL	6DL8913-0PK20-0AH5	Period of delivery and service:  1 year from date of invoice	
SIMIT Virtual Controller Software Entry / SIS V10.2 (1 controller)	6DL8913-0QK20-0AB5	SIMIT Virtual Controller Software (1 controller)	6DL5260-0DA00-2YL8
SIMIT Virtual Controller Software Entry / SIS V10.2 (1 controller) DL	6DL8913-0QK20-0AH5	SIMIT Virtual Controller Software Full (1 controller) DL	6DL5260-0DA00-2YV8
SIMIT Virtual Controller Software Entry / SIS V10.2 (5 controllers)	6DL8913-0RK20-0AB5	SIMIT Virtual Controller Software (5 controllers)	6DL5260-0DB00-2YL8
SIMIT Virtual Controller Software Entry / SIS V10.2 (5 controllers) DL	6DL8913-0RK20-0AH5	SIMIT Virtual Controller Software Full (5 controllers) DL	6DL5260-0DB00-2YV8
Upgrades		SIMIT Virtual Controller Software 300 (1 controller)	6DL8913-0NX00-0AL8
SIMIT Virtual Controller Software Full (1 controller) Upgrade V10.1 > V10.2	6DL8913-0JK20-0AE5	SIMIT Virtual Controller Software 300 (1 controller) DL	6DL8913-0NX00-0AV8
SIMIT Virtual Controller Software Full (1 controller) Upgrade	6DL8913-0JK20-0AK5	SIMIT Virtual Controller Software 300 (5 controllers)	6DL8913-0PX00-0AL8
V10.1 > V10.2 DL  SIMIT Virtual Controller Software	6DL8913-0KK20-0AE5	SIMIT Virtual Controller Software 300 (5 controllers) DL	6DL8913-0PX00-0AV8
Full (5 controllers) Upgrade V10.1 > V10.2		SIMIT Virtual Controller Software Entry / SIS (1 controller)	6DL8913-0QX00-0AL8
SIMIT Virtual Controller Software Full (5 controllers) Upgrade V10.1 > V10.2 DL	6DL8913-0KK20-0AK5	SIMIT Virtual Controller Software Entry / SIS (1 controller) DL	6DL8913-0QX00-0AV8
SIMIT Virtual Controller Software 300 (1 controller) Upgrade	6DL8913-0NK20-0AE5	SIMIT Virtual Controller Software Entry / SIS (5 controllers)	6DL8913-0RX00-0AL8
V10.1 > V10.2		SIMIT Virtual Controller Software Entry / SIS (5 controllers) DL	6DL8913-0RX00-0AV8
SIMIT Virtual Controller Software 300 (1 controller) Upgrade V10.1 > V10.2 DL	6DL8913-0NK20-0AK5	Demonstration software  Note: Limited functionality	
SIMIT Virtual Controller Software 300 (5 controllers) Upgrade V10.1 > V10.2	6DL8913-0PK20-0AE5	(see Product Information); no liability or warranty	Download in the Siemens Industry
SIMIT Virtual Controller Software 300 (5 controllers) Upgrade V10.1 > V10.2 DL	6DL8913-0PK20-0AK5		Online Support Portal
- :			

# More information

For additional information, refer to the Internet at http://www.siemens.com/simit.

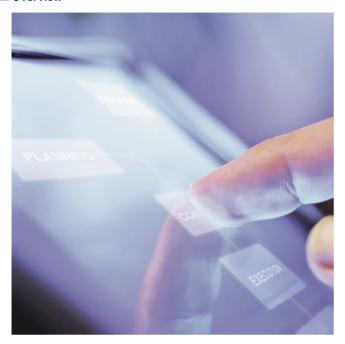
# **Simulation and Training Systems**

Notes



9/2	SIMATIC IT
9/5	SIMATIC DCS / SCADA infrastructure

## Overview



# Integration and synchronization of all business processes with SIMATIC IT

In order to remain competitive, companies in the process industry are continuously required to optimize the supply chains and all operation sequences of their production sites, which may be distributed worldwide, to shorten the time-to-production and time-to-market, and also to increase the productivity and quality while keeping the costs low and with observation of the applicable directives.

These targets can be achieved extremely well by using Manufacturing Execution Systems (MES) at the interface between production and management.

With SIMATIC IT, Siemens has one of the most powerful and flexible MES systems on the market. As a component of Totally Integrated Automation, SIMATIC IT is based on consistent standardization of interfaces and clear ISA 95-compatible structuring and works homogeneously with all commonly available ERP and process control systems. Modeling of the entire product manufacturing know-how, precise definition of the operating processes, and real-time data acquisition from the ERP and the production level enable SIMATIC IT to control operating processes more effectively, to minimize downtimes, production waste and follow-up work, and to optimize stockholding. At the same time, the company as a whole becomes much more flexible.

A model of the business and production processes created using SIMATIC IT is transparent, understandable, and independent of the automation level. Even complex business and production processes are easy to model. Subsequent modifications can be incorporated efficiently and without problems. Modeling allows complete documentation as well as effective protection of know-how.

Models can also be saved in libraries, and then used again in other projects. The best practices are then available at every company location for the standardization of sequences. This shortens the configuration time, prevents implementation errors, and reduces launching and maintenance costs.

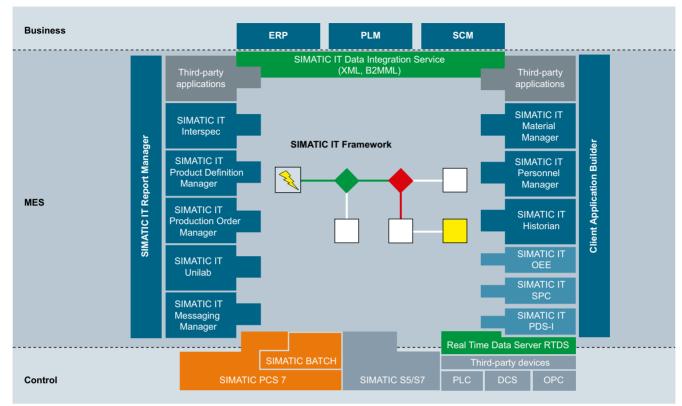
## Benefits

- Safe, standard-compliant and flexible, from design to delivery
- Greater flexibility and efficiency thanks to open standards
- Complete integration of regulatory and quality-related requirements
- Synchronized production processes for optimum supply chain management
- Sustainable reduction in operating costs
- Greater performance thanks to systematic opening up of hidden capacities

9

# Interfacing IT systems SIMATIC IT

# Design



Summary of SIMATIC IT architecture

The product architecture and functionality if SIMATIC IT conform to ISA-95, the internationally recognized standard for Manufacturing Execution Systems and Manufacturing Operation Management.

With three SIMATIC IT suites, independent components, and SIMATIC IT libraries (reusable MES applications), SIMATIC IT can be quickly and flexibly aligned to the specific requirements of companies in different sectors of the process and life sciences industry.

#### SIMATIC IT Suites

#### • SIMATIC IT Production Suite

is a manufacturing execution system in accordance with ISA-95 that combines ERP systems with process control technology, and visualizes production performance in real time at the corporate management level. The SIMATIC IT Production Suite offers the complete material genealogy, seamless tracking and tracing capability for cost-effective compliance with statutory directives, as well as material management and plant performance analysis for optimizing production costs.

#### • SIMATIC IT R&D Suite

combines research and development with production for system-wide optimization of research and development processes, and for reducing product launch times.

#### • SIMATIC IT Intelligence Suite

analyzes the production data acquired in real time in combination with the business data and derives improvement measures from this.

# SIMATIC IT Components

The following SIMATIC IT components provide MES basic functionality in accordance with ISA-95 for specific task areas such as order management, materials management, message management, personnel management or report management:

- SIMATIC IT Product Definition Manager
- SIMATIC IT Production Order Manager
- SIMATIC IT Material Manager
- SIMATIC IT Personnel Manager
- SIMATIC IT Messaging Manager
- SIMATIC IT Data Integration Service
- SIMATIC IT Client Application Builder (CAB)
- SIMATIC IT MI

Other SIMATIC IT components can be used in stand-alone mode or can also be combined with other MES functionalities:

- SIMATIC IT Historian: PIMS (Plant Information Management System)
- SIMATIC IT Unilab: LIMS (Laboratory Information Management System)
- SIMATIC IT Interspec: Product specification management
- SIMATIC IT Unicam: Solution for manufacturers of electronic components

SIMATIC IT

# Design

# Sector-specific SIMATIC IT function packages

SIMATIC IT also offers specific function packages for various sectors of the process industry. Pre-configured best-practice applications in SIMATIC IT Vertical Packages already cover 80 % of sector-specific customer requirements as standard.

# SIMATIC IT Service&Support

As well as normal technical support, the range of services for SIMATIC IT also encompasses predictive and preventive service and support. It supports optimization of the availability of IT resources in production, whether by automatic management of software updates or by predicting potential server problems.

# More information

E-mail: marketing.simatic-it@siemens.com

Additional information is available on the Internet at:

http://www.siemens.de/simatic-it

SIMATIC DCS / SCADA infrastructure

# Overview



Historical data from the plant provides a central key to increased productivity. Tapping into the considerable volume of data for plant optimization requires a powerful archiving and reporting system. Siemens Industry Services supplies a comprehensive solution: an archiving system comprising server hardware and software, and process control keyboard, together with the necessary services – all from a single source.

SIMATIC DCS/SCADA infrastructure is a powerful, preconfigured IT infrastructure with preinstalled SIMATIC automation software. The hardware system is preconfigured in line with the specific requirements of the given application. The fully integrated archiving system comprises:

- A high-performance hardware platform
- Microsoft Windows Server installations and licenses
- Installation and configuration of Process Historian/ Information Server software
- Optional: individual configuration for process control keyboard

This offer includes a 5-year comprehensive service package. A dedicated service contact person will provide you with professional assistance throughout the term of the contract and coordinate all support activities.

# Benefits

- System configuration as required and preinstallation of software (Siemens and third-party software)
- Fully integrated long-term archiving solution for large volumes of data without additional engineering
- Plant expansion without disruption to operation
- Fast and easy access to historical plant data from an Office environment and rapid reporting
- Technical support for all components installed and for the complete system

SIMATIC DCS / SCADA infrastructure

Ordering data Article No. Article No.

The offer comprises:

- Basic server hardware, pre-installed and pre-configured
- Service package

system peripherals		Service package	
Process control keyboard for SIMATIC PCS 7	9AE4270-1AA00	5 Year Service Agreement for SIDSI Standalone PH Hosts	9LA1110-6PH13-1SV5
SIDSI Process Historian		5 Year Service Agreement for	9LA1110-6PH13-2SV5
SIDSI PH Size XS	9LA1110-6PH13-0EA0	SIDSI Redundant PH Hosts	
IPE Host System ProLiant DL380 Gen 10 with Windows Server		5 Year Service Agreement for SIDSI Backup & Restore Basic	9LA1110-6SP10-0SV5
tandard 2016		5 Year Service Agreement for SIDSI Backup & Restore Professional	9LA1110-6SP20-1SV5
SIDSI PH Size S	9LA1110-6PH13-0EB1		
HPE Host System ProLiant DL380 Gen 10 with Windows Server		Display stands and mounts	
standard 2016		SIDSI Workstation Monitor 24	9LA1110-6SP10-1AA0
IDSI PH Size M	9LA1110-6PH13-0DB4	SIDSI Dual-Monitor Desktop Stand	9LA1110-6SP10-2AA1
IPE Host System ProLiant DL380		SIDSI Dual-Monitor Desktop Mount	9LA1110-6SP10-2AA2
Gen 10 with Windows Server		SIDSI Quad-Monitor Desktop Stand	9LA1110-6SP10-2AB1
	01 44440 0PU40 0040	SIDSI Quad-Monitor Desktop Mount	9LA1110-6SP10-2AB2
IDSI PH Size L  IPE Host System ProLiant DL380 Gen 10 with Windows Server	9LA1110-6PH13-0CA8	SIDSI Quad-Monitor Desktop Mount Horizontal	9LA1110-6SP10-2BB2
standard 2016		USB Connection	
SIDSI PH Size BTO	On request	SIDSI USB Connect 2 Port	9LA1110-6SP10-6AA1
HPE "build to order" Host for		SIDSI USB Connect 8 Port	9LA1110-6SP10-6AB1
rocess Historian Configuration		SIDSI USB Connect 24 Port	9LA1110-6SP10-6AC1
IDSI Backup & Restore Servers		Thin Client	
IDSI Backup & Restore - asic - Server	9LA1110-6SP10-0AA0	HPE Thin Client Dual Screen (Germany)	9LA1110-6SP10-7EA0
IDSI Backup & Restore -	9LA1110-6SP20-0AA0	HPE Thin Client Dual Screen	9LA1110-6SP10-7GA0
rofessional - Server		(international)	3LA1110-05P10-7GA0
IDSI Backup & Restore - rofessional - Socket - License	9LA1110-6SP20-0AB1	HPE Thin Client Quad Screen	9LA1110-6SP10-7FA0
IDSI Backup & Restore -	9LA1110-6SP20-0AB2	(Germany)	
rofessional - Instance - License		HPE Thin Client Quad Screen INT (international)	9LA1110-6SP10-7HA0

# More information

More information is available online at:

http://www.siemens.com/sidsi

http://www.siemens.com/sidsi-sios

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# 10

# **Controller integration**



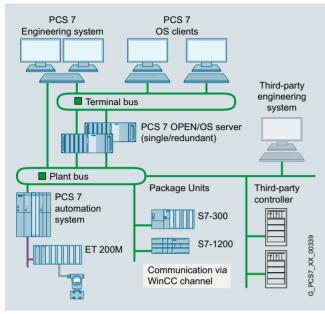
0/2 PCS 7/OPEN OS

)/2 Introduction

10/3 PCS 7/OPEN OS Engineering Station 10/4 PCS 7/OPEN OS Operator System

## Introduction

## Overview



Example for SIMATIC PCS 7 integration of third-party controllers and package units with PCS 7/OPEN OS

Process control systems that have evolved over a number of years frequently feature heterogeneous structures combining components from different manufacturers. One of the goals of modernization is, therefore, to increase the efficiency of process control by standardizing the operations management level. In the case of plant expansions where control desks are merged or where existing plants are migrated step-by-step, the plant operator aims to integrate different types of controller in a single HMI system.

The SIMATIC PCS 7 process control system supports this with PCS 7/OPEN OS, an expansion for the SIMATIC PCS 7 operator system, that allows the following controller types to be integrated into the process control:

- Third-party controllers of control systems (DCS)
- · PLCs from Siemens and other manufacturers
- · Package units

Depending on the technical situation of the controller to be integrated, connection to the PCS 7/OPEN OS operator station (single station, server or redundant pair of servers) is possible via OPC (OPC DA and OPC A&E) or the existing WinCC channels (e.g. S7 channel or Modbus TCP channel). In the case of OPC communication, the OPC server can be executed on separate hardware or together with the OPC client on the PCS 7/OPEN OS operator station.

The existing engineering system of the controller can continue to be used for configuration of the automation functions.

PCS 7/OPEN OS V9.0 is operated together with SIMATIC PCS 7 OS Engineering and OS Runtime Software V9.0. The SIMATIC PCS 7 software is to be ordered separately from Catalog ST PCS 7 (SIMATIC PCS 7 system components).

# Controller integration PCS 7/OPEN OS

# **PCS 7/OPEN OS Engineering Station**

# Design

# PCS 7/OPEN OS Engineering Component Option V9.0

The Database Automation (DBA) tool set is the basis for OS engineering using the SIMATIC PCS 7 engineering system which is installed with the PCS 7/OPEN OS engineering component option on the SIMATIC PCS 7 engineering station. This allows OS objects to be created for the controller quickly and easily in SIMATIC PCS 7 design. Manual inputs are required for organization of the project, the creation of static display elements, archive definition, user management, and customized adaptations.

The PCS 7/OPEN OS engineering component option contains engineering software and licenses for the integration of various different controller types/package units in the process control of the SIMATIC PCS 7 process control system.

This can be used to expand SIMATIC PCS 7 engineering stations configured in accordance with Catalog ST PCS 7 (unlimited POs) to PCS 7/OPEN OS engineering stations.

Appropriate basic hardware for an exclusive PCS 7 Engineering Station (unlimited POs) can be found in the section "Industrial Workstation/IPC" of Catalog ST PCS 7.

Ordering data for the SIMATIC PCS 7 Engineering Software and for further SIMATIC PCS 7 software components can be found in the "Engineering system" chapter, "ES software" section of Catalog ST PCS 7.

## PCS 7/OPEN OS Engineering Upgrade Package V8.x to V9.0

Existing PCS 7/OPEN OS Engineering Software V8.x can be upgraded to V9.0 using the PCS 7/OPEN OS Engineering Upgrade Package.

The SIMATIC PCS 7 ES Software V8.x can be upgraded to V9.0 with a separate upgrade package (see Catalog ST PCS 7, Chapter "Update/Upgrade Packages").

# Ordering data

#### Article No.

PCS 7/OPEN OS Engineering Software

#### PCS 7/OPEN OS Engineering Component Option V9.0

Software package without SIMATIC PCS 7 Engineering Software V9.0; for expanding a SIMATIC PCS 7 Engineering Station V9.0 (unlimited POs) with PCS 7/OPEN OS V9.0

Engineering software, 1 language (English), software class A, operating systems according to SIMATIC PCS 7 Engineering Station V9.0, floating license for 1 user

No SIMATIC PCS 7 Software Media Package

Physical delivery
 License key on USB flash drive,
 certificate of license; software and
 electronic documentation on CD

#### PCS 7/OPEN OS Engineering Upgrade Package V8.x to V9.0

Software Upgrade Package without SIMATIC PCS 7 Engineering Software V9.0

Engineering software, 1 language (English), software class A, operating systems according to SIMATIC PCS 7 Engineering Station V9.0, floating license for 1 user

No SIMATIC PCS 7 Software Media Package

 Physical delivery License key on USB flash drive, certificate of license; software and electronic documentation on CD

Note: SIMATIC PCS 7 ES software V8.x must be upgraded to V9.0 using a separate upgrade package (see ST PCS 7 catalog, "Update/Upgrade Packages" section). 6EQ2001-1XX58-3BA5

6EQ2001-1XX58-3BE5

## **PCS 7/OPEN OS Operator System**

#### Overview

The PCS 7/OPEN OS software packages offered for the integration of third-party controllers into the process management of the SIMATIC PCS 7 process control system are tailored to the architecture of the SIMATIC PCS 7 operator system. They support single station systems as well as multi-user systems in a clientserver architecture.

#### Design

#### PCS 7/OPEN OS Runtime Component Option V9.0

Using the PCS 7/OPEN OS Runtime Component Option, a SIMATIC PCS 7 Operator Station of single station design or a server configured in accordance with the ST PCS 7 catalog can Ordering data be expanded with PCS 7/OPEN OS runtime software and licenses for the integration of various controller types/package units. For each PCS 7/OPEN OS single station or PCS 7/OPEN OS server, one PCS 7/OPEN OS Runtime Component Option is required; two are required for each redundant PCS 7/OPEN OS single station or PCS 7/OPEN OS server pair.

PCS 7/OPEN OS clients are based exclusively on the SIMATIC PCS 7 OS software client.

Appropriate basic hardware for a SIMATIC PCS 7 operator station (single station or server) can be found in the section "Industrial Workstation/IPC" of Catalog ST PCS 7.

The ordering data for SIMATIC PCS 7 OS software as well as additive SIMATIC PCS 7 OS runtime licenses for expanding the runtime PO volume can be found in the chapter "Operator System" of Catalog ST PCS 7.

#### PCS 7/OPEN OS Runtime Upgrade Package V8.x to V9.0

Existing PCS 7/OPEN OS Runtime Software V8.x can be upgraded to V9.0 using the SIMATIC PCS 7 OS Runtime Upgrade Package

SIMATIC PCS 7 OS software V8.x must be upgraded to V9.0 using a separate upgrade package (see ST PCS 7 catalog, "Update/Upgrade Packages" section).

Cumulative SIMATIC PCS 7 OS runtime licenses for expanding the runtime PO volume, as well as further software for PCS 7/OPEN OS operator systems can be ordered from Catalog ST PCS 7, Chapter "Operator System", Section "OS Software" or "OS redundancy".

Appropriate basic hardware for a PCS 7/OPEN OS operator station as a single station, server, or client version can be found in the "Industrial Workstation/IPC" chapter of Catalog ST PCS 7.

# Function

The PCS 7/OPEN OS Runtime Software enables the SIMATIC PCS 7 operator system to:

- Data exchange with a third-party controllers, programmable logic controllers (PLC) or package units
- save the collected information in the runtime database
- organize and display the process data and message/alarms in accordance with the configured plant hierarchy
- Make the data available for the OS clients and the central archive server
- synchronize the data between OS servers

#### Article No.

# PCS 7/OPEN OS

#### PCS 7/OPEN OS Buntime **Component Option V9.0**

Software package without SIMATIC PCS 7 OS software V9.0; for expanding a SIMATIC PCS 7 OS V9.0 (server/single station) with PCS 7/OPEN OS V9.0

Runtime software 1 language (English), software class A, operating systems according to SIMATIC PCS 7 Operator Station V9.0, single license for 1 installation

No SIMATIC PCS 7 Software Media Package
• Physical delivery

License key on USB flash drive, certificate of license; software and electronic documentation on CD

# PCS 7/OPEN OS Runtime Upgrade Package V8.x to V9.0

Software Upgrade Package without SIMATIC PCS 7 OS Software V9.0

Runtime software, 1 language (English), software class A, operating systems according to SIMATIC PCS Operator Station V9.0 single license for 1 installation

No SIMATIC PCS 7 Software Media Package

 Physical delivery
 License key on USB flash drive, certificate of license; software and electronic documentation on CD

Note: SIMATIC PCS 7 OS software V8.x must be upgraded to V9.0 using separate upgrade packages (see ST PCS 7 catalog, section "Update/Upgrade Packages").

#### 6EQ2001-2XX58-3BA0

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# 11

# **Migration products**

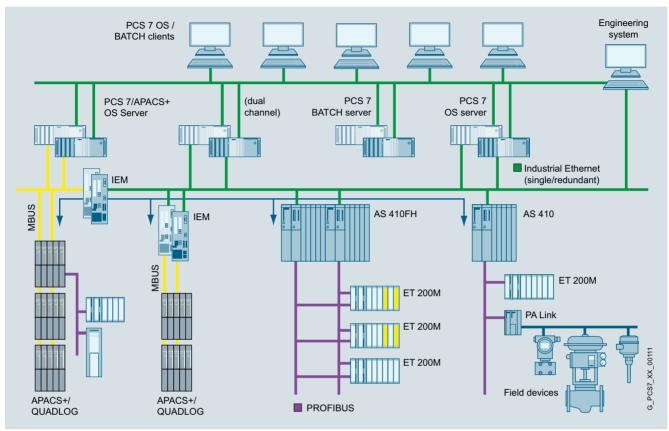


11/2 11/3 11/5	Introduction SIMATIC PCS 7/APACS+ Operator System SIMATIC PCS 7/APACS+ OS Engineering Station
<b>11/7</b> 11/7 11/9 11/11	Bailey INFI 90/NET 90 migration Introduction SIMATIC PCS 7/90 OS Engineering Station SIMATIC PCS 7/90 Operator System

APACS+/QUADLOG migration

#### Introduction

#### Overview



Configuration example of APACS+/QUADLOG migration

Migration of a process control system based on APACS+/QUADLOG controllers with the innovative SIMATIC PCS 7 OS operator control and monitoring systems from Siemens provides the opportunity for retaining proven functions and for significantly increasing the functionality and performance at the same time through specific modernization. Existing operator and engineering systems can be modernized with SIMATIC PCS 7 while retaining the APACS+/QUADLOG controllers and the nested I/O levels. This enables customers to migrate their existing systems efficiently and economically without having to replace any controllers, I/O devices or their wiring, and without any loss of investment into the system configuration.

In addition, excellent alternatives are provided at the controller level by the SIMATIC PCS 7 AS 410 automation system, especially for plant expansions. These are supported by the controller-controller communication via Industrial Ethernet Modules (IEM) and by SIMATIC PCS 7/APACS+ operator systems which can communicate with both APACS+/QUADLOG controllers and AS 410 systems by dual channel.

# Benefits

By migrating to SIMATIC PCS 7, APACS+ customers also profit from the numerous advantages provided by Totally Integrated Automation (TIA) and the facilities already provided by the system for integration into the corporate information network. These include connection of the SIMATIC IT Manufacturing Execution System as well as monitoring via the World Wide Web or OPC data exchange with IT other applications.

In addition to the above-mentioned technical aspects, future compatibility is also an important argument in favor of APACS+/QUADLOG migration. This is achieved by Siemens investing in continuous product development and the long-term, global servicing for its range of SIMATIC products.

#### Options

# Converting OS user software

The modern Siemens DBA technology permits fast and secure implementation of your user software. Your investment in the configuration of the existing system is therefore safeguarded.

It goes without saying that we also offer this conversion as a service. But you can call upon the services of our experienced migration specialists not only for this reason, but also when generating new graphics. We would be pleased to provide you with an individual quotation.

For quotations and additional information, please contact your regional Siemens representative.

#### More information

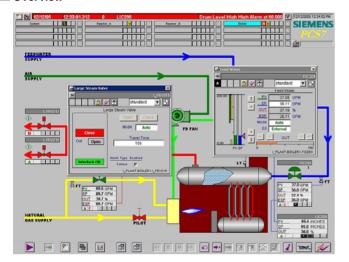
Additional information is available on the Internet at: http://www.siemens.com/simatic-pcs7/migration

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# Migration products APACS+/QUADLOG migration

# SIMATIC PCS 7/APACS+ Operator System

# Overview



The SIMATIC PCS 7/APACS+ OS software offered for migration of APACS+ operator systems is tailored to the architecture of the SIMATIC PCS 7 operator system. It supports both single-user systems as well as multi-user systems in client-server architec-

Data from different systems can be displayed in one process picture on the OS clients of a multiuser system, both from APACS/QUADLOG controllers on the M bus and from the SIMATIC PCS 7 automation systems on the Industrial Ethernet. The multi-client architecture of the operator systems enables a client to retrieve data from different servers.

With smaller client-server systems it is possible to use a SIMATIC PCS 7/APACS+ OS server with dual-channel functionality. This implements the communication with the APACS/QUADLOG controllers and the SIMATIC PCS 7 automation systems via two separate communication channels.

#### Notes:

The SIMATIC PCS 7/APACS+ OS V9.0 runtime software is based on the SIMATIC PCS 7 V9.0 operator system.

You can find information on the product range and the ordering data for SIMATIC PCS 7 V9.0 in the ST PCS 7 catalog.

# Design

The following software components are required depending on the configuration of the SIMATIC PCS 7/APACS+ operator system as a single station or client/server combination (single or redundant server):

Required software	SIMA	TIC PCS 7 archit	ecture
	OS single station	Client/server (non-redun- dant server)	Client/server (redundant server)
SIMATIC PCS 7/APACS+ OS Single Station Pack V9.0 (2 000 PO)	•		
SIMATIC PCS 7/APACS+ OS Server Pack V9.0 (2 000 PO)		•	
SIMATIC PCS 7/APACS+ OS Redundant Server Pack V9.0 (2 000 PO)			•
SIMATIC PCS 7 OS Software Client V9.0 (See section "OS Software" in ST PCS 7 catalog)		•	•

The number of process objects (PO) supplied with the software components in the table is expandable with SIMATIC PCS 7 OS Runtime licenses from the "OS Software" section of the ST PCS 7 catalog. In this section of the catalog, you can also select additional software for SIMATIC PCS 7/APACS+ operator systems.

Appropriate basic hardware for a PCS 7/APACS+ operator station as a single station, server or client version can be found in the section "Industrial Workstation/IPC" of the ST PCS 7 catalog.

Communication between the APACS+/QUADLOG controllers on the M-Bus and the SIMATIC PCS 7/APACS+ OS on the Industrial Ethernet plant bus usually takes place via the Industrial Ethernet module IEM (see last paragraph of this section). In the case of small configurations with limited expansion, a SIMATIC PCS 7/APACS+ OS station can also be directly linked to an APACS+ MBUS segment by means of an APACS+/QUADLOG MBI PCI card.

#### SIMATIC PCS 7/APACS+ OS V9.0 (Single Station/Server/Redundant Server)

The following software products are available for configuration of SIMATIC PCS 7/APACS+ OS operator stations:

- SIMATIC PCS 7/APACS+ OS Single Station Pack V9.0 (2 000 PO) for a single station
- SIMATIC PCS 7/APACS+ OS Server Pack V9.0 (2 000 PO)<sup>1)</sup> for one server
- SIMATIC PCS 7/APACS+ OS Redundant Server Pack V9.0 (2 000 POs)<sup>1)</sup> for a redundant pair of servers

They are equipped with:

- SIMATIC PCS 7 OS Software Runtime V9.0 (2 000 PO, including 512 archive tags)
- · APACS+ OS channel for communication with the APACS+/QUADLOG controllers
- Library with SIMATIC PCS 7/APACS+ OS symbols and OS faceplates
- OS software for redundant operation (SIMATIC PCS 7/APACS+ OS Software Server Redundancy)

The APACS+ OS channel DLL implements reliable communication with the APACS+/QUADLOG controllers using an original SIMATIC PCS 7 driver, and simultaneously permits communication with the AS 41x controllers by dual channel. It supports the Industrial Ethernet interfacing via the CP 1623 communications processor as well as the connection to the MBUS of APACS+ via Industrial Ethernet and IEM.

The SIMATIC PCS 7/APACS+ OS symbols and OS faceplates developed in line with the SIMATIC PCS 7 standard take into account the special properties of the APACS+/QUADLOG controllers.

1) The standard OS client of SIMATIC PCS 7 V9.0 is used to expand SIMATIC PCS 7/APACS+ client/server architectures.

# **SIMATIC PCS 7/APACS+ Operator System**

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Ordering data	Article No.		Article No.
SIMATIC PCS 7/APACS+ Operator System		Maintenance and Support Contract	
SIMATIC PCS 7/APACS+ OS Single Station Pack V9.0 (2 000 PO) Software and electronic	6EQ2000-2AB58-3BA0	SIMATIC PCS 7/APACS+ OS Engineering Maintenance and Support Software Update Service	6EQ2000-1XX00-0YL8
documentation on CD/DVD, English, operating systems according to SIMATIC PCS 7 OS Single Station V9.0, single license for 1 installation		SIMATIC PCS 7/APACS+ OS Single Station Maintenance and Support Software Update Service	6EQ2000-2XX00-0YL8
Runtime software, software class A  Type of delivery:  • License key USB stick and certificate of license		SIMATIC PCS 7/APACS+ OS Server Maintenance and Support Software Update Service	6EQ2000-3XX00-0YL8
<ul> <li>PCS 7/APACS+ Option V9.0</li> </ul>		Upgrade software	
<ul> <li>PCS 7 Software Media Package V9.0</li> <li>PCS 7 Product Information V9.0</li> </ul>		SIMATIC PCS 7/APACS+ OS Single Station Upgrade Package V8.x to V9.0	6EQ2000-1CX58-3BH0
SIMATIC PCS 7/APACS+ OS Server Pack V9.0 (2 000 PO) Software and electronic documentation on CD/DVD, English, operating systems according to SIMATIC PCS 7 OS Server V9.0,	6EQ2000-2BB58-3BA0	Software and electronic documentation on CD/DVD, English, operating systems according to SIMATIC PCS 7 OS Single Station V9.0, single license for 1 installation Runtime software, software class A	
single license for 1 installation		Type of delivery:	
Runtime software, software class A Type of delivery:  • License key USB stick and certificate of license  • PCS 7/APACS+ Option V9.0  • PCS 7 Software Media Package V9.0  • PCS 7 Product Information V9.0		Čertificate of license     SIMATIC PCS 7 OS Single Station Upgrade Package V8.x to V9.0     SIMATIC PCS 7/APACS+ OS Upgrade Package V8.x to V9.0 including PCS 7 Software Media Package V9.0	
SIMATIC PCS 7/APACS+ OS Redundant Server Pack V9.0 (2 000 PO) Software and electronic documentation on CD/DVD, English, operating systems according to SIMATIC PCS 7 OS Server V9.0, single license for 2 installations	6EQ2000-2DB58-3BA0	SIMATIC PCS 7/APACS+ OS Server Upgrade Package V8.x to V9.0 Software and electronic documentation on CD/DVD, English, operating systems according to SIMATIC PCS 7 OS Server V9.0, single license for 1 installation Runtime software, software class A	6EQ2000-1EX58-3BH0
Runtime software, software class A		Type of delivery:	
Type of delivery:  • License keys on USB stick and certificate of license  • PCS 7/APACS+ Option V9.0  • PCS 7 Software Media Package V9.0  • PCS 7 Product Information V9.0		Certificate of license SIMATIC PCS 7 OS Server Upgrade Package V8.x to V9.0 SIMATIC PCS 7/APACS+ OS Upgrade Package V8.x to V9.0 including PCS 7 Software Media Package V9.0	
SIMATIC PCS 7 OS Software Client V9.0			
5 languages (English, German, French, Italian, Spanish),		More information	
software class A, operating systems according to		Maintenance and Support Co	ontract
SIMATIC PCS 7 OS Client V9.0,		SIMATIC PCS 7/APACS+ OS V9	.0 is only available in conjunction

floating license for 1 user (See section "OS Software" in the ST PCS 7 catalog)

- Physical delivery (without SIMATIC PCS 7 Software) Media Package) License key USB stick, certificate of license
- Online delivery (without SIMATIC PCS 7 Software Media Package) License key download, online certificate of license Note: Email address required!

#### 6ES7658-2CX58-0YB5

## 6ES7658-2CX58-0YH5

SIMATIC PCS 7/APACS+ OS V9.0 is only available in conjunction with a Maintenance and Support Contract. This contract is valid for one year and is available for APACS+ OS Engineering, APACS+ OS Server and APACS+ OS Single Station.

By signing the Maintenance and Support Contract, you will automatically receive all upgrades and service packs for the referenced software for 1 year. Standard technical support is also available.

The contract is automatically renewed for one more year unless it is canceled three months prior to its expiration.

# Design

# SIMATIC PCS 7/APACS+ OS Engineering Software V9.0 (PO unlimited)

The SIMATIC PCS 7/APACS+ OS Engineering Software (PO unlimited) is available for configuring SIMATIC PCS 7/APACS+ OS engineering stations. The software covers the OS engineering and OS connection of the APACS+/QUADLOG controllers. It also supports a 2-hour OS runtime test mode. It is, however, not suitable for continuous OS runtime operation during production.

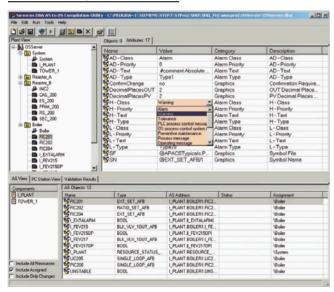
The SIMATIC PCS 7/APACS+ OS Engineering Software V9.0 contains the following components:

- SIMATIC PCS 7 AS/OS Engineering Software V9.0 according to the ST PCS 7 catalog, section "ES Software"
- SIMATIC PCS 7/APACS+ OS DBA
   Database Engineering Package for the migration of user data
- APACS+ OS Server Channel DLL for communication with APACS+/QUADLOG controllers
- SIMATIC PCS 7/APACS+ OS Library with OS symbols and OS faceplates
- OPC Engineering plug-in for connection of third-party controllers (e.g. Allen-Bradley)

Other SIMATIC PCS 7 engineering software must be ordered separately from the ST PCS 7 catalog, section "ES software".

Appropriate basic hardware for a SIMATIC PCS 7/APACS+ engineering station can be found in the "Industrial Workstation/IPC" section of the ST PCS 7 catalog.

#### SIMATIC PCS 7/APACS+ OS DBA



Data Base Automation (DBA) tool for generation of the SIMATIC PCS 7 OS database

A core component for the SIMATIC PCS 7/APACS+ OS Engineering is the Data Base Automation SIMATIC PCS 7/APACS+ OS DBA. It automatically generates the OS database with the display hierarchy, required tags, alarm messages and alarm priorities as well as the specific block icons and faceplates from the data of the APACS+/QUADLOG controllers. The display hierarchy is the basis for navigation between the process pictures and for alarm management. SIMATIC PCS 7/APACS+ OS DBA automatically positions the type-specific block icons, e.g. for controllers or analog inputs (AI), in the generated process pictures. These block icons are linked to the associated function blocks and faceplates through the database. Manual configuration is mainly limited to the design and positioning of the static graphic elements, for example, pipes or tanks

# APACS+ OS Server Channel DLL

The APACS+ OS server channel DLL implements reliable communication with the APACS+/QUADLOG controllers using an original SIMATIC PCS 7 driver, and simultaneously permits communication with the AS 41x controllers by dual channel. It supports the Industrial Ethernet connection of APACS+/QUADLOG controllers using the CP 1623 communications processor in conjunction with the Industrial Ethernet module IEM, as well as direct connection to the MBUS using an APACS+/QUADLOG MBI PCI card.

# SIMATIC PCS 7/APACS+ OS Library

The SIMATIC PCS 7/APACS+ OS library contains the following types of symbols and faceplates:

Symbol and faceplate types of the SIMATIC PCS 7/APACS+ OS library

Process control functions	Single loop
	Single loop SS
	External setpoint
	Ratio setpoint
	Cascade
	Primary
	Secondary
Process I/O functions	Analog alarm
	Discrete alarm
Controller diagnostics	Resource status
Process objects	Block valve 1 out
	Block valve 2 out
	Valve A
	Valve A alarm
	Motor 1 out
	Motor 2 out
	Motor A
	Motor A alarm

The PCS 7/APACS+ OS symbols and faceplates developed in line with the SIMATIC PCS 7 standard take into account the special properties of the APACS+/QUADLOG controllers.

# OPC engineering plug-in

An additional component in DBA enables engineering of OPC connections to any third-party systems, e.g. for interfacing Allen-Bradley controllers. In addition to process values, the plug-in can be used to integrate messages and alarms from third-party systems into the PCS 7 OS database. Analogous to APACS+, the OPC component supports automatic generation of the OS plant hierarchy as well as positioning of the corresponding block icons. The engineering overhead for integrating third-party systems can thus be drastically reduced.

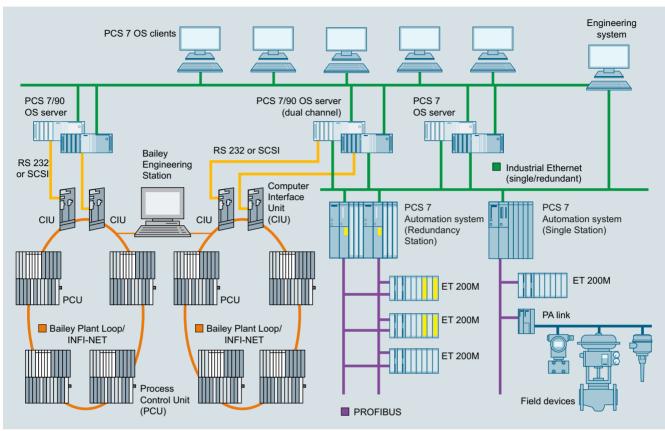
# **Migration products**

APACS+/QUADLOG migration

# SIMATIC PCS 7/APACS+ OS Engineering Station

Ordering data	Article No.		Article No.
SIMATIC PCS 7/APACS+ OS Engineering		Upgrade packages	
Software for exclusive engineering station with unlimited OS engineering license Without OS Runtime license for productive operation as an operator station (2-hour test mode possible)		SIMATIC PCS 7/APACS+ OS Upgrade Package Engineering from V8.x to V9.0 (PO unlimited) Software and electronic documentation on CD/DVD, English, operating systems	6EQ2000-1AX58-3BH5
SIMATIC PCS 7/APACS+ OS Engineering Pack V9.0 (PO unlimited) Software and electronic documentation on CD/DVD, English, operating systems according to SIMATIC PCS 7 Engineering Station V9.0 with engineering PO unlimited, floating license for 1 user Engineering software, software class A Type of delivery:	6EQ2000-2EB58-3BA5	according to SIMATIC PCS 7 Engineering Station V9.0 with engineering PO unlimited, floating license for 1 user Engineering software, software class A Type of delivery: • Certificate of license • SIMATIC PCS 7 Upgrade Package Engineering AS/OS V8.x to V9.0 • SIMATIC PCS 7/APACS+ OS Upgrade Package V8.x to V9.0 including SIMATIC PCS 7	
License key USB stick and certificate of license SIMATIC PCS 7/APACS+ Option V9.0 SIMATIC PCS 7 Software Media Package V9.0 SIMATIC PCS 7 Product Information V9.0		Software Media Package V9.0	

# Overview



Configuration example for migration of Bailey INFI 90/NET 90 systems

Many of the process control systems installed worldwide, including the Bailey INFI 90, are approaching the end of their life cycle. As individual components become obsolete or are no longer repairable, there is an urgent need to modernize these systems. Since the hardware, user software and know-how of the operating and maintenance personnel represent enormous value, a gradual migration is often preferred to a complete "rip-out and replace" procedure of the plant.

The migration strategy developed by Siemens on the basis of the innovative SIMATIC PCS 7 process control system supports many different types of scenarios, so that you can minimize the investment requirements for your individual automation project. Through modernization of the process control with SIMATIC PCS 7, the functionality and performance capability of existing Bailey INFI 90/NET 90 systems can be significantly increased without the need to replace the controller and the lower-level I/O level. Plant expansions also allow you to use SIMATIC PCS 7 AS 41x automation systems and SIMATIC process I/O.

#### Note:

SIMATIC PCS 7/90 OS V9.0 can be operated in combination with SIMATIC PCS 7 V9.0 OS engineering software and OS runtime software. The SIMATIC PCS 7 software must be ordered separately from the ST PCS 7 catalog.

Migration products

#### Introduction

## Design

During the migration, the existing Bailey consoles will be replaced with SIMATIC PCS 7/90 operator systems (single stations or client-server systems). The Bailey Plant Loop/INFI-NET can be connected in each case to a SIMATIC PCS 7/90 operator station (single station/server) via a Computer Interface Unit (CIU) with a serial RS 232 or SCSI interface.

#### Supported Bailey system components

The SIMATIC PCS 7/90 OS migration products support the following Bailey system components:

Bailey consoles	Computer Interface Units (CIU)
OIU	NSPM01
PCView	IMSPM01
MCS and MCS PLUS	IMCPM02
OIS series 1x	IMCPM03
OIS series 2x	NCIU01
OIS series 3x	NCIU02
OIS series 40/41/42	NCIU03
OIS series 43/45	NCIU04
Process Portal A or B	NCIC01
Conductor NT	INPCI01
	INPCI02
	IIMCP01
	IIMCP02
	INICI01
	INICI12
	INICI03

#### Note:

SIMATIC PCS 7/90 OS migration products have been tested and released with representative configurations on the basis of Network 90 controllers (NMPC01, NMFC01-NMFC05) and INFI-NET 90 controllers (IMMFP01). If you are using other controller types, we recommend that you seek support from the Technical Consulting department of Customer Support.

# Options

# Conversion of existing graphics from Bailey consoles

The modern DBA technology of Siemens permits fast and secure implementation of your user software. Your investment in the configuration of the existing system is therefore safeguarded

Of course, we also offer this conversion as a service. However, you can call upon the services of our experienced migration specialists not only for this, but also when generating new graphics. We would be pleased to provide you with an individual

For quotations and additional information, please contact your regional Siemens representative.

# More information

Detailed information, ordering data and technical specifications on individual migration products can be found in the following sections "PCS 7/90 Engineering Station" and "PCS 7/90 Operator System".

You find additional information in the Internet under: http://www.siemens.com/simatic-pcs7/migration

# SIMATIC PCS 7/90 OS Engineering Station

# Design

# SIMATIC PCS 7/90 OS Engineering Component Option V9.0

The SIMATIC PCS 7/90 OS Engineering component add-on required for OS engineering and for OS connection of Bailey controllers contains the following components:

- PCS 7/90 OS DBA Database Engineering Package for migration of user data
- PCS 7/90 OS library with OS block icons and OS faceplates

This can be used to expand a SIMATIC PCS 7 engineering station (Engineering PO unlimited) configured with the ST PCS 7 catalog to a SIMATIC PCS 7/90 OS engineering station.

Suitable basic hardware for an exclusive SIMATIC PCS 7 engineering station (Engineering PO unlimited) can be found in the section "Industrial Workstation/IPC" of the ST PCS 7 catalog.

Ordering information for the SIMATIC PCS 7 engineering software and for additional SIMATIC PCS 7 software components can be found under "Engineering System, ES Software" in the ST PCS 7 catalog.

# SIMATIC PCS 7/90 OS Engineering Upgrade Package V8.x to

The SIMATIC PCS 7/90 OS Engineering Upgrade Package upgrades an existing SIMATIC PCS 7/90 OS Engineering Station V8.x to V9.0.

The SIMATIC PCS 7 ES Software V8.x can be upgraded to V9.0 with a separate upgrade package (see Catalog ST PCS 7, Chapter "Update/Upgrade Packages").

# Function

# PCS 7/90 OS DBA

The PCS 7/90 OS DBA database automation software automatically generates the OS database with the picture hierarchy, required tags, alarm messages and alarm priorities as well as the specific block icons and faceplates. It uses the Bailey Engineering Workstation with Composer or WinTools as the data source.

PCS 7/90 OS DBA automatically places the type-specific block icons, e.g. controllers or analog inputs (AI), in the generated process pictures. These are linked to the corresponding function blocks and faceplates via the database. Manual configuration is mainly limited to the design and positioning of the static graphic elements, for example, pipes or tanks.

The PCS 7/90 OS symbols, faceplates and diagnostic displays created in line with the SIMATIC PCS 7 standard take into account the special properties of the Bailey controllers (PCUs).

The following functions are supported:

Name	Designation	Bailey Block no.
Process I/O Function	s	
ANALOG	Analog exception report tag	FC 30, 70, 158
DAANG	Data acquisition analog tag	FC 177
DADIG	Data acquisition digital tag	FC 211
DD	Device driver tag	FC 123
DIGITAL	Digital exception report tag	FC 45
MSDD	Multi-state device driver tag	FC 129
Process Control Fund	ctions	
RCM	Remote control memory tag	FC 62
RMCB	Remote motor control tag	FC 136
RMSC	Remote manual set constant tag	FC 68
Diagnostics		
STATION	Control station exception report tag	FC 21, 22, 23, 80
N90STA	INFI 90 status tag; reads status and problem reports from modules	
CIU device	CIU status	
Display functions		
TEXT	Text selector tag	FC 151
TEXTSTR	Text string tag	FC 194
Harmony Blocks		
Analog Input (HAI)		FC 222
Analog Output (HAO)		FC 223
Digital Input (HDI)		FC 224
Digital Output (HDO)		FC 225

#### Engineering interface for third-party controllers

DBA enables the import of a CSV file for defining AS objects. In this way, data that originates from third-party OPC servers, e.g. tags for a third-party controller, can be easily and seamlessly integrated into the process control system.

# SIMATIC PCS 7/90 OS Engineering Station

Ordering data	Article No.		Article No.
SIMATIC PCS 7/90 OS		Upgrade software	
Engineering Software  C SIMATIPCS 7/90 OS V9.0 Engineering Component Option Software package without SIMATIC PCS 7 Engineering Software V9.0;	6EQ2003-1XX58-3BA5	SIMATIC PCS 7/90 OS V9.0 Upgrade Package Engineering V8.x to V9.0 Software Upgrade Package without SIMATIC PCS 7 Engineering Software V9.0	6EQ2003-1XX58-3BE5
for expanding a SIMATIC PCS 7 Engineering Station V9.0 (unlimited POs) for PCS 7/90 OS Engineering Engineering software.		Engineering software, 1 language (English), software class A, operating systems according to SIMATIC PCS 7 Engineering Station V9.0,	
1 language (English), software class A, operating systems according to SIMATIC PCS 7 Engineering Station V9.0, floating license for 1 user		floating license for 1 user  Physical delivery (without SIMATIC PCS 7 Software Media Package):  License key USB flash drive, certificate of license	
Physical delivery (without SIMATIC PCS 7 Software Media Package):  • License key USB flash drive, certificate of license  • Software and electronic documentation on CD		Software and electronic documentation on CD     Note: The SIMATIC PCS 7 ES Software V8.x can be upgraded to V9.0 with a separate upgrade package (see ST PCS 7 catalog, section	
Maintenance and Support Contract		"Update/Upgrade Packages").	
SIMATIC PCS 7/90 OS V9.0 Engineering Maintenance and Support Software Update Service	6EQ2003-1XX00-0YL8		

# More information

# Maintenance and Support Contract

SIMATIC PCS 7/90 OS V9.0 is only available in conjunction with a Maintenance and Support Contract. This contract is valid for one year and is available for Engineering Component Option and Runtime Component Option.

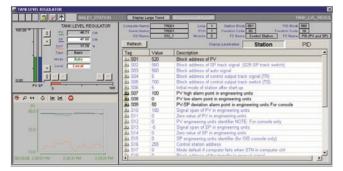
By signing the Maintenance and Support Contract, you will automatically receive all upgrades and service packs for the referenced software for 1 year. Standard technical support is also available

The contract is automatically renewed for one more year unless it is canceled three months prior to its expiration.

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# SIMATIC PCS 7/90 Operator System

# Overview



Example faceplate with adjustable parameters

The software components offered for migration of existing Bailey INFI 90/NET 90 systems are tailored to the architecture of the SIMATIC PCS 7 operator system. They support single station systems as well as multi-user systems with client-server architecture.

#### Design

#### SIMATIC PCS 7/90 OS Runtime Component Option V9.0

Using the SIMATIC PCS 7/90 OS Runtime Component Option, a SIMATIC PCS 7 Operator Station of single station version or server variant configured in accordance with the ST PCS 7 catalog can be expanded with specific SIMATIC PCS 7/90 OS software for operation and monitoring of Bailey controllers (PCUs). One SIMATIC PCS 7/90 OS Runtime component add-on is required for each SIMATIC PCS 7/90 OS single station or SIMATIC PCS 7/90 OS server. Two are required for each redundant SIMATIC PCS 7/90 OS single station or SIMATIC PCS 7/90 OS server pair.

SIMATIC PCS 7/90 OS clients are based exclusively on the SIMATIC PCS 7 OS software client.

Suitable basic hardware for a SIMATIC PCS 7 operator station as a single station, server or client version can be found in the section "Industrial Workstation/IPC" of the ST PCS 7 catalog.

Ordering information for the SIMATIC PCS 7 OS software and for accumulative SIMATIC PCS 7 OS runtime software licenses for expanding the runtime PO volume can be found in the "Operator System" section of the ST PCS 7 catalog.

# Note on COM interfaces of redundant single stations or servers

Note that each of the following functions use a COM port in each station with redundant SIMATIC PCS 7/90 OS servers or SIMATIC PCS 7/90 OS single stations:

- Optimization of the internal communication via RS 232 connection between the two redundant stations
- RS 232 connection of the Bailey Plant Loop/INFI-NET per Computer Interface Unit (CIU).

If the basic hardware of the redundant stations does not include two COM ports, you have the following alternatives:

- Use of an additive interface expansion card
- Optimization of the internal redundancy communication via a separate Ethernet connection instead of the serial RS 232 connection (for details, see the SIMATIC PCS 7 manual "High-availability process control systems")

# SIMATIC PCS 7/90 OS Runtime Upgrade Packages

The following upgrade packages are available for upgrading a SIMATIC PCS 7/90 OS operator station:

- SIMATIC PCS 7/90 OS Runtime Upgrade Package V8.x to V9.0
  - for upgrading a SIMATIC PCS 7/90 OS single station, a SIMATIC PCS 7/90 OS server or a redundant pair of SIMATIC PCS 7/90 OS servers
- SIMATIC PCS 7 OS Client/SFC Visualization Upgrade Package V8.x to V9.0 for upgrading a SIMATC PCS 7/90 OS client (see ST PCS 7 catalog, section "Update/Upgrade Packages").

SIMATIC PCS 7 OS Software Single Station/Server should be upgraded from V8.x to V9.0 using separate upgrade packages (see ST PCS 7 catalog, section "Update/Upgrade Packages").

#### Function

#### SIMATIC PCS 7/90 OS Software

The SIMATIC PCS 7/90 OS software is used for the OS connection of Bailey controllers (PCUs) using an engineering system (SIMATIC PCS 7/90 ES), as well as for operation and monitoring of the PCUs (Process Control Units) using an operator system (SIMATIC PCS 7/90 OS) based on SIMATIC PCS 7.

It contains the following components:

- RoviSys OPC server, configured with DBA
- Library with block icons, faceplates and diagnostics displays, for reading and writing the available Bailey function block information

ES/OS communication with the Bailey controllers is carried out via OPC (OLE for Process Control). The SIMATIC PCS 7/90 OS software supports hardware communication via RS 232 or SCSI.

# Multi-client and dual-channel functionality

Data from different systems can be displayed on the OS clients in a process picture:

- Data from Bailey controllers (PCUs) on the Bailey Plant Loop/INFINET
- Data from the SIMATIC PCS 7 automation systems on the SIMATIC PCS 7 plant bus Industrial Ethernet.

The multi-client architecture of the operator systems enables a client to retrieve data from different servers.

With smaller systems it is also possible to use a SIMATIC PCS 7/90 OS server with dual-channel functionality. This implements the communication with the Bailey controllers and the SIMATIC PCS 7 automation systems via two separate channels DLLs.

# **SIMATIC PCS 7/90 Operator System**

Ordering data	Article No.		Article No.
Runtime software for		Upgrade software	
SIMATIC PCS 7/90 OS V9.0 Runtime Component Option Software package including RoviSys Unlimited OPC90 Server, but not including SIMATIC PCS 7 OS software V9.0; for expanding a	6EQ2003-2XX58-3BA0	SIMATIC PCS 7/90 OS V9.0 Upgrade Package Runtime V8.x to V9.0 Software Upgrade Package including RoviSys OPC90 Server Software Upgrade, but without SIMATIC PCS 7 OS software V9.0	6EQ2003-2XX58-3BE0
SIMATIC PCS 7 OS V9.0 (server/single station) for SIMATIC PCS 7/90 OS process control Runtime software, 1 language (English),		Runtime software, 1 language (English), software class A, operating systems according to SIMATIC PCS 7 Operator Station V9.0,	
software class A, operating systems according to SIMATIC PCS 7 Operator Station V9.0, single license for 1 installation		single license for 1 installation Physical delivery (without SIMATIC PCS 7 Software Media Package): • Certificate of license	
Physical delivery (without SIMATIC PCS 7 Software Media Package):  • Certificate of license  • Software and electronic documentation on CD		Software and electronic documentation on CD     Note: The SIMATIC PCS 7 OS software V8.x can be upgraded to V9.0 with separate upgrade	
Runtime software for client		packages (see ST PCS 7 catalog, section "Update/Upgrade	
SIMATIC PCS 7 OS Software Client V9.0	See ST PCS 7 catalog, chapter "Operator System", section "OS software"	Packages").  SIMATIC PCS 7	See ST PCS 7 catalog under
Maintenance and Support Contract		OS Client/SFC Visualization Upgrade Package V8.x to V9.0	"Update/Upgrade Packages, Upgrades from SIMATIC PCS 7 V8.x to V9.0, Upgrades for Operator System"
SIMATIC PCS 7/90 OS V9.0 Runtime Maintenance and Support Software Update Service	6EQ2003-2XX00-0YL8		oyston:

## More information

## Maintenance and Support Contract

SIMATIC PCS 7/90 OS V9.0 is only available in conjunction with a Maintenance and Support Contract. This contract is valid for one year and is available for Engineering Component Option and Runtime Component Option.

By signing the Maintenance and Support Contract, you will automatically receive all upgrades and service packs for the referenced software for 1 year. Standard technical support is also available.

The contract is automatically renewed for one more year unless it is canceled three months prior to its expiration.

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# **Appendix**

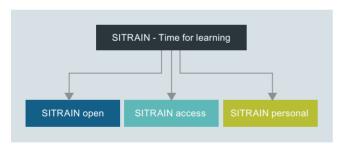


12/2	SITRAIN – Digital Industry Academy
12/3	Partner
<b>12/4</b> 12/4	Partners at Siemens Siemens Partner Program
<b>12/5</b> 12/6 12/7	Industry Services Industry Services – Portfolio overview Online Support
12/8	Software licenses
12/10	Conditions of sale and delivery



#### Time for learning

Today's demands on our knowledge are every bit as diverse and dynamic as our profession itself. We keep learning more and longer – for our work, for our career and for ourselves. Advancing digitalization entails new topics and is also changing the way we absorb and process knowledge. SITRAIN – Digital Industry Academy offers the right source of knowledge here, which we can use anytime in just the way we need it. The time for learning is now.



# Knowledge for every need

With its three areas – SITRAIN open, SITRAIN access and SITRAIN personal – SITRAIN offers you an all-encompassing range of options for an ongoing expansion of your knowledge and skills, suited for every type of learner. And SITRAIN uses advancing digitalization to continuously expand content and offer new training methods.





#### SITRAIN – Digital Industry Academy Customer Support Germany

Tel.: +49 911 895-7575

Email: sitrain.digital.industry.academy.de@siemens.com

## Knowledge you can always find

SITRAIN open bundles useful information, worthwhile data and up-to-date expert knowledge about Siemens products for industry. Search it anytime, find anything – and always the right stuff.

# Knowledge that gets you ahead

SITRAIN access is learning in the digital age. It offers you individualized ways to build your knowledge and access to exclusive digital training courses. Take advantage of sustainable learning success with a wide range of learning methods. Improve your skills – whether working in groups with others, or by yourself. Whenever, wherever and however you need to.

#### Knowledge you can experience

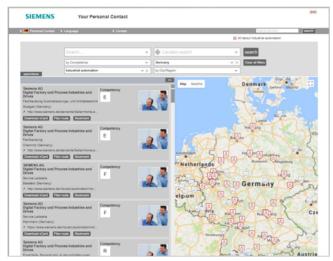
We all want to learn from the best. And SITRAIN personal's training courses let you benefit from our well-practiced trainers' expert knowledge, along with direct access to our training equipment. That's the best way to convey knowledge – whether at your company or in our training classrooms.

# SITRAIN - Digital Industry Academy

www.siemens.com/sitrain

- SITRAIN open: www.siemens.com/sitrain-open
- SITRAIN access: www.siemens.com/sitrain-access
- SITRAIN personal: www.siemens.com/sitrain-personal

## Partner at Siemens



At your service locally, around the globe for consulting, sales, training, service, support, spare parts on the entire portfolio of Digital Industries.

Your partner can be found in our Personal Contacts Database at: www.siemens.com/automation-contact

You start by selecting

- the required competence,
- products and branches,
- a country and a city

or by a

• location search or free text search.

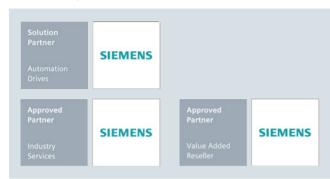
# **Appendix**

Partners at Siemens

## **Siemens Partner Program**

## Overview

# Siemens Solution and Approved Partner – Partners for your success



#### Highest competence in automation and drive technology

Siemens works closely together with selected partner companies around the world in order to ensure that customer requirements for all aspects of automation and drives are fulfilled as best as possible – wherever you are, and whatever the time.

We place great value on our customers acting in accordance with the same ideals which characterize Siemens as a whole: Competence, professionalism and quality. That is why continuous development through qualification and certification measures in line with global standards is a central aspect of our Partner Program. This means that with our partners, you benefit from the same high quality standards all over the world. The partner emblem is the symbol for tried and tested quality.

#### The partner network for industry

The Siemens Partner Program offers you expertise and experience close at hand.

Within our global network, we distinguish between Solution Partners and Approved Partners. We currently work with more than 1,500 Solution Partners around the world. Our network of over 150 Approved Partners continues to grow. In more than 80 countries worldwide

#### Siemens Solution Partner - Automation Drives



At present we are working with more than 1,500 Solution Partners worldwide. They are characterized by extensive application, system and sector knowledge, as well as proven project experience, and are able to implement future-proof tailored solutions of the highest quality, based on our product and system portfolio.

#### Siemens Approved Partner - Value Added Reseller



With their detailed technical knowledge, Siemens Approved Partners – Value Added Resellers offer a combination of products and services that range from specialist technologies and customized modifications to the provision of high-quality system and product packages. They also provide qualified technical support and assistance.

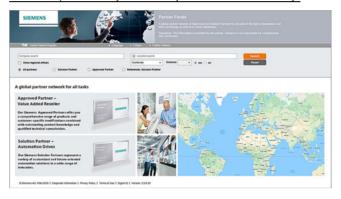
# Siemens Approved Partner - Industry Services



Siemens Approved Partner – Industry Services put their unique expertise entirely at the service of enhancing your productivity and can be instrumental in ensuring the availability of your plants.

# Partner Finder

The ideal partner for your task is just a mouse click away!



In the Siemens global Solution Partner program, customers are certain to find the optimum partner for their specific requirements – with no great effort. The Partner Finder is basically a comprehensive database that showcases the profiles of all our partners.

#### Easy selection:

Set filters in the search screen form according to the criteria that are relevant to you. You can also directly enter the name of an existing partner.

#### Skills at a glance:

Gain a quick insight into the specific competencies of any particular partner with the reference reports.

# Direct contact option:

Use our electronic query form:

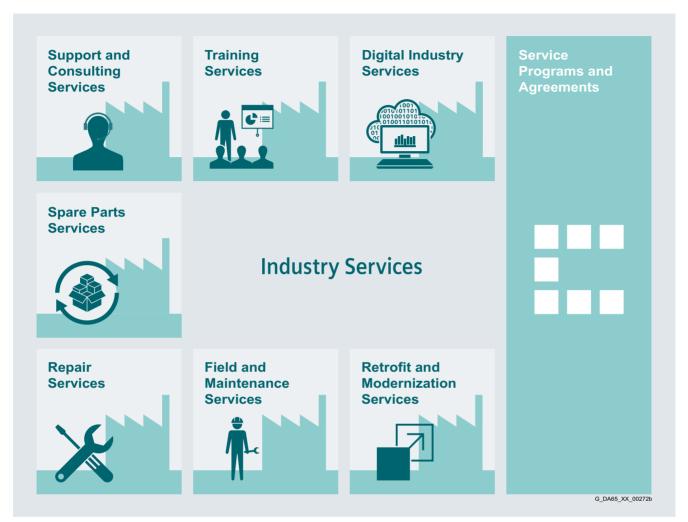
#### www.siemens.com/partnerfinder

Additional information of the Siemens Parners for industry is available online at:

www.siemens.com/partnerprogram

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# Overview



## Keep your business running and shaping your digital future - with Industry Services

Optimizing the productivity of your equipment and operations can be a challenge, especially with constantly changing market conditions. Working with our service experts makes it easier. We understand your industry's unique processes and provide the services needed so that you can better achieve your business goals.

You can count on us to maximize your uptime and minimize your downtime, increasing your operations' productivity and reliability. When your operations have to be changed quickly to meet a new demand or business opportunity, our services give you the flexibility to adapt. Of course, we take care that your production is protected against cyber threats. We assist in keeping your operations as energy and resource efficient as possible and reducing your total cost of ownership. As a trendsetter, we ensure that you can capitalize on the opportunities of digitalization and by applying data analytics to enhance decision making: You can be sure that your plant reaches its full potential and retains this over the longer lifespan.

You can rely on our highly dedicated team of engineers, technicians and specialists to deliver the services you need – safely, professionally and in compliance with all regulations. We are there for you, where you need us, when you need us.

www.siemens.com/industryservices

# **Appendix**

**Industry Services** 

#### Industry Services - Portfolio overview

## Overview



#### **Digital Industry Services**

Digital Industry Services make your industrial processes transparent to gain improvements in productivity, asset availability, and energy efficiency.

Production data is generated, filtered and translated with intelligent analytics to enhance decision-making.

This is done whilst taking data security into consideration and with continuous protection against cyber-attack threats. www.siemens.com/global/en/products/services/industry/digital-industry-services.html



#### Training Services

From the basics and advanced to specialist skills, SITRAIN courses provide expertise right from the manufacturer – and encompass the entire spectrum of Siemens products and systems for the industry.

Worldwide, SITRAIN courses are available wherever you need a training course in more than 170 locations in over 60 countries. https://support.industry.siemens.com/cs/ww/en/sc/2226



#### Support and Consulting Services

**Industry Online Support** site for comprehensive information, application examples, FAQs and support requests.

**Technical and Engineering Support** for advice and answers for all inquiries about func-

tionality, handling, and fault clearance. The Service Card as prepaid support for value added services such as Priority Call Back or Extended Support offers the clear advantage of quick and easy purchasing.

**Information & Consulting Services**, e.g. SIMATIC System Audit; clarity about the state and service capability of your automation system or Lifecycle Information Services; transparency on the lifecycle of the products in your plants.

https://support.industry.siemens.com/cs/ww/en/sc/2235



#### Spare Parts

Spare Parts Services are available worldwide for smooth and fast supply of spare parts – and thus optimal plant availability. Genuine spare parts are available for up to ten years. Logistic experts take care of procurement, transport, custom clearance, storage and order manage-

ment. Reliable logistics processes ensure that components reach their destination as needed.

Since not all spare parts can be kept in stock at all times, Siemens offers a preventive measure for spare parts provisioning on the customer's premises with optimized **Spare Parts Packages** for individual products, custom-assembled drive components and entire integrated drive trains – including risk consulting.

**Asset Optimization Services** help you design a strategy for parts supply where your investment and carrying costs are reduced and the risk of obsolescence is avoided.

https://support.industry.siemens.com/cs/ww/en/sc/2110



# Repair Services

Repair Services are offered on-site and in regional repair centers for fast restoration of faulty devices' functionality.

Also available are extended repair services, which include additional diagnostic and repair

measures, as well as emergency services.

https://support.industry.siemens.com/cs/ww/en/sc/2154



#### Field and Maintenance Services

Siemens specialists are available globally to provide expert field and maintenance services, including commissioning, functional testing, preventive maintenance and fault clearance.

All services can be included in customized service agreements with defined reaction times or fixed mainte-

nance intervals. https://support.industry.siemens.com/cs/ww/en/sc/2265



#### Retrofit and Modernization Services

Provide a cost-effective solution for the expansion of entire plants, optimization of systems or upgrading existing products to the latest technology and software, e.g. migration services for automation systems.

Service experts support projects from planning through commissioning and, if desired over the entire extended lifespan, e.g. Retrofit for Integrated Drive Systems for an extended lifetime of your machines and plants.

https://support.industry.siemens.com/cs/ww/en/sc/2286



#### Service Programs and Agreements

A technical Service Program or Agreement enables you to easily bundle a wide range of services into a single annual or multi-year agreement.

You pick the services you need to match your unique requirements or fill gaps in your organization's maintenance capabilities.

Programs and agreements can be customized as KPI-based and/or performance-based contracts.

https://support.industry.siemens.com/cs/ww/en/sc/2275

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**Online Support** 

# Overview



Siemens Industry and Online Support with some 1.7 million visitors per month is one of the most popular web services provided by Siemens. It is the central access point for comprehensive technical know-how about products, systems and services for automation and drives applications as well as for process industries.

In connection with the challenges and opportunities related to digitalization you can look forward to continued support with innovative offerings.

# **Appendix**

#### Software licenses

## Overview

#### Software types

Software requiring a license is categorized into types. The following software types have been defined:

- · Engineering software
- Runtime software

#### Engineering software

This includes all software products for creating (engineering) user software, e.g. for configuring, programming, parameterizing, testing, commissioning or servicing.

Data generated with engineering software and executable programs can be duplicated for your own use or for use by third-parties free-of-charge.

#### Runtime software

This includes all software products required for plant/machine operation, e.g. operating system, basic system, system expansions, drivers, etc.

The duplication of the runtime software and executable programs created with the runtime software for your own use or for use by third-parties is subject to a charge.

You can find information about license fees according to use in the ordering data (e.g. in the catalog). Examples of categories of use include per CPU, per installation, per channel, per instance, per axis, per control loop, per variable, etc.

Information about extended rights of use for parameterization/configuration tools supplied as integral components of the scope of supply can be found in the readme file supplied with the relevant product(s).

#### License types

Siemens Industry Automation & Drive Technologies offers various types of software license:

- Floating license
- Single license
- Rental license
- · Rental floating license
- Trial license
- · Demo license
- · Demo floating license

#### Floating license

The software may be installed for internal use on any number of devices by the licensee. Only the concurrent user is licensed. The concurrent user is the person using the program. Use begins when the software is started.

A license is required for each concurrent user.

#### Single license

Unlike the floating license, a single license permits only one installation of the software per license.

The type of use licensed is specified in the ordering data and in the Certificate of License (CoL). Types of use include for example per instance, per axis, per channel, etc.

One single license is required for each type of use defined.

#### Rental license

A rental license supports the "sporadic use" of engineering software. Once the license key has been installed, the software can be used for a specific period of time (the operating hours do not have to be consecutive).

One license is required for each installation of the software.

#### Rental floating license

The rental floating license corresponds to the rental license, except that a license is not required for each installation of the software. Rather, one license is required per object (for example, user or device).

#### Trial license

A trial license supports "short-term use" of the software in a non-productive context, e.g. for testing and evaluation purposes. It can be transferred to another license.

#### Demo license

The demo license support the "sporadic use" of engineering software in a non-productive context, for example, use for testing and evaluation purposes. It can be transferred to another license. After the installation of the license key, the software can be operated for a specific period of time, whereby usage can be interrupted as often as required.

One license is required per installation of the software.

#### Demo floating license

The demo floating license corresponds to the demo license, except that a license is not required for each installation of the software. Rather, one license is required per object (for example, user or device).

#### Certificate of License (CoL)

The CoL is the licensee's proof that the use of the software has been licensed by Siemens. A CoL is required for every type of use and must be kept in a safe place.

#### Downgrading

The licensee is permitted to use the software or an earlier version/release of the software, provided that the licensee owns such a version/release and its use is technically feasible.

# Delivery versions

Software is constantly being updated. The following delivery versions

- PowerPack
- Upgrade

can be used to access updates.

Existing bug fixes are supplied with the ServicePack version.

#### PowerPack 1 4 1

PowerPacks can be used to upgrade to more powerful software. The licensee receives a new license agreement and CoL (Certificate of License) with the PowerPack. This CoL, together with the CoL for the original product, proves that the new software is licensed.

A separate PowerPack must be purchased for each original license of the software to be replaced.

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# Overview

# Upgrade

An upgrade permits the use of a new version of the software on the condition that a license for a previous version of the product is already held.

The licensee receives a new license agreement and CoL with the upgrade. This CoL, together with the CoL for the previous product, proves that the new version is licensed.

A separate upgrade must be purchased for each original license of the software to be upgraded.

#### ServicePack

ServicePacks are used to debug existing products. ServicePacks may be duplicated for use as prescribed according to the number of existing original licenses.

# License key

Siemens Industry Automation & Drive Technologies supplies software products with and without license keys.

The license key serves as an electronic license stamp and is also the "switch" for activating the software (floating license, rental license, etc.).

The complete installation of software products requiring license keys includes the program to be licensed (the software) and the license key (which represents the license).

#### Software Update Service (SUS)

As part of the SUS contract, all software updates for the respective product are made available to you free of charge for a period of one year from the invoice date. The contract will automatically be extended for one year if it is not canceled three months before it expires.

The possession of the current version of the respective software is a basic condition for entering into an SUS contract.

You can download explanations concerning license conditions from https://mall.industry.siemens.com/legal/ww/en/terms\_of\_trade\_en.pdf

# **Appendix**

# Conditions of sale and delivery

#### 1. General Provisions

By using this catalog you can purchase products (hardware, software and services) described therein from Siemens Aktiengesellschaft subject to the following Terms and Conditions of Sale and Delivery (hereinafter referred to as "T&C"). Please note that the scope, the quality and the conditions for supplies and services, including software products, by any Siemens entity having a registered office outside Germany, shall be subject exclusively to the General Terms and Conditions of the respective Siemens entity. The following T&C apply exclusively for orders placed with Siemens Aktiengesellschaft, Germany.

# 1.1 For customers with a seat or registered office in Germany

For customers with a seat or registered office in Germany, the following terms and conditions apply subordinate to T&C:

- for products, which include specific terms and conditions in the description text, these specific terms and conditions shall apply and subordinate thereto,
- for installation work the "General Conditions for Erection Works – Germany"<sup>1)</sup> ("Allgemeine Montagebedingungen – Deutschland" (currently only available in German)) and/or
- for stand-alone software products and software products forming a part of a product or project, the "General License Conditions for Software Products for Automation and Drives for Customers with a Seat or registered Office in Germany"<sup>1)</sup> and/or
- for consulting services the "General Terms and Conditions for Consulting Services of the Division DF – Germany" and/or
- for other supplies and/or services the "General Conditions for the Supply of Products and Services of the Electrical and Electronics Industry"<sup>1)</sup>.

In case such supplies and/or services should contain Open Source Software, the conditions of which shall prevail over the "General Conditions for the Supply of Products and Services of the Electrical and Electronics Industry" 1), a notice will be contained in the scope of delivery in which the applicable conditions for Open Source Software are specified. This shall apply mutatis mutandis for notices referring to other third party software components.

# 1.2 For customers with a seat or registered office outside Germany

For customers with a seat or registered office outside Germany, the following terms and conditions apply subordinate to T&C:

- for products, which include specific terms and conditions in the description text, these specific terms and conditions shall apply and subordinate thereto,
- for services the "International Terms & Conditions for Services" 1) supplemented by "Software Licensing Conditions" 1) and/or
- for consulting services the "General Terms and Conditions for Consulting Services of the Division DF – Germany" and/or
- for other supplies of hard- and software the "International Terms & Conditions for Products"<sup>1)</sup> supplemented by "Software Licensing Conditions"<sup>1)</sup>

# 1.3 For customers with master or framework agreement

To the extent our supplies and/or services offered are covered by an existing master or framework agreement, the terms and conditions of that agreement shall apply instead of T&C.

# 2. Prices

The prices are in € (Euro) ex point of delivery, exclusive of packaging.

The sales tax (value added tax) is not included in the prices. It shall be charged separately at the respective rate according to the applicable statutory legal regulations.

Prices are subject to change without prior notice. We will charge the prices valid at the time of delivery.

To compensate for variations in the price of raw materials (e.g. silver, copper, aluminum, lead, gold, dysprosium and neodym), surcharges are calculated on a daily basis using the so-called metal factor for products containing these raw materials. A surcharge for the respective raw material is calculated as a supplement to the price of a product if the basic official price of the raw material in question is exceeded.

The metal factor of a product indicates the basic official price (for those raw materials concerned) as of which the surcharges on the price of the product are applied, and with what method of calculation.

An exact explanation of the metal factor can be downloaded at:

https://mall.industry.siemens.com/legal/ww/en/terms of trade en.pdf

To calculate the surcharge (except in the cases of dysprosium and neodym), the official price from the day prior to that on which the order was received or the release order was effected is used.

To calculate the surcharge applicable to dysprosium and neodym ("rare earths"), the corresponding three-month basic average price in the quarter prior to that in which the order was received or the release order was effected is used with a one-month buffer (details on the calculation can be found in the explanation of the metal factor).

#### 3. Additional Terms and Conditions

The dimensions are in mm. In Germany, according to the German law on units in measuring technology, data in inches apply only to devices for export.

Illustrations are not binding.

Insofar as there are no remarks on the individual pages of this catalog – especially with regard to data, dimensions and weights given – these are subject to change without prior notice.

The text of the Terms and Conditions of Siemens AG can be downloaded at https://mall.industry.siemens.com/legal/ww/en/

https://mall.industry.siemens.com/legal/ww/en/terms\_of\_trade\_en.pdf

# 4. Export Regulations

We shall not be obligated to fulfill any agreement if such fulfillment is prevented by any impediments arising out of national or international foreign trade or customs requirements or any embargoes and/or other sanctions.

Export may be subject to license. We shall indicate in the delivery details whether licenses are required under German, European and US export lists.

Our products are controlled by the U.S. Government (when labeled with "ECCN" unequal "N") and authorized for export only to the country of ultimate destination for use by the ultimate consignee or end-user(s) herein identified. They may not be resold, transferred, or otherwise disposed of, to any other country or to any person other than the authorized ultimate consignee or end-user(s), either in their original form or after being incorporated into other items, without first obtaining approval from the U.S. Government or as otherwise authorized by U.S. law and regulations.

The export indications can be viewed in advance in the description of the respective goods on the Industry Mall, our online catalog system. Only the export labels "AL" and "ECCN" indicated on order confirmations, delivery notes and invoices are authoritative.

Products labeled with "AL" unequal "N" are subject to European / national export authorization. Products without label, with label "AL:N" / "ECCN:N", or label "AL:9X9999" / "ECCN: 9X9999" may require authorization from responsible authorities depending on the final end-use, or the destination.

If you transfer goods (hardware and/or software and/or technology as well as corresponding documentation, regardless of the mode of provision) delivered by us or works and services (including all kinds of technical support) performed by us to a third party worldwide, you must comply with all applicable national and international (re-)export control regulations.

If required for the purpose of conducting export control checks, you (upon request by us) shall promptly provide us with all information pertaining to the particular end customer, final disposition and intended use of goods delivered by us respectively works and services provided by us, as well as to any export control restrictions existing in this relation.

The products listed in this catalog may be subject to European/German and/or US export regulations. Any export requiring approval is therefore subject to authorization by the relevant authorities.

Errors excepted and subject to change without prior notice.

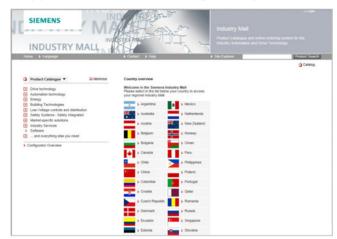
# **Appendix**

Notes

# Selection and ordering at Siemens

Industry Mall, downloading and ordering catalogs

# Easy product selection and ordering: Industry Mall



#### Industry Mall

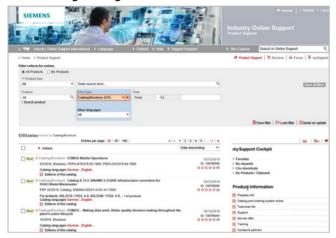
The Industry Mall is a Siemens AG Internet ordering platform. It provides you with online access to a comprehensive product spectrum that is presented in an informative, well-organized way.

Powerful search functions help you select the required products, while configurators enable you to configure complex product and system components quickly and easily. CAx data are also available for you to use.

Data transfer allows the entire procedure, from selection through ordering to tracking and tracing, to be carried out online. Availability checks, individual customer discounting, and quotation preparation are also possible.

www.siemens.com/industrymall

## Downloading catalogs



# Siemens Industry Online Support

You can download catalogs and brochures in PDF format from Siemens Industry Online Support without having to register.

The filter box makes it possible to perform targeted searches.

www.siemens.com/industry-catalogs

## Ordering printed catalogs



Please contact your local Siemens branch if you are interested in ordering printed catalogs.

Addresses can be found at

www.siemens.com/automation-contact

# Get more information

Comprehensive information concerning the SIMATIC PCS 7 process control system: www.siemens.com/simatic-pcs7

Published by Siemens

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Subject to changes and errors. The information given in this document only contains general descriptions and/or performance features which may not always specifically reflect those described, or which may undergo modification in the course of further development of the products. The requested performance features are binding only when they are expressly agreed upon in the concluded contract.

All product designations may be trademarks or product names of Siemens AG or other companies whose use by third parties for their own purposes could violate the rights of the owners.

# Security information

Siemens provides products and solutions with industrial security functions that support the secure operation of plants, systems, machines and networks.

In order to protect plants, systems, machines and networks against cyber threats, it is necessary to implement – and continuously maintain – a holistic, state-of-the-art industrial security concept. Siemens' products and solutions constitute one element of such a concept.

Customers are responsible for preventing unauthorized access to their plants, systems, machines and networks. Such systems, machines and components should only be connected to an enterprise network or the internet if and to the extent such a connection is necessary and only when appropriate security measures (e.g. firewalls and/or network segmentation) are in place.

For additional information on industrial security measures that may be implemented, please visit https://www.siemens.com/industrialsecurity

Siemens' products and solutions undergo continuous development to make them more secure. Siemens strongly recommends that product updates are applied as soon as they are available and that the latest product versions are used. Use of product versions that are no longer supported, and failure to apply the latest updates may increase customer's exposure to cyber threats.

To stay informed about product updates, subscribe to the Siemens Industrial Security RSS Feed under https://www.siemens.com/industrialsecurity