Find out more:
siemens.com/hmi

Machine-based visualization with SIMATIC HMI

- **Efficient in engineering**
- **Innovative in design and operation**
- **Brilliant HMI operator devices**
- **Protection – with certainty**
- **Rapid commissioning**

SIMATIC HMI – All info!

Follow us on:
www.twitter.com/siemensindustry
www.youtube.com/siemens

SIEMENS
Ingenuity for life

Engineered with TIA Portal

Machine-level visualization with SIMATIC HMI

Efficient to a new level

siemens.com/hmi

New standards for productivity – for a sustainable competitive advantage

Efficient engineering – the basis for innovation

The Swiss company Solinaut provides engineering services and software development for automation solutions. In cooperation with Siemens and by using the TIA Portal (Totally Integrated Automation) the system integrator provided the company valuable benefits.

Programmers save a great deal of time in the development. For example, several parameters can be created in a single step when engineering in the TIA Portal and blocks can be saved in libraries. In this way, Solinaut can concentrate on the important aspects of clear and intuitive visualization in an automation solution.

The results are tailor-made solutions to meet the needs of end users. For one such company, the Altendorf cheese dairy, it has more than paid for itself.

"Overall, we saved a lot of time in development and became even more flexible in terms of engineering."

(Florian Ruegg, Solinaut GmbH)

Feast for the eyes – just like the cheese

Companies such as the Altendorf cheese dairy depend on automation due to the increasing global competition. One factor in this regard is to consistently make full use of the potential for optimization over the complete life cycle of a machine or plant. Specifically, this means less consumption of resources in production and to provide an operation intuitive enough that staff can concentrate on the quality of products.

This is why system integrator Solinaut developed a customized visualization concept for the Altendorf cheese dairy with decisive advantages:

• Enormously simplified process control for employees, including special panel screens with flow charts
• Quick access to functions through slide-in and pop-up windows
• More control and easy maintenance with remote access

This investment in automation has already paid off. The time spent in daily production has practically been cut in half. The dairy now uses significantly less energy and water. Owner Erich Keller can look positively into the future.

Find out more:
siemens.com/hmi-video-solinaut

Find out more:
siemens.com/hmi-video-altendorf

SIMATIC HMI – the sm@rt interface

HMI solutions are the only interface between man and machine. Optimal interaction between the two makes a valuable contribution in the following ways:

• Productivity – means competitiveness
• Efficiency – means cost savings
• Usability – means time savings

Recognize

Decide

Added value = More value!

Efficient engineering
Create your visualization faster and more easily than ever before!

Innovative design and operation
Make visualizing the calling card for your machine!

Brilliant HMI devices
Use the right HMI device for your application!

Safe and secure
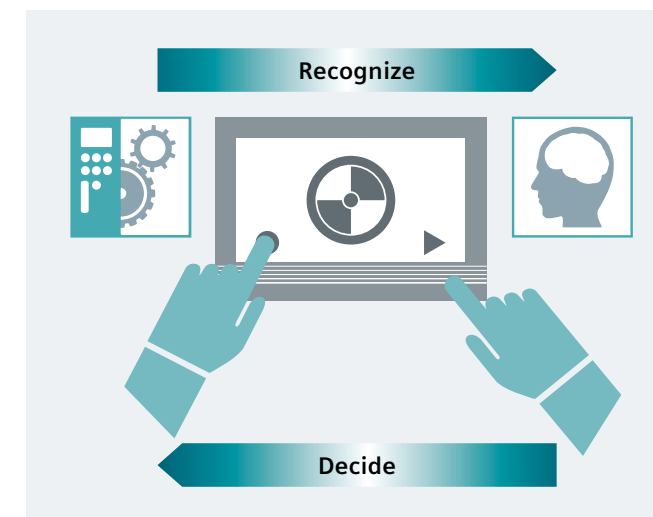Protect your investment, your know-how and ensure reliable operation!

Commissioning in the fast lane
Waste no time with testing and servicing!

SIMATIC HMI

Efficiency in machine-level operator control and monitoring

"The operation is now more modern, looks better and operation has become more reliable at the same time."

Erich Keller, owner of the Altendorf cheese dairy

Equipment for monitoring and operator control is needed wherever people have to work with machinery and plants performing tasks A to Z. It is not difficult to find the right device for the specific task. The challenge is to find a solution that is future-proof and flexible, that can be integrated into higher-level networks, and that can also meet the ever-increasing demands for transparency and data provision.

SIMATIC HMI Panels have proven their value in many different applications in all industrial sectors over many years. The range of the systems in use is just as wide as that of the applications and technologies in the respective plants.

SIMATIC HMI Software in the TIA Portal – more than just a visualization software

From machine-level visualization all the way to the high-performance SCADA system, SIMATIC WinCC in the TIA Portal and its efficient tools covers the entire engineering and visualization software spectrum – integrated across all performance classes!

Basic HMI:
SIMATIC WinCC Basic – the engineering software for simple solutions, optimized for control of the Basic Panels.

Advanced HMI Panel-based:
SIMATIC WinCC Comfort – the software for complex solutions with all HMI Panels.

Advanced HMI PC-based:
SIMATIC WinCC Advanced – engineering and runtime software for simple single-user systems, especially on the machine level.

SCADA:
SIMATIC WinCC Professional – engineering and runtime software for comprehensive multi-user systems and SCADA solutions in small and medium-sized plants.

Find out more:
siemens.com/wincc

Basic HMI

Panel-based

HMI devices with excellent price-performance ratio for simple visualization tasks

Advanced HMI

Panel-based

High-performance HMI devices with high convenience for demanding visualization tasks

PC-based

High-performance HMI devices for data-intensive and complex visualization tasks

Low ◄ Application complexity & system performance ► High

For entry-level

Basic HMI is recommended for simple applications with a limited quantity scale and where the price-performance ratio is important in addition to a fast and intuitive operation. The devices offer a brilliant display quality and high-power visualization. This significantly facilitates the operation even of simple machines and equipment. Through turnkey and flexible solutions, you also save valuable time during installation and engineering.

Find out more:
siemens.com/basic-hmi

For higher demands

If you are looking for a panel-based solution for more demanding applications with larger quantity scales, make a decision for Advanced HMI.

The user benefits from excellent functionality and a wide range of devices and applications, with key or touch operation. Both stationary and mobile solutions are available.

Find out more:
siemens.com/advanced-hmi-panel

For very high-end solutions

If production places particularly high demands on the quantity and type of information that must be processed and documented, a PC-based system is recommended. It offers the appropriate options for sufficient storage space, processing power, and data connectivity.

The user can either opt for a centralized solution, in which the visualization and PC are a single unit, or for a decentralized solution with an industrial monitor as a thin client.

More on SCADA systems at:
siemens.com/advanced-hmi-pc

SIMATIC Basic HMI

Economic realization of simple HMI tasks

SIMATIC HMI Key Panels

You can use the SIMATIC HMI KP8 / KP8F and KP32F key panels to quickly realize operator panels. Since they are pre-fabricated are ready for installation, you will save of time and money setting them up.

A smart alternative to long-travel keys:
- Flexible installation and direct installation in the control cabinet (IP65)
- Buttons with LED backlighting (5 colors)
- Connection via PROFINET with integrated switch
- Digital I/Os for connecting key switches or lamps, for example
- Integrated safety functionality; fail-safe transmission of safety-related signals via PROFIsafe

SIMATIC HMI Basic Panels 2nd Generation

Basic Panels are made for the cost-effective implementation of simple visualization tasks on the machine level. Their basic features and functionality as well as the especially attractive price make them perfect entry-level devices.

Beauty is simplicity:
- High-resolution, dimmable widescreen displays from 4" to 12" with 64,000 colors (also configurable for portrait format)
- Combined operation via touch screen and freely configurable keys
- USB connection for project transfer, data archiving, keyboard, mouse, etc.
- PROFIBUS or PROFINET versions for process communication

Your advantages at a glance
- Up to 60% less overhead for wiring and installation
- Direct connection of an emergency stop button or other fail-safe signals possible
- Easy integration into the automation solution

Find out more:
siemens.com/key-panels

Your advantages at a glance
- Highest usability through innovative graphical user interface
- Fast start-up and archivable data recording
- Perfect interaction with the S7-1200 basic controller

Find out more:
siemens.com/basic-panels-2nd

Did you know?

To start smart and save money, we offer starter kits in conjunction with one of our basic controllers – SIMATIC S7-1200 or LOGO!

Find out more:
siemens.com/basic-panels-starter-kits

Devices for special requirements

SIPLUS
For simple automation tasks under extreme environmental conditions, special hardened SIPLUS versions are available offering increased operational reliability.

The standard for extreme conditions:
- Corrosive gas resistance to chemical, biological and mechanically active substances and salt mist
- 100% dewing and ice formation allowed
- Extended temperature range (–40 to +70 °C)
- Installation altitudes of –1,000 to +5,000 meters

Your advantages at a glance
- Continuous operation even in rough conditions
- Reduced production downtime and performance degradation
- High degree of investment security

Find out more:
siemens.com/siplus-extreme

"In our company where, in effect, a single person does all the engineering, we notice the excellent support provided by the TIA Portal."

(Markus Achermann, Managing Director of AC Schwimmbadtechnik)

The company, based in Hochdorf near Lucerne Switzerland, designs and builds exclusive swimming pools and jacuzzis. Their customers are private clients, architects, as well as operators of hotels or campsites.

AC Schwimmbadtechnik is using a new operating concept to simplify the control and water treatment of private swimming pools with the aid of S7-1200 controllers and Basic Panels.

The Basic package replaces the previous solution that had several LEDs and push buttons, so now there is only one panel for all messages and information. This allows even non-specialists or private users to operate their water treatment very easily and to instantly know what to do.

Such an integrated solution offered many advantages for AC Schwimmbadtechnik as well. A relatively small company often lacks the resources to have in-house know-how for a variety of systems. Standard software significantly reduces the work involved.

SIMATIC Advanced HMI

Realization of demanding, complex HMI tasks with a high level of convenience

SIMATIC HMI Comfort Panels
SIMATIC HMI Comfort Panels are designed for implementation of high-performance visualization applications on the machine-level. High performance, functionality and numerous integrated interfaces offer the greatest convenience in high-end applications.

Convenience without compromise:
• Brilliant, stepless dimmable widescreen displays from 4" to 22" with 16 million colors (configurable for portrait format)
• Touch or key operation and viewing angles of up to 170°
• Integrated system card for automatic backups
• Power management on the machine, even with PROFIenergy
• Perfect interaction with the advanced controller SIMATIC S7-1500

SIMATIC HMI Mobile Panels
Take power and safety directly in your hands. When it comes to high-end mobile applications, opt for mobile panels. These are also for fail-safe machines and widely distributed plants. The process of communication can be hardwired or connected via Wi-Fi.

Safe and secure:
• Brilliant, stepless dimmable widescreen displays with 4", 7" or 9" and 16 million colors
• Location identification via terminal box or RFID (with IWLAN version)
• Comprehensive, integrated solutions with Safety Integrated
• Flexible evaluation of the safety switch elements, for example, via fail-safe S7 controllers
• Unique illuminated emergency stop button with PROFIsafe

Your advantages at a glance
• Wide range of products, continuously scalable
• Flexibility thanks as standard functionality (including VB scripts and various viewers for system documentation and websites)
• Maximum data security, also in case of service

Find out more:
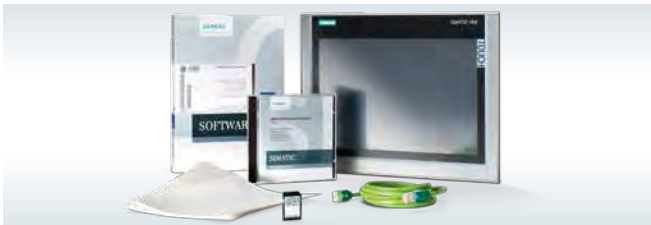siemens.com/comfort-panels

Your advantages at a glance
• Highly ergonomic, combined with industrial design
• Space-saving and flexible in connection and installation
• Unique integration in safety applications

Find out more:
siemens.com/mobile-panels

Did you know?
To start smart and save money, we offer starter kits with Comfort Panel, SIMATIC WinCC Comfort and accessories!

Find out more:
siemens.com/comfort-panels-starter-kits

Devices for special requirements

Outdoor Panels
The outdoor panels are specifically designed for outdoor use and certified for numerous industries. They are extremely robust, readable in all lighting conditions, and safe to use.

"Convenience" for any use outdoors:
• Extreme application ranges from −30 °C to +60 °C at an elevation of 3,000 meters
• IP66-protected front panel with high UV resistance
• Glare-free daylight-readable display with automatic brightness control
• High vibration and shock resistance

Further versions available:

IP65 — PRO
INOX — INOX
SIPLUS

Find out more:
siemens.com/comfort-outdoor

"Our customers expect a good, attractive design for the visualization and modern control options."

(Anton Forstenhäusler, Team Leader Electrical Design / PLC / Electrical Assembly, Knoll Maschinenbau GmbH)

Knoll Maschinenbau GmbH produces coolant cleaning systems for CNC processing. Each system is customized. Not only with the structural conditions, but also in relation to the employed filter technology and cleaning performance. This affects all parts of the plant and the visualization as well.

The automation and drive technology in these systems is based almost fully on Siemens technology – even down to the SIMATIC S7 controllers and the latest generation of the SIMATIC HMI Comfort Panels. In the meantime, the panels have now become almost standard for Knoll because buttons and switches are no longer enough for their customers.

For more complex systems or customers who want very detailed operating screens with corresponding plant visualization, the high resolution of the display and the excellent design options for the Comfort Panels are a big plus. A high-performance engineering framework such as the TIA Portal also helps to become more productive and to promote the growth of the company.

SIMATIC Advanced HMI

Efficient realization of even the most demanding and complex HMI tasks

SIMATIC Industry Panel PCs

The most complex visualization and control tasks can be realized centrally on the machine with extremely compact industrial panel PCs. From embedded to the high-end industrial PCs, you can find optimum solution in our portfolio – to meet the many requirements of your automation system.

Greater emphasis on individuality:
- Brilliant widescreen displays from 7" to 22" with innovative single- or multi-touch technology
- High-performance processors and fast, robust mass storage (SSD, CFast)
- A variety of interfaces and configurations
- High quality and serviceability

SIMATIC IFP and SIMATIC ITC

Siemens has two innovative options for distributed control concepts. SIMATIC industrial monitors and thin clients are used as desktop devices for control centers, as built-in devices for operator panels or as PC-based visualization and control solutions in which the control unit is operated separately.

Much more than just an industrial monitor!
- Brilliant widescreen displays from 12" to 22" with single- (ITC) or multi-touch technology (IFP) and fast response times
- For installation or support arm / pedestal mounting (IP65)
- For the industrial 24-hour use
- Detached placement via DisplayPort / DVI, USB or Ethernet (ITC)

Your advantages at a glance
- **Processing large amounts of data quickly**
- **Flexible configuration and expansion**
- **High data security and system availability in continuous operation**

Find out more:
siemens.com/simatic-ipc

Your advantages at a glance
- **High system availability ensured**
- **Universal application: 15m / 30m / unlimited**
- **Very user-friendly with gesture and multi-touch operation**

Find out more:
siemens.com/simatic-ifp and siemens.com/simatic-itc

Did you know?

With SIMATIC industry PCs, you can now save double – with turnkey pre-installed embedded bundles for faster commissioning and by ordering your industry PCs with software as a cost-optimized total package.

Find out more:
siemens.com/simatic-embedded-bundles

Devices for special requirements

IP65

PRO – for all-round protection
The all-round IP65 protected PRO devices and expansion modules enable flexible operation via support arm or pedestal. The service-friendly rear panel is easy to detach, even after installation, for example, when replacing the memory card or subsequent cabling.

INOX

INOX – for hygienic production
Certified stainless steel equipment offers safety and purity for hygienic applications in the pharmaceutical, fine chemicals and food/beverage industries. Its smooth, splinter-proof surface with IP67K degree of protection is easy to clean and drains liquids quickly.

⟨Ex⟩

EX – for genuinely hard cases
The HMI devices for hazardous areas can be used in zones 1/21 and 2/22 without implementing special measures, such as costly enclosures or additional certifications. This also applies to the chemical, oil/gas or shipbuilding industries.

Find out more:
siemens.com/ip65-hmi-devices
siemens.com/inox-hmi-devices
siemens.com/simatic-hmi-ex

"After all, the right user-oriented design says more than a thousand words."

(Arno Rathmann, Korsch AG)

Korsch AG has provided tablet presses for the pharmaceutical industry since 1918 and is regarded as one of the most important companies in this industry. Their catalog runs from special presses for research and development purposes, rotary presses for scale-up operation, and the production of medium-sized batches, all the way to high-performance presses for 24-hour operation.

A highlight of their range of products is the XT 600, a high-performance, double rotary press for processing large batches. The plant can produce one million mono-layer tablets and up to 360,000 bilayer tablets per hour.

Especially remarkable is the ultramodern control system that is visualized on a SIMATIC IFP 1900 Industrial Flat Panel Monitor. It is the first machine of its kind that relies on a multitouch-enabled, industrial monitor.

Siemens designed the user interface together with the company, Forma Cadera Design. One particularly important aspect when creating the operating concept was to show the main tasks of the operator as intuitive as possible. The number of clicks was minimized for this, so that little training was required to achieve operational reliability.

HMIs are a way to the future for the Korsch AG. They bring the products to the next level in terms of usability and thus provide the company a decisive competitive advantage.
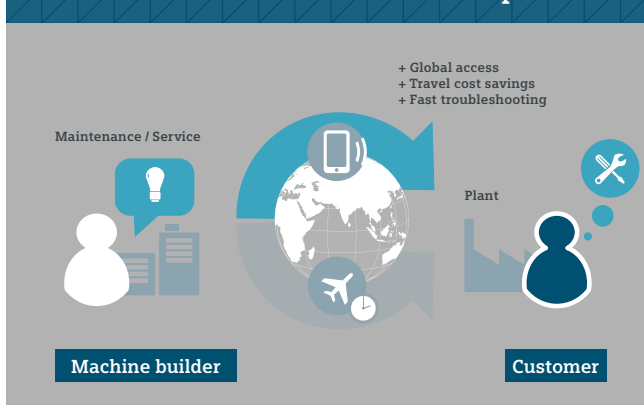
Find out more:
siemens.com/customized-automation

Smart remote control and monitoring
With the SIMATIC WinCC Sm@rtClient app (for Android and iOS), you get mobile remote operating and monitoring on your smartphone or tablet. You are thus informed at all times and can react accordingly even when you are not on-site. This innovative, web-based solution is also possible overarching SCADA applications with WinCC Professional.

Global service of machines and plants

+ Global access
+ Travel cost savings
+ Fast troubleshooting

Maintenance / Service

Plant

Machine builder

Customer

Find out more:
siemens.com/wincc-smart-client

Innovation in design and operation – glass front with multi-touch

The Industrial Flat Panels and Panel PCs from Siemens already support fast operation using intuitive gestures. This ensures that your visualization solutions will become even more innovative and efficient.

More touch with multi-touch:
• Projected capacitive touch technology with simultaneous detection of 5 fingers
• Automatic detection of inadvertent contacts, e.g. with palm, drops, dirt etc.
• Anti-reflective glass front, scratch-resistant and chemical resistant
• Contrasting and sharp image display
• Approvals for various industries (e.g. shipbuilding or hazardous areas)

Find out more:
siemens.com/hmi-multitouch

The system solution for optimizing production
PC-based SIMATIC HMI/SCADA systems and SIMATIC industrial PCs form a high-performance and reliable platform for the acquisition, evaluation and visualization of data. The coordinated and certified package of hardware and software offers the highest quality in all areas.

Find out more:
siemens.com/scada-ipc

The top 3 tools for your optimum HMI solution

HMI Toolbox

It is usually the small things that make everyday life easier. For example, we offer: A stopwatch, calculator, calendar and many more such devices.

HMI Templates & Designs
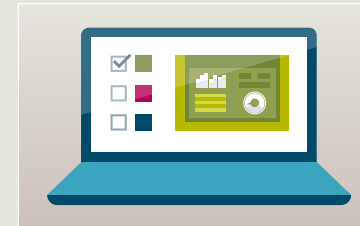
Simply drag and drop to create unique user interface – with perfect usability and modifiable designs!

Remote access

Easy maintenance and service at all times – even from remote locations. And all this with access protection!

Engineered with TIA Portal

Machine-level visualization with SIMATIC HMI

Technical specifications

siemens.com/hmi

Technology overview

SIMATIC HMI Key Panels

SIMATIC HMI Basic Panels

| | 2nd Generation | 2nd Generation | 2nd Generation | 2nd Generation | |

Devices for special requirements

Outdoor – for the outdoor area

Extremely robust HMI panels for the outdoor area and certified for numerous industries.

siemens.com/comfort-outdoor

PRO – for all-round protection

IP65

Fully enclosed IP65 devices for flexible mounting on the support arm or stand.

siemens.com/ip65-hmi-devices

INOX – for hygienic production

INOX

Certified stainless steel devices (IP67K) for safety and cleanliness in the hygienic area.

siemens.com/inox-hmi-devices

SIPLUS – the standard for extreme conditions

Specially hard-ened versions for increased opera-tional reliability under extreme conditions.

siemens.com/siplus-extreme

EX – for genuinely hard cases

HMI devices that can be used directly in hazard-ous areas (Zones 1/21 and 2/22).

siemens.com/simatic-hmi-ex

Key Panels table

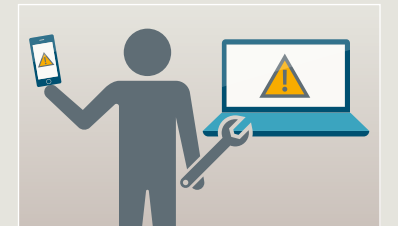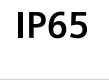|	KP8 PN	KP8F PN	KP32F PN
Type of operation			
Function keys (programmable)	8	8	32
Output type			
LED color modes	5 (green, red, yellow, blue, white)		
Typical service life			
Short-stroke keys (in number of switching cycles)	1,500,000		
Light-emitting diodes (ON period in %)	100%		
Interfaces			
Digital inputs / outputs[1]	8	8	16
Fail-safe inputs SIL 2 / SIL 3	– / –	2 / 1	4 / 2
PROFINET	2	2	2
Functionality			
Pushbutton and lamp test	•		
Degree of protection			
Front / rear	IP65 / IP20		
Connection to PLC			
SIMATIC S7, WinAC	S7-1200 S7-1500 S7-300 S7-400	S7-1200 [2] S7-1500 [2] S7-300 (F) S7-400 (F)	
SIMATIC S5	•		
SINUMERIK	•		
SIMOTION	•		
Engineering software			
Configuration	STEP 7 V5.5 or STEP 7 Basic V11 and higher		
Ambient conditions			
Mounting position	Portrait or landscape format		
Max. permissible angle of inclination without forced ventilation (in °)	+ / – 30		
Max. relative humidity (in %)	< 90		
Temperature			
Operation (vertical installation) in °C	0 ... +55	0 ... +55	0 ... +55
Operation (max. angle of inclination) in °C	0 ... +45	0 ... +45	0 ... +45
Dimensions			
Enclosure front (W x H in mm)	98 x 155	98 x 155	295 x 155
Installation cutout / device depth (W x H / D in mm)	68 x 129 / 49	68 x 129 / 49	275 x 135 / 39
Article No.*)	**6AV3688-3AY36-0AX0**	**6AV3688-3AF37-0AX0**	**6AV3688-3EH47-0AX0**
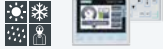
Basic Panels table

	KTP400 Basic	KTP700 Basic DP KTP700 Basic	KTP900 Basic	KTP1200 Basic DP KTP1200 Basic	KP300 Basic mono PN KP400 Basic color PN
Operating mode	4" Touch + Key	7" Touch + Key	9" Touch + Key	12" Touch + Key	3.6" Key 4" Key
Display	Widescreen TFT, 65k colors, LED backlighting				FSTN-LCD Black&White Widescreen TFT
Size (in inches)	4.3"	7"	9"	12.1"	3.6" 4.3"
Resolution (W x H in pixels)	480 x 272	800 x 480	800 x 480	1,280 x 800	240 x 80 480 x 272
MTBF [6] backlighting (in h)	20,000	20,000	20,000	20,000	50,000
Front dimensions (in mm)	141 x 116	214 x 158	267 x 182	330 x 245	165 x 97 150 x 186
Operator controls	Touch screen and tactile keys	Touch screen and tactile keys	Touch screen and tactile keys	Touch screen and tactile keys	Tactile keys
Function keys (programmable) / system keys	4 / –	8 / –	8 / –	10 / –	10 / • 8 / •
Usable memory					
User memory	10 MB	10 MB	10 MB	10 MB	1 MB
Memory for options / recipes [4]	– / 256 KB	– / 256 KB	– / 256 KB	– / 256 KB	– / 40 KB
Alarm buffer	•	•	•	•	•
Interfaces					
Serial / MPI / PROFIBUS DP / PROFINET (Ethernet)	– / – / – / •	• [3] / • / • / – – / – / – / •	– / – / – / •	• [3] / • / • / – – / – / – / •	– / – / – / •
USB host / USB device	1 / –	1 / –	1 / –	1 / –	–
Slot for CF / Multimedia/SD	– / – / –	– / – / –	– / – / –	– / – / –	– / – / –
Functionality (when configured with WinCC TIA Portal)					
Signaling system (number of messages / message classes)	1,000 / 32	1,000 / 32	1,000 / 32	1,000 / 32	200 / 32
Process pictures	100	100	100	100	50
Tags	800	800	800	800	250 500
Vector graphics	•	•	•	•	•
Bar charts / trend diagrams	• / f(t)	• / f(t)	• / f(t)	• / f(t)	• / f(t)
Faceplates	–	–	–	–	–
Recipes	50	50	50	50	5
Archiving / Visual Basic scripts	• / –	• / –	• / –	• / –	– / –
PG functions	–	–	–	–	–
Connection to PLC					
SIMATIC S7 / SIMATIC WinAC	• / •	• / •	• / •	• / •	• / •
SINUMERIK / SIMOTION	• [7] / •	• [7] / •	• [7] / •	• [7] / •	– / –
Allen Bradley / Mitsubishi	• / •	• / •	• / •	• / •	• / • • / –
Modicon / Omron	• / –	• / • • / –	• / –	• / • • / –	• / –
Engineering software					
Configuration	WinCC Basic V13 or higher	WinCC Basic V13 or higher	WinCC Basic V13 or higher	WinCC Basic V13 or higher	WinCC Basic V11 or higher
Options, application					
Sm@rtServer / Audit / Logon	• (V14 or higher) / – / –	• (V14 or higher) / – / –	• (V14 or higher) / – / –	• (V14 or higher) / – / –	– / – / –
OPC server / HTML browser	– / •	– / •	– / •	– / •	– / –
Article No.*)	**6AV2123-2DB03-0AX0**	**6AV2123-2GA03-0AX0 6AV2123-2GB03-0AX0**	**6AV2123-2JB03-0AX0**	**6AV2123-2MA03-0AX0 6AV2123-2MB03-0AX0**	**6AV6647-0AH11-3AX0 6AV6647-0AJ11-3AX0**

*) You can find current ordering data and terms and conditions of sales and delivery in the Catalog ST 80/ST PC and on the Internet at **www.siemens.com/industrymall**

[1] Freely configurable, [2] F-Safety, if supported by CPUs, [3] RS232 with adapter, [4] Integrated Flash, expandable via memory card,

SIMATIC Advanced HMI, Panel-based: implement complex HMI tasks with a high level of user convenience

SIMATIC HMI Comfort Panels							SIMATIC HMI Mobile Panels				
							2nd Generation	2nd Generation	2nd Generation		
KTP400 Comfort / KP400 Comfort	TP700 Comfort / KP700 Comfort	TP900 Comfort / KP900 Comfort	TP1200 Comfort / KP1200 Comfort	TP1500 Comfort / KP1500 Comfort	TP1900 Comfort	TP2200 Comfort	KTP400F Mobile	KTP700 Mobile / KTP700F Mobile	KTP900 Mobile / KTP900F Mobile	Mobile Panel 277 IWLAN V2 / Mobile Panel 277 (F) IWLAN V2	
4" Touch + Key / 4" Key	7" Touch / 7" Key	9" Touch / 9" Key	12" Touch / 12" Key	15" Touch / 15" Key	19" Touch	22" Touch	4" Touch + Key	7" Touch + Key	9" Touch + Key	8" Touch + Key	**Operating mode**
Widescreen TFT, 16 million colors, LED backlighting							Widescreen TFT, 16 million colors, LED backlighting			TFT display (LCD), 64k colors	**Display**
4.3"	7"	9"	12.1"	15.4"	18.5"	21.5"	4.3"	7"	9"	7.5"	Size (in inches)
480 x 272	800 x 480	800 x 480	1,280 x 800	1,280 x 800	1,366 x 768	1,920 x 1,080	480 x 272	800 x 480	800 x 480	640 x 480	Resolution (W x H in pixels)
80,000	80,000	80,000	80,000	80,000	50,000	30,000	50,000	50,000	50,000	50,000	MTBF [6] back-lighting (in h)
140 x 116 / 152 x 188	214 x 158 / 308 x 204	274 x 190 / 362 x 230	330 x 241 / 454 x 289	415 x 310 / 483 x 310	483 x 337	560 x 380	194 x 166	248 x 172 / 248 x 195	307 x 201 / 307 x 224	Diameter 290	Front dimensions (in mm)
Touch screen or tactile keys	Touch screen or tactile keys	Touch screen or tactile keys	Touch screen or tactile keys	Touch screen or tactile keys	Touch screen	Touch screen	Touch screen and tactile keys	Touch screen and tactile keys	Touch screen and tactile keys	Touch screen and tactile keys	**Operator controls**
4 (with LED) / – — 8 (with LED) / •	– / – — 24 (with LED) / •	– / – — 26 (with LED) / •	– / – — 34 (with LED) / •	– / – — 36 (with LED) / •	– / –	– / –	4 (with LED) / –	8 (with LED) / –	10 (with LED) / –	18 / –	Function keys (programmable) / system keys
											Usable memory
4 MB	12 MB	12 MB	12 MB	24 MB	24 MB	24 MB	4 MB	12 MB	12 MB	6 MB	User memory
4 MB / 512 KB	12 MB / 2 MB	12 MB / 2 MB	12 MB / 2 MB	24 MB / 4 MB	24 MB / 4 MB	24 MB / 4 MB	4 MB / 512 KB	12 MB / 2 MB	12 MB / 2 MB	1,024 KB / 64 KB	Memory for options / recipes [4]
•	•	•	•	•	•	•	•	•	•	•	Alarm buffer
											Interfaces
• [3] / • / • / 1	• [3] / • / • / 2	• [3] / • / • / 2	• [3] / • / • / 2	• [3] / • / • / 3	• [3] / • / • / 3	• [3] / • / • / 3	– / – / – / 1	– / – / – / 1	– / – / – / 1	– / – / – / 1 (• via IWLAN)	Serial / MPI / PROFIBUS DP / PROFINET (Ethernet)
1 / 1	2 / 1	2 / 1	2 / 1	2 / 1	2 / 1	2 / 1	1 / –	1 / –	1 / –	• / 1	USB host / USB device
– / • / •	– / • / •	– / • / •	– / • / •	– / • / •	– / • / •	– / • / •	– / • / •	– / • / •	– / • / •		Slot for CF / Multimedia / SD
											Functionality (when configured with WinCC TIA Portal)
2,000 / 32	4,000 / 32	4,000 / 32	4,000 / 32	6,000 / 32	6,000 / 32	6,000 / 32	2,000 / 32	4,000 / 32	4,000 / 32	4,000 / 32	Signaling system (number of messages / message classes)
500	500	500	500	750	750	750	500	500	500	500	Process pictures
1,024	2,048	2,048	2,048	4,096	4,096	4,096	1,024	2,048	2,048	2,048	Tags
•	•	•	•	•	•	•	•	•	•	•	Vector graphics
• / f(t), f(x)	• / f(t), f(x)	• / f(t), f(x)	• / f(t), f(x)	• / f(t), f(x)	• / f(t), f(x)	• / f(t), f(x)	• / f(t), f(x)	• / f(t), f(x)	• / f(t), f(x)	• / • f(t)	Bar charts / trend diagrams
•	•	•	•	•	•	•	•	•	•	•	Faceplates
100	300	300	300	500	500	500	100	300	300	300	Recipes
• / •	• / •	• / •	• / •	• / •	• / •	• / •	• / •	• / •	• / •	• / •	Archiving / Visual Basic scripts
STATUS / CONTROL, diagnostics viewer							STATUS / CONTROL, diagnostics viewer		STATUS / CONTROL		PG functions
											Connection to PLC
• / •	• / •	• / •	• / •	• / •	• / •	• / •	• / •	• / •	• / •	• / •	SIMATIC S7 / SIMATIC WinAC
• / •	• / •	• / •	• / •	• / •	• / •	• / •	• / •	• / •	• / •	– / • (Safety version Service Pack 3 and higher for WinCC flexible 2008)	SINUMERIK / SIMOTION
• / •	• / •	• / •	• / •	• / •	• / •	• / •	• / •	• / •	• / •	– / –	Allen Bradley / Mitsubishi
• / • — • / •	• / • — • / •	• / • — • / •	• / •	• / •	• / •	• / •	• / •	• / •	• / •	– / –	Modicon / Omron
											Engineering software
WinCC Comfort V11 or higher	WinCC Comfort V11 or higher	WinCC Comfort V11 or higher	WinCC Comfort V11 or higher	WinCC Comfort V11 or higher	WinCC Comfort V11 or higher	WinCC Comfort V11 or higher	WinCC Comfort V13 SP1 or higher	WinCC Comfort V13 SP1 or higher	WinCC Comfort V13 SP1 or higher	WinCC Comfort V11 or higher, WinCC flexible Standard, Advanced	Configuration
											Options, application
• / • / •	• / • / •	• / • / •	• / • / •	• / • / •	• / • / •	• / • / •	• / • / •	• / • / •	• / • / •	• / • / – [5]	Sm@rtServer / Audit / Logon
• / •	• / •	• / •	• / •	• / •	• / •	• / •	• / •	• / •	• / •	• / •	OPC server / HTML browser
6AV2124-2DC01-0AX0 / 6AV2124-1DC01-0AX0	6AV2124-0GC01-0AX0 / 6AV2124-1GC01-0AX0	6AV2124-0JC01-0AX0 / 6AV2124-1JC01-0AX0	6AV2124-0MC01-0AX0 / 6AV2124-1MC01-0AX0	6AV2124-0QC02-0AX0 / 6AV2124-1QC02-0AX0	6AV2124-0UC02-0AX0	6AV2124-0XC02-0AX0	6AV2125-2DB23-0AX0	6AV2125-2GB03-0AX0 / 6AV2125-2GB23-0AX0	6AV2125-2JB03-0AX0 / 6AV2125-2JB23-0AX0	6AV6645-0..01-0AX1	Article No.*)

[5] Only monitoring mode for Mobile Panel 277F IWLAN, [6] Reduction of brightness by 50%, can be extended by dimming and PROFIenergy, [7] No access to NCK data

Technology overview

General features	Panel PC, 7" Touch	Panel PC, 9" Touch	Panel PC, 12" Touch	Panel PC, 15" Touch	Panel PC, 19" Touch
Resolution in pixels (widescreen)	(800 x 480)	(800 x 480)	(1,280 x 800)	(1,280 x 800)	(1,366 x 768)
Processor	Intel Celeron N2807 (2C / 2T, 1.58 (2.16) GHz, 1 MB cache, VT-x); Intel Celeron N2930 (4C / 4T, 1.83 (2.16) GHz, 2 MB cache, VT-x)				
Main memory	2 GB, 4 GB or 8 GB; 512 KB NVRAM optional				
Free expansion slots	–				
Operating systems (preinstalled and activated)	Windows Embedded Standard 7 (E/P), 32-bit / 64-bit; Windows 7 Ultimate, MUI[1], 32-bit / 64-bit				
Packages / bundles	Packages with WinCC RT Advanced, WinCC V7 and WinAC RTX (F)				
Power supply / temporary voltage interruption	24 V DC; 20.4 ... 28.8 V; isolated / max. 10 ms (according to NAMUR); On/Off switch				
MTBF backlighting	up to 80,000 h[7]; dimmable from 0 to 100%				up to 50,000 h[7]
Drives					
Mass storage	CFast up to 16 GB (accessible from outside); SSD 80 / 160 GB; HDD 320 GB (IPC227E only)				
Optical drives	–				
Interfaces					
Fieldbus	PROFINET RT over Ethernet				
Ethernet	2 x 10 / 100 / 1000 Mbps (RJ45); teaming				
USB	Rear: 1 x USB 3.0, 2 x USB 2.0		Rear: 1 x USB 3.0, 3 x USB 2.0	Rear: 1 x USB 3.0, 3 x USB 2.0; front: USB 2.0	
Serial / parallel	1 x RS 232 / RS 485 / RS 422 can be selected in BIOS				
Graphics interface	1 x DisplayPort				
Monitoring / diagnostics functions					
Basic functionality	Temperature; watchdog; HDD; CFast; SSD; CMOS battery (alarm locally by means of SIMATIC IPC DiagBase software)				
Advanced functions	System monitoring: Operating hours counter for preventive maintenance, maintenance mode, networking (LAN), SNMP and OPC interface (optionally by means of SIMATIC IPC DiagMonitor software)				
Remote access	–				
Ambient conditions					
Degree of protection / EMC	IP65 (front) / EN 55022A; EN 61000-6-4; EN 61000-6-2; FCC A				
Vibration during operation[5]	10 ... 58 Hz: 0.0375 mm; 58 ... 200 Hz: 9.8 m/s² (approx. 1 g) when operated with CFast / SSD				
Shock load during operation[6]	50 m/s²; 30 ms (approx. 5 g) when operated with CFast / SSD				
Relative humidity [8]	5 ... 85% at 25 °C (no condensation)				
Ambient temperature in continuous operation at full processor performance	0 ... 50 °C			0 ... 45 °C	
Certification / EU directives	CE; cULus (508); shipbuilding approvals for 7" / 9" / 12" [2] + WEEE / RoHS, C-Tick				
Dimensions					
Operator panel (W x H)	214 x 158 mm	274 x 190 mm	330 x 241 mm	415 x 310 mm	483 x 337 mm
Installation dimensions (W x H x D)	197 x 141 x 71 mm	251 x 166 x 71 mm	310 x 221 x 66 mm	396 x 291 x 73 mm	465 x 319 x 73 mm
Article No.*)	6AV7881-1A.0. – ...0	6AV7881-2A.0. – ...0	6AV7881-3A.0. – ...0	6AV7881-4A.0. – ...0	6AV7881-5A.0. – ...0

[1] MUI (multi-language user interface); 5 languages (ENG, GER, FR, SP, IT)   [2] GL, LRS, BV, DNV, ABS, Class NK   [3] Optionally with daylight display   [4] Panel PC only   [5] Tested according to: IEC 60068-2-6   [6] Tested according to: IEC 60068-2-27, IEC 60068-2-29

SIMATIC Panel PCs

SIMATIC IPC477D

Panel PC, 12" Touch	Panel PC, 15" Touch or Multitouch	Panel PC, 15" Touch/Key	Panel PC, 19" Touch or Multitouch	Panel PC, 22" Touch or Multitouch
(1,280 x 800)	(1,280 x 800)	(1,280 x 800)	(1,366 x 768)	(1,920 x 1,080)
Intel Core i7-3517UE (2C/4T, 1.7 (2.8) GHz, 4 MB cache, VT-x/d, AMT); Intel Core i3-3217UE (2C/4T, 1.6 GHz, 3 MB cache, VT-x); Intel Celeron 827E (1.4 GHz, 1.5 MB cache, VT-x)				
1 GB, 2 GB, 4 GB or 8 GB; 512 KB NVRAM optional				
–	1 x PCIe x 4 (optional); max. 5 W			
VxWorks Support Package, suited for Linux				
Bundles with WinCC RT Advanced and WinAC RTX (F); packages: WinCC RT Professional, WinCC V7, WinAC RTX (F)				
24 V DC; 19.2 ... 28.8 V; isolated / max. 20 ms (according to NAMUR); On/Off switch	24 V DC; 19.2 ... 28.8 V; isolated / max. 20 ms (according to NAMUR); or 100–240 V AC, 50/60 Hz; On/Off switch			
	up to 80,000 h [7]; dimmable from 0 to 100%		up to 50,000 h	up to 30,000 h
CFast up to 16 GB (accessible from outside); SSD 80 / 160 GB	CFast up to 16 GB (accessible from outside); SSD 80 / 160 GB; HDD 320 GB			
–	DVD-RW (optional)			
	PROFINET RT over Ethernet; PROFIBUS DP/MPI: 1 x 12 Mbps (isolated) optional; PROFINET IRT: 1 x 10 / 100 Mbps (3-port-switch, optional)			
	2 x 10 / 100 / 1000 Mbps (RJ45); teaming; 1 x 10 / 100 / 1000 Mbps with PROFINET IRT variant			
Rear: 4 x USB 3.0	Rear: 4 x USB 3.0; front: 1 x USB 2.0 (with Touch version only)			
	COM1: RS 232; COM2: RS 232 (optional)			
	1 x DVI-I; 1 x DisplayPort			
Temperature; watchdog; HDD; CFast; SSD; CMOS battery (alarm locally by means of SIMATIC IPC DiagBase software)				
System monitoring: Operating hours counter for preventive maintenance, maintenance mode, networking (LAN), SNMP and OPC interface (optionally by means of SIMATIC IPC DiagMonitor software)				
Remote access over Intel AMT for Core i7 and over SIMATIC IPC Remote Manager				
IP65 (front) according to IEC 60529 / EN 61000-6-4; CISPR220 Class B; FCC Class A; IP20 (rear)				
5 ... 9 Hz: 3.5 mm; 9 ... 500 Hz: 9.8 m/s² (approx. 1 g) when operated with CFast / SSD				
50 m/s²; 30 ms (approx. 5 g) when operated with CFast / SSD				
up to 85% at 30 °C (no condensation)				
0 ... 50 °C			0 ... 45 °C	
CE; cULus (508); WEEE / RoHS; C-Tick				
330 x 241 mm	415 x 310 mm	483 x 310 mm	483 x 337 mm	560 x 380 mm
310 x 221 x 83 mm	395 x 290 x 83 mm	450 x 290 x 83 mm	464 x 318 x 83 mm	542 x 360 x 83 mm
6AV7240-A......	6AV7240-B....../ – H....	6AV7240-C......	6AV7240-D....../ – F......	6AV7240-E....../ – L......

[7] with 24h continuous operation; depending on temperature   [8] Tested according to IEC 60068-2-78, IEC 60068-2-30, IEC 60068-2-56   [9] According to EN 60068-2-6 and DNV Shipbuilding Approval Vibration Class A

SIMATIC IPC677D

General features	Panel PC, 15", 19" or 22" Touch or Multitouch
Resolution in pixels (widescreen)	15" Touch: 1,366 x 768; 15" Multitouch: 1,280 x 800; 19": 1,366 x 768; 22": 1,920 x 1,080
Processor	Intel Xeon E3-1268L v3 (4C/8T; 2.3 (3.3) GHz; 8 MB cache; VT-d; AMT 9.0); Core i3-4330TE (2C/4T; 2.4 GHz; 4 MB cache; VT-x); Celeron G1820TE (2C/2T; 2.2 GHz; 2 MB cache)
Main memory	From 2 GB DDR3-1600 SDRAM; 2 x DIMM; configurable up to 16 GB; ECC optional; non-volatile memory: NVRAM 2 MB optional
Free expansion slots	2 x PCI (240 mm) or 1 x PCIe x 16 (185 mm), 1 x PCI (185 mm) or 1 x PCIe x 16 (185 mm), 1 x PCIe x 4 (185 mm)
Operating systems (preinstalled and activated)	Windows 7 Ultimate (32/64-bit) MUI [1]; Windows Embedded Standard 7 P (32-bit); released for S7-1500 Software Controller, suited for Linux
Packages / bundles	Packages with WinCC V7; WinCC RT Advanced; WinCC RT Professional and WinAC RTX (F)
Power supply / temporary voltage interruption	AC: 100–240 V; 50 – 60 Hz / max. 20 ms (according to NAMUR); 24 V DC: 20.4 ... 28.8 V
MTBF backlighting	up to 50,000 h
Drives	
Mass storage	Internal installation: 250 GB 3.5" or 500 GB 3.5"; SSD 240 GB plus optional HDD 320 GB RAID1: 2 x 320 GB 2.5"
Optical drives	DVD ± R/RW/-DL/-RAM
Interfaces	
Fieldbus	1 x 12 Mbps (isolated; CP 5622) optional
Ethernet	2 x Intel: 10/100/1000 Mbps (RJ45); teaming; 1 x Intel: 10/100/1000 Mbps for PROFINET IRT variant
USB	4 x USB 3.0; 1 x USB 3.0 on front (with single touch)
Serial / parallel	1 x COM1
Graphics interface	1 x DVI-D / 1 x DisplayPort
Monitoring / diagnostics functions	
Basic functionality	Temperature; fan; watchdog; HDD; RAID; SSD; CMOS battery (alarm locally by means of SIMATIC IPC DiagBase software)
Advanced functions	Temperature; fan; watchdog; hard disks (SMART) System/Ethernet monitoring; operating hours counter; communication over Ethernet; SNMP and OPC interface (optionally by means of SIMATIC IPC DiagMonitor software)
Remote access	Remote access over Intel Active Management Technology (iAMT) 9.0 and SIMATIC IPC Remote Manager
Ambient conditions	
Degree of protection / EMC	IP65 front; IP20 elsewhere
Vibration during operation[5]	10 ... 58 Hz: 0.075 mm; 58 ... 500 Hz; 9.8 m/s² (approx. 1 g)
Shock load during operation[6]	50 m/s²; 30 ms (approx. 5 g)
Relative humidity[8]	5 ... 80% at 25 °C (no condensation)
Ambient temperature in continuous operation at full processor performance	5 ... 45 °C (maximum configuration)
Certification / EU directives	IEC/EN/DIN EN 60950-1; CE for industrial sector; cULus according to UL 508
Dimensions	
Operator panel (W x H)	15" Touch: 415 x 310 mm; 15" Multitouch: 416 x 298 mm; 19": 483 x 337 mm; 22": 560 x 380 mm
Installation dimensions (W x H x D)	15" Touch: 395 x 290 x 112 mm; 15" Multitouch: 398 x 279 x 112 mm; 19": 464 x 318 x 112 mm; 22": 541 x 361 x 112 mm
Article No.*)	6AV7260-

SIMATIC Industrial Monitors and Thin Clients

General features	SIMATIC Industrial Thin Client — 12", 15", 19" or 22" Touch	SIMATIC Industrial Flat Panel — 15" Touch or Multitouch, 15" Key	SIMATIC Industrial Flat Panel — 19" and 22" Touch or Multitouch
Resolution in pixels (widescreen)	12" (1,280 x 800) 15" (1,280 x 800) 19" (1,366 x 768) 22" (1,920 x 1,080)	15" Multitouch: (1,366 x 768) 15" Touch: (1,280 x 800) 15" Key: (1,280 x 800)	19": (1,366 x 768) 22": (1,920 x 1,080)
Max. distance to PC	Unlimited over Ethernet	Standard: 5 m; extended: 30 m	Standard: 5 m; extended: 30 m
Processor	Intel Celeron (1.2 GHz)		–
Operating system (preinstalled and activated) / supported protocols	Closed Linux / VNC; SINUMERIK; WinCC-OA; web browser; JAVA; CITRIX Client	–	–
Power supply / max. power consumption	12" approx. 28 W 15" approx. 36 W 19" approx. 32 W 22" approx. 53 W	15": 24 V DC; 19.2 ... 28.8 V, approx. 40 W	24 V DC; 19.2 ... 28.8 V, approx. 40 W
MTBF background lighting	up to 50,000 h[7]; dimmable from 0 to 100%	up to 50,000 h[7]; dimmable from 0 to 100%	up to 50,000 h[7]; dimmable from 0 to 100%
Interfaces			
Fieldbus / Ethernet	1 x 10/100/1000 Mbps (RJ45)	–	–
USB	Rear: 2 x USB 2.0	15" Extended: 2 x USB 2.0 (rear); 15" Key version: 1 x USB 2.0 (rear) and 1 x USB 2.0 (front)	Extended / Ethernet version: 2 x USB 2.0 (rear)
Graphics interface	–	1 x DVI-D; 1 x DisplayPort	1 x DVI-D; 1 x DisplayPort or 1 x Ethernet and 1 x DisplayPort
Ambient conditions			
Degree of protection / EMC	IP65 (front); CE; EN 61000-6-4	IP65 (front); CE; EN 61000-6-4; EN 61000-6-2	
Vibration during operation[5]	10 ... 58 Hz: 0.0375 mm; 58 ... 200 Hz: 9.8 m/s² (1 g)	10 ... 58 Hz: 0.0375 mm; 58 ... 200 Hz: 9.8 m/s² (1 g)	
Shock load during operation[6]	50 m/s² (5 g); 30 ms	150 m/s² (approx. 15 g); 11 ms	
Relative humidity[8]	5 ... 85% at 25 °C (no condensation)	95 % at 25 °C (no condensation)	
Ambient temperature during continuous operation	0 ... 50 °C (12" / 15") 0 ... 45 °C (19" / 22")	0 ... 50 °C (12" / 15" 1,280 x 800) 0 ... 45 °C (Multitouch 1,366 x 768)	0 ... 45 °C
Certification / EU directives	CE; KC; C-Tick; cULus / Class I Div II, IEC-Ex (ATEX); shipbuilding partially or optional		
Dimensions			
Operator panel (W x H)	12": 330 x 241 mm 15": 415 x 310 mm 19": 483 x 337 mm 22": 560 x 380 mm	15": 415 x 310 (Touch) 15": 416 x 298 (MT) 15": 483 x 310 (Key)	19": 483 x 337 mm 22": 560 x 380 mm
Installation dimensions (W x H x D)	12": 310 x 221 x 82 mm 15": 396 x 291 x 75 mm 19": 465 x 319 x 75 mm 22": 542 x 362 x 75 mm	15" (1,280 x 800) 396 x 291 x 75 (Touch) 15" (1,366 x 768) 396 x 278 x 63 (MT) 15" (1,280 x 800) 450 x 291 x 63 (Key)	19": 465 x 319 x 63 mm 22": 542 x 362 x 63 mm
Article No.*)	6AV6646-1A....-0AX0	6AV7863-2...	6AV7863-3....; 6AV7863-4....

[10] in heating mode